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KUBOTA Corporation

AV. A. 3-3. - K

English (U.K.)  
Code No. TA630-8113-3

# OPERATOR'S MANUAL

# KUBOTA TRACTOR

MODELS **STW34**  
**STW37**  
**STW40**



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READ AND SAVE THIS MANUAL



# ABBREVIATION LIST

Abbreviations	Definitions
2WD	2-Wheel Drive
4WD	4-Wheel Drive
API	American Petroleum Institute
ASABE	American Society of Agricultural and Biological Engineers, USA
ASTM	American Society for Testing and Materials, USA
DIN	Deutsches Institut für Normung, GERMANY
DT	Dual Traction [4WD]
fpm	Feet Per Minute
GST	Glide Shift Transmission
Hi-Lo	High Speed-Low Speed
HST	Hydrostatic Transmission
m/s	Meters Per Second
PTO	Power Take Off
RH/LH	Right-hand and left-hand sides are determined by facing in the direction of forward travel
ROPS	Roll-Over Protective Structures
rpm	Revolutions Per Minute
r/s	Revolutions Per Second
SAE	Society of Automotive Engineers, USA
SMV	Slow Moving Vehicle

## Intended use

This machine is designed solely for use in customary agricultural or similar operations. Use in any other way is considered as contrary to the intended use. Compliance with and strict adherence to the conditions of operation, service, and repair as specified by the manufacturer, also constitute essential elements of the intended use.

This machine should be operated, serviced, and repaired only by persons who are familiar with its particular characteristics and who are acquainted with the relevant safety procedures.











































Accident prevention regulations, all other generally recognized regulations on safety and occupational medicine, and all road traffic regulations must be observed at all times.

Any arbitrary modifications carried out to this machine may relieve the manufacturer of liability for any resulting damage or injury.

manufacturer or distributor of the machine	Kubota Corporation
the model designation of the machine	STW34 / STW37 / STW40
the name or type of publication	Operator's Manual
the part number or publication number by which the manual may be ordered	TA630-8113-3
the date of issue	December 19, 2013
the publication date	October 14, 2016
the language in which the manual is written	English

# UNIVERSAL SYMBOLS

As a guide to the operation of your tractor, various universal symbols have been utilized on the instruments and controls. The symbols are shown below with an indication of their meaning.

 Safety Alert Symbol	 Work Light
 Diesel Fuel	 Rear Window Defroster
 Engine-Rotational Speed	 3-Point Lowering Speed Control
 Hourmeter/Elapsed Operating Hours	 Remote Cylinder-Retract
 Engine Coolant-Temperature	 Remote Cylinder-Extend
 Brake System	 Hazard Warning Lights
 Clutch	 Headlight-Low Beam
 Parking Brake	 Headlight-High Beam
 Diesel Preheat/Glow Plugs (Low Temperature Start Aid)	 4-Wheel Drive-On
 Battery Charging Condition	 4-Wheel Drive-Off
 Engine Oil-Pressure	 Read Operator's Manual
 Turn Signal	 Steering Wheel-Tilt Control
 Engine-Stop	 Audible Warning Device
 Engine-Run	 Lock
 Diesel Preheat/Glow Plugs (Low Temperature Start Aid)	 Power Take-Off Clutch Control-Off (Disengaged) Position
 Engine-Start	 Power Take-Off Clutch Control-On (Engaged) Position
 Power Take-Off Clutch Control-Off (Disengaged) Position	 Rear-PTO gear shift lever
 Power Take-Off Clutch Control-On (Engaged) Position	 Mid-PTO gear shift lever
 Bi-Speed turn	 Beacon Light
 Differential Lock	
 Position Control-Raised Position	
 Position Control-Lowered Position	
 Windshield Wiper	

# FOREWORD

You are now the proud owner of a KUBOTA Tractor. This tractor is a product of KUBOTA quality engineering and manufacturing. It is made of fine materials and under a rigid quality control system. It will give you long, satisfactory service. To obtain the best use of your tractor, please read this manual carefully. It will help you become familiar with the operation of the tractor and contains many helpful hints about tractor maintenance. It is KUBOTA's policy to utilize as quickly as possible every advance in our research. The immediate use of new techniques in the manufacture of products may cause some small parts of this manual to be outdated. KUBOTA distributors and dealers will have the most up-to-date information. Please do not hesitate to consult with them.

