

**Torque Specifications for Kubota 02 Series Engines
Including D1102, D1302, D1402, V1502, V1702 and V1902 Models**



Rocker Cover	6 ft. lbs.
Cylinder Head Bolts (Bolt and Washer)	60 ft. lbs.
Cylinder Head Bolts (Flanged Bolt)	70 ft. lbs.
Main Bearing Case Bolt (Bolt and Washer)	25 ft. lbs.
Main Bearing Case Bolt (Flanged Bolt)	30 ft. lbs.
Main Bearing Case Retainer Bolt (Bolt and Washer)	50 ft. lbs.
Main Bearing Case Retainer Bolt (Flanged Bolt)	54 ft. lbs.
Flywheel Bolt	75 ft. lbs.
Connecting Rod Bolt (Non-flanged Bolt)	30 ft. lbs.
Connecting Rod Bolt (Flanged Bolt)	35 ft. lbs.
Rocker Arm Bracket	20 ft. lbs.
Nozzle Holder Assembly	35 ft. lbs.
Valve Clearance (set cold)	.007" - .008"