## SAFETY FIRST

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.



**DANGER :** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



**WARNING :** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



**CAUTION :** Indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

**IMPORTANT :** Indicates that equipment or property damage could result if instructions are not followed.

**NOTE :** Gives helpful information.

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# SAFE OPERATION

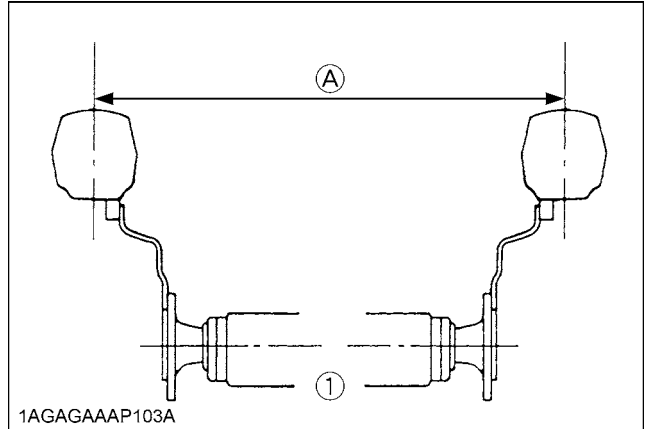
Careful operation is your best insurance against an accident.

**Read and understand this manual carefully before operating the tractor.**

All operators, no matter how much experience they may have, should read this and other related manuals before operating the tractor or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

## 1. BEFORE OPERATING THE TRACTOR

1. Know your equipment and its limitations. Read this entire manual before attempting to start and operate the tractor.
2. Pay special attention to pictorial safety labels on the tractor.
3. Do not operate the tractor or any implement attached to it while under the influence of alcohol, medication, controlled substances or while fatigued.
4. Before allowing other people to use your tractor, explain how to operate and have them read this manual before operation.
5. Never wear loose, torn, or bulky clothing around tractor. It may catch on moving parts or controls, leading to the risk of an accident. Use additional safety items, e.g. hard hat, safety boots or shoes, eye and hearing protection, gloves, etc., as appropriate or required.
6. Do not allow passengers to ride on any part of the tractor at anytime. The operator must remain in the tractor seat during operation.
7. Check brakes, clutch, linkage pins and other mechanical parts for improper adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "MAINTENANCE" section.)
8. Keep your tractor clean. Dirt, grease, and trash build up may contribute to fires and lead to personal injury.
9. Use only implements meeting the specifications listed under "IMPLEMENT LIMITATIONS" in this manual or implements approved by KUBOTA.
10. Use proper weights on the front or rear of the tractor to reduce the risk of upsets. When using the front loader, put an implement or ballast on the 3-point hitch to improve stability. Follow the safe operating procedures specified in the implement or attachment manual.
11. The narrower the tread, the greater the risk of a tractor upset. For maximum stability, adjust the wheels to the widest practical tread width for your application. (See "TIRES, WHEELS AND BALLAST" section.)



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(1) Rear wheels

(A) Tread Width

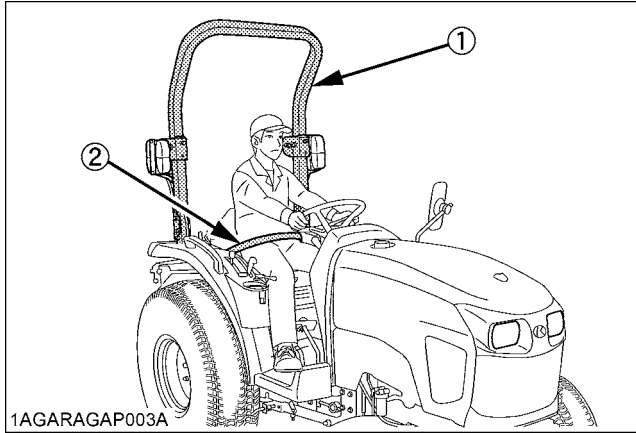
12. Do not modify the tractor. Unauthorized modification may affect the function of the tractor, which may result in personal injury.

### ◆ CAB, ROPS

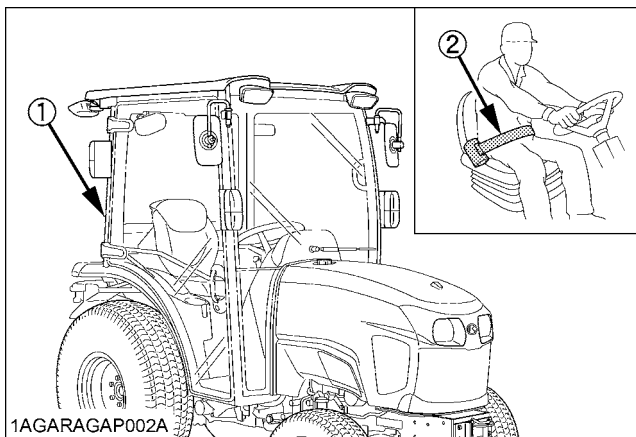
1. KUBOTA recommends the use of a CAB or Roll Over Protective Structures (ROPS) and seat belt in almost all applications. This combination will reduce the risk of serious injury or death, should the tractor be upset. Check for overhead clearance which may interfere with a CAB or ROPS.
2. Set parking brake and stop engine. Remove any obstruction that may prevent raising or folding of the ROPS. Do not allow any bystanders. Always perform function from a stable position at the rear of the tractor. Hold the top of the ROPS securely when raising or folding. Make sure all pins are installed and locked.
3. If the CAB or ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the tractor.
4. Never modify or repair any structural member of a CAB or ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure.
5. If any structural member of the CAB or ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.
6. If the tractor is equipped with a foldable ROPS it may be temporarily folded down only when absolutely necessary for areas with height constraints. (There is no operator protection provided by the ROPS in the folded position. For operator safety the ROPS should be placed in the upright and locked position and the seat belt fastened for all other operations.)

7. Always use the seat belt if the tractor has a CAB or ROPS.

Do not use the seat belt if a foldable ROPS is down or there is no ROPS. Check the seat belt regularly and replace if frayed or damaged.



(1) ROPS  
(2) Seat belt



(1) CAB  
(2) Seat belt

## 2. OPERATING THE TRACTOR

Operator safety is a priority. Safe operation, specifically with respect to overturning hazards, entails understanding the equipment and environmental conditions at the time of use. Some prohibited uses which can affect overturning hazards include traveling and turning with implements and loads carried too high etc. This manual sets forth some of the obvious risks, but the list is not, and cannot be, exhaustive. It is the operator's responsibility to be alert for any equipment or environmental condition that could compromise safe operation.

### ◆ Starting

1. Always sit in the operator's seat when starting engine or operating levers or controls. Adjust seat per instructions in the operating the tractor section. Never start engine while standing on the ground.
2. Before starting the engine, make sure that all levers (including auxiliary control levers) are in their neutral positions, that the parking brake is engaged, and that both the clutch and the Power Take-Off (PTO) are disengaged or "OFF".

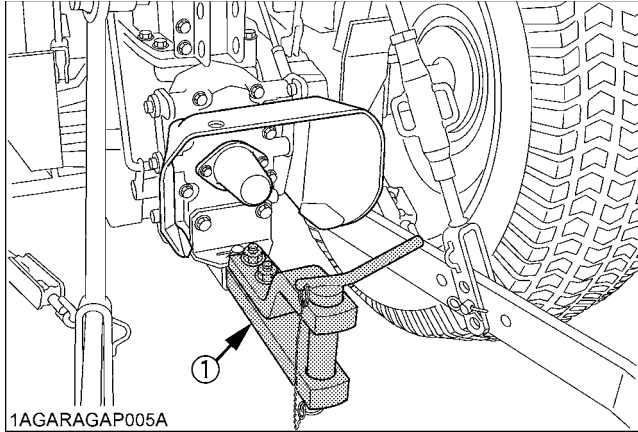
Fasten the seat belt if the tractor has a CAB or a foldable ROPS in the upright and locked position.

3. Do not start engine by shorting across starter terminals or bypassing the safety start switch. Machine may start in gear and move if normal starting circuitry is bypassed.
4. Do not operate or idle engine in a non-ventilated area. Carbon monoxide gas is colorless, odorless, and deadly.
5. Check before each use that operator presence controls are functioning correctly. Test safety systems. (See "Checking Engine Start System" and "Checking Operator Presence Control" in "EVERY 50 HOURS" in "PERIODIC SERVICE" section.)

Do not operate unless they are functioning correctly.

### ◆ Working

1. Pull only from the hitch devices. Never hitch to axle housing or any other point except drawbar; such arrangements will increase the risk of serious personal injury or death due to a tractor upset.



(1) Drawbar

2. For trailing PTO-driven implements, set the hitch devices to the towing position.
3. Attach pulled or towed loads to the hitch devices only.
4. Keep all shields and guards in place. Replace any that are missing or damaged.
5. Avoid sudden starts. To avoid upsets, slow down when turning, on uneven ground, and before stopping.
6. The tractor cannot turn with the differential locked and attempting to do so could be dangerous.
7. Do not operate near ditches, holes, embankments, or other ground surface features which may collapse under the tractor's weight. The risk of tractor upset is even higher when the ground is loose or wet. Tall grass can hide obstacles, walk the area first to be sure.
8. Watch where you are going at all times. Watch for and avoid obstacles. Be alert at row ends, near trees, and other obstructions.
9. When working in groups, always let the others know what you are going to do before you do it.
10. Never try to get on or off a moving tractor.
11. Always sit in the operator's seat when operating levers or controls.
12. Do not use "Bi-speed Turn" at high speed.
13. "Bi-Speed Turn" enables short and fast turns, therefore, become familiar with its performance before operating in close or confined areas.
14. Do not stand between tractor and implement or trailed vehicle unless parking brake is applied.

### ◆ Safety for children

Tragedy can occur if the operator is not alert to the presence of children. Children generally are attracted to machines and the work they do.

1. Never assume that children will remain where you last saw them.
2. Keep children out of the work area and under the watchful eye of another responsible adult.

3. Be alert and shut your machine down if children enter the work area.
4. Never carry children on your machine. There is no safe place for them to ride. They may fall off and be run over or interfere with your control of the machine.
5. Never allow children to operate the machine even under adult supervision.
6. Never allow children to play on the machine or on the implement.
7. Use extra caution when backing up. Look behind and down to make sure area is clear before moving.

### ◆ Operating on slopes

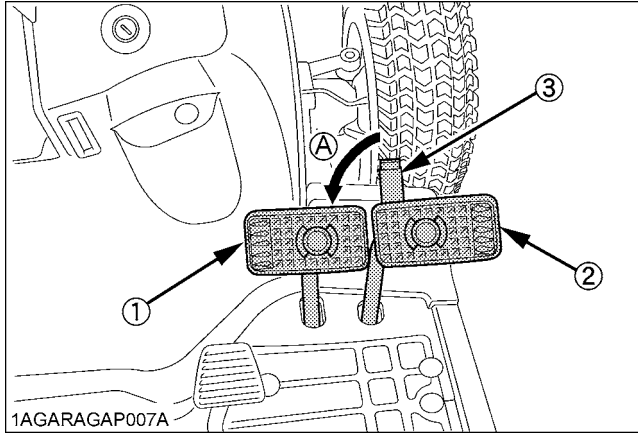
Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution.

1. To avoid upsets, always back up steep slopes. If you cannot back up the slope or if you feel uneasy on it, do not operate on it. Stay off slopes too steep for safe operation.
2. Driving forward out of a ditch, mired condition or up a steep slope increases the risk of a tractor to be upset backward. Always back out of these situations. Extra caution is required with 4-wheel drive models because their increased traction can give the operator false confidence in the tractor's ability to climb slopes.
3. Keep all movement on slopes slow and gradual. Do not make sudden changes in speed, direction or apply brake and make sudden motions of the steering wheel.
4. Avoid disengaging the clutch or changing gears speed when climbing or going down a slope. If on a slope disengaging the clutch or changing gears to neutral could cause loss of control.
5. Special attention should be made to the weight and location of implements and loads as such will affect the stability of the tractor.
6. To improve stability on slope, set widest wheel tread as shown in "TIRES, WHEELS AND BALLAST" section.  
Follow recommendations for proper ballasting.

## ▲-4 SAFE OPERATION

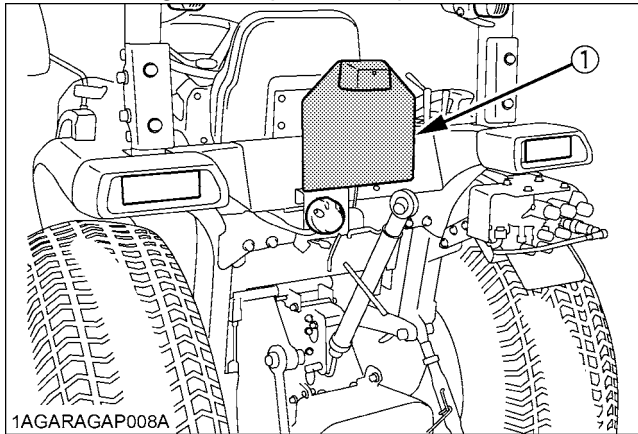
### ◆ Driving the tractor on the road

1. Lock the 2 brake pedals together to help assure straight-line stops. Uneven braking at road speeds could cause the tractor to tip over.



- (1) Brake Pedal (LH)
  - (2) Brake Pedal (RH)
  - (3) Brake Pedal Lock
- (A) Whenever travelling on the road

2. Check the front wheel engagement. The braking characteristics are different between 2 and 4-wheel drive. Be aware of the difference and use carefully.
3. Always slow the tractor down before turning. Turning at high speed may tip the tractor over.
4. Observe all local traffic and safety regulations. Use the registration plate as required.



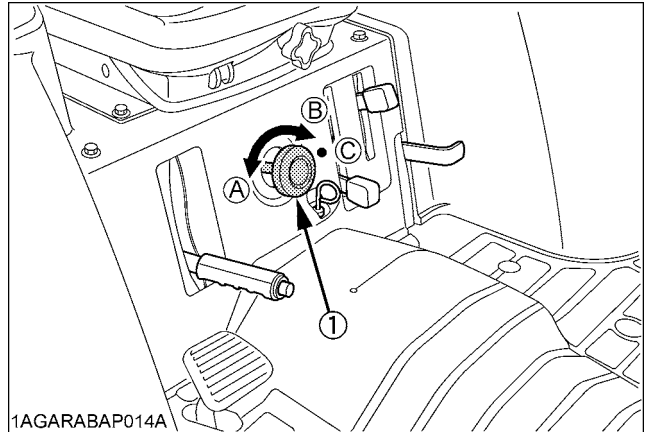
- (1) Registration plate

5. Turn the headlights on. Dim them when meeting another vehicle.
6. Drive at speeds that allow you to maintain control at all times.
7. Do not apply the differential lock while traveling at road speeds. The tractor may run out of control.
8. Avoid sudden motions of the steering wheel as they can lead to a dangerous loss of stability. The risk is especially great when the tractor is traveling at road speeds.

9. Keep the ROPS in the "UP" position and wear the seat belt when driving the tractor on the road. Otherwise, you will not be protected in the event of a tractor roll-over.

10. Do not operate an implement while the tractor is on the road. Lock the 3-point hitch in the raised position.

11. Set the implement lowering speed knob in the "LOCK" position to hold the implement in the raised position.



- (1) 3-point hitch lowering speed knob

- (A) "FAST"
- (B) "SLOW"
- (C) "LOCK"

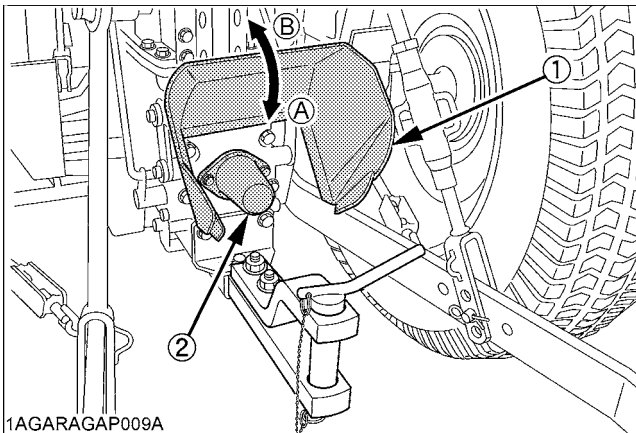
## 3. PARKING THE TRACTOR

1. Disengage the PTO, lower all implements to the ground, place all control levers in their neutral positions, set the parking brake, stop the engine, remove the key from the ignition and lock the cab door (if equipped). Leaving transmission in gear with the engine stopped will not prevent tractor from rolling.
2. Make sure that the tractor has come to a complete stop before dismounting.
3. Avoid parking on steep slopes, if at all possible park on a firm and level surface; if not, park across a slope and chock the wheels.

Failure to comply with this warning may allow the tractor to move and could cause injury or death.

## 4. OPERATING THE PTO

1. Wait until all moving components have completely stopped before getting off the tractor, connecting, disconnecting, adjusting, cleaning, or servicing any PTO driven equipment.
2. Keep the PTO shaft cover in place at all times. Replace the PTO shaft cap when the shaft is not in use.



(1) PTO Shaft cover (A) "NORMAL POSITION"  
(2) PTO Shaft cap (B) "RAISED POSITION"

3. Before installing or using PTO driven equipment, read the manufacturer's manual and review the safety labels attached to the equipment.  
To prevent PTO driven equipment from improper or unsafe use, select the lower speed (540rpm) unless the higher one is specifically recommended as safe by the equipment manufacturer.
4. When operating stationary PTO driven equipment, always apply the tractor parking brake and place chocks behind and in front of the rear wheels. Stay clear of all rotating parts. Never step over rotating parts.

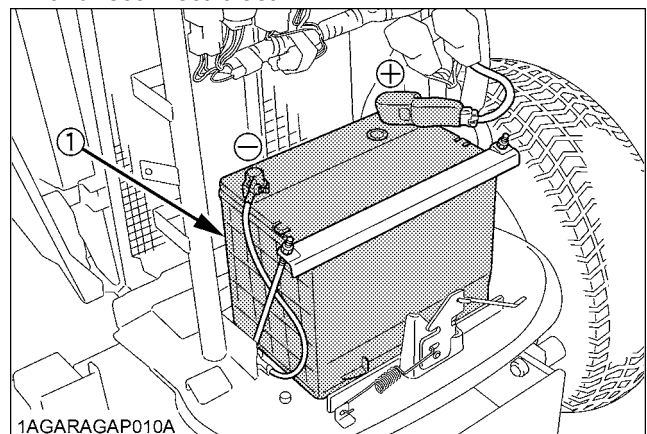
## 5. USING 3-POINT HITCH

1. Use the 3-point hitch only with equipment designed for 3-point hitch usage.
2. When using a 3-point hitch mounted implement, be sure to install the proper counterbalance weight on the front of the tractor.

## 6. SERVICING THE TRACTOR

Before servicing the tractor, park it on a firm, flat and level surface, set the parking brake, lower all implements to the ground, place the gear shift lever in neutral, stop the engine and remove the key.

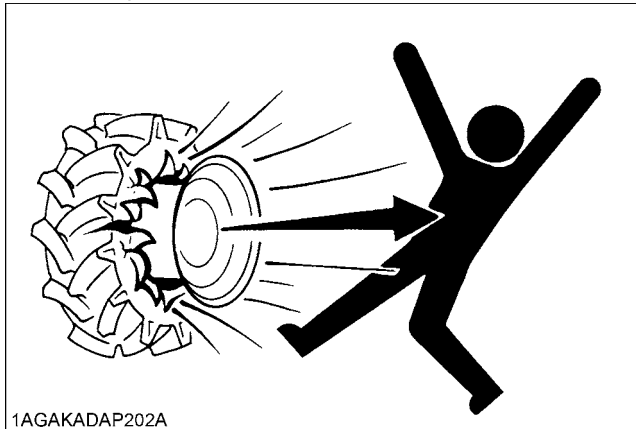
1. Allow the tractor time to cool off before working on or near the engine, muffler, radiator, etc.
2. Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely. If the tractor has a coolant recovery tank, add coolant or water to the tank, not the radiator. (See "Checking Coolant Level" in "DAILY CHECK" in "PERIODIC SERVICE" section.)
3. Always stop the engine before refueling. Avoid spills and overfilling.
4. Do not smoke when working around battery or when refueling. Keep all sparks and flames away from battery and fuel tank. The battery presents an explosive hazard, because it gives off hydrogen and oxygen especially when recharging.
5. Before "jump starting" a dead battery, read and follow all of the instructions. (See "JUMP STARTING" in "OPERATING THE ENGINE" section.)
6. Keep first aid kit and fire extinguisher handy at all times.
7. Disconnect the battery's ground cable before working on or near electric components.
8. To avoid the possibility of battery explosion, do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.
9. To avoid sparks from an accidental short circuit, always disconnect the battery's ground cable (-) first and reconnect it last.



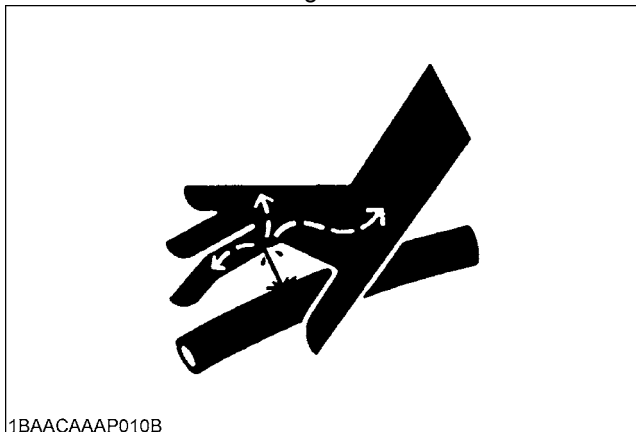
(1) Battery

10. Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.

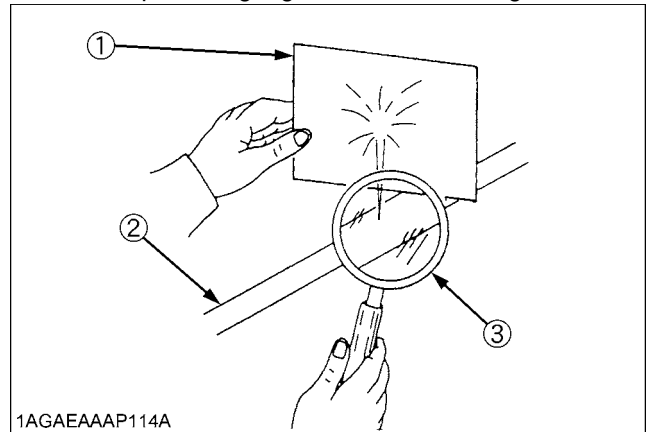
11. Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the operator's manual.



- 12. Securely support the tractor when either changing wheels or adjusting the wheel tread width.
- 13. Make sure that wheel bolts have been tightened to the specified torque.
- 14. Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If it is necessary to work under tractor or any machine elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.
- 15. Escaping hydraulic fluid under pressure has sufficient force to penetrate skin, causing serious personal injury. Before disconnecting hydraulic lines, be sure to release all residual pressure. Before applying pressure to the hydraulic system, make sure that all connections are tight and that all lines, pipes, and hoses are free of damage.



16. Fluid escaping from pinholes may be invisible. Do not use hands to search for suspected leaks; use a piece of cardboard or wood. Use of safety goggles or other eye protection is also highly recommended. If injured by escaping fluid, see a medical doctor at once. This fluid will produce gangrene or severe allergic reaction.



- (1) Cardboard
- (2) Hydraulic line
- (3) Magnifying glass

17. Waste products such as used oil, fuel, hydraulic fluid, and batteries, can harm the environment, people, pets and wildlife. Please dispose properly. See your local Recycling Center or KUBOTA Dealer to learn how to recycle or get rid of waste products.



## 7. PICTORIAL SAFETY LABELS

The pictorial safety labels affixed are intended to alert persons to potential hazards. The hazard is identified by a pictorial in the safety alert triangle or by the safety alert symbol alone. An adjacent pictorial provides instructions and information on how to avoid the hazard.

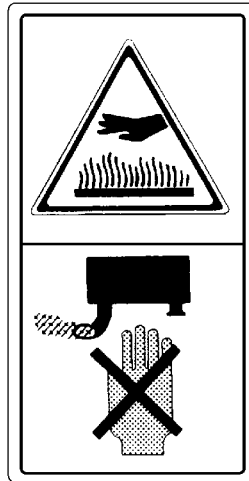
(1) Code No. 32751-4958-1



1AGAMAAAP3980

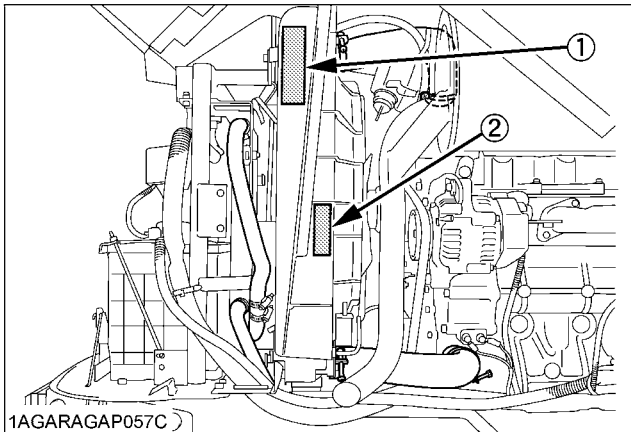
Do not open or remove safety shields while engine is running.

(2) Code No. TC030-4958-1

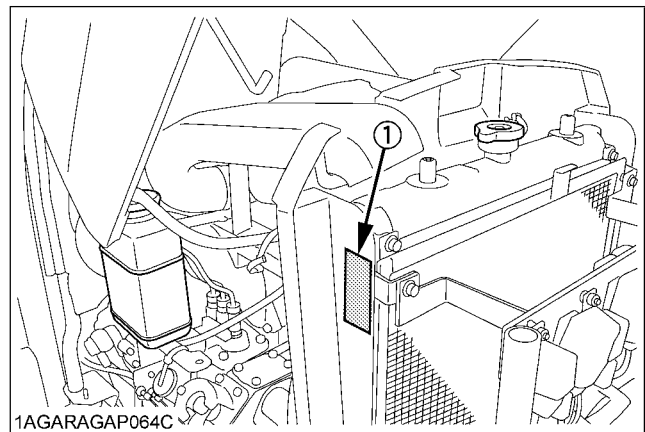


1AGAMAAAP3760

Do not touch hot surfaces.



1AGARAGAP057C



1AGARAGAP064C

(1) Code No. TD020-3012-3

 FLAMMABLES  SHIELD EYES  KEEP OUT OF THE REACH OF CHILDREN  CAUTION OF SULFURIC ACID  READ INSTRUCTION MANUAL CAREFULLY  EXPLOSIVE	<p><b>DANGER EXPLOSIVE GASES</b> Cigarettes, flames or sparks could cause battery to explode. Always shield eyes and face from battery. Do not charge or use booster cables or adjust post connections without proper instruction and training.</p> <p><b>POISON CAUSES SEVERE BURNS</b> Contains sulfuric acid. Avoid contact with skin, eyes or clothing. In event of accident flush with water and call a physician immediately.</p> <p><b>KEEP OUT OF REACH OF CHILDREN</b></p>																								
<p><b>DANGER</b></p> <ul style="list-style-type: none"> <li>• DUE TO HYDROGEN GAS GENERATED FROM BATTERY, HANDLING WITHOUT CARE CAN CAUSE FIRE AND EXPLOSION.</li> <li>• THIS 12V BATTERY IS ONLY FOR STARTING ENGINE. DO NOT APPLY THIS PRODUCT FOR OTHER USES.</li> <li>• CHARGE THIS BATTERY ONLY AT WELL VENTILATED PLACES, AND AVOID SHORTS OR SPARKS.</li> <li>• REFER TO THE INSTRUCTION MANUAL OF VEHICLE OR BATTERY BEFORE USING BOOSTER CABLE.</li> <li>• SULFURIC ACID MAY CAUSE BLINDNESS OR SEVERE BURN. IN CASE EYES, SKIN, CLOTHES OR ANY ARTICLES ARE STAINED WITH ACID, FLUSH OBJECTS IMMEDIATELY WITH WATER. IF ACID BEING SWALLOWED, DRINK PLENTY OF WATER PROMPTLY. IN CASE OF ACCIDENTAL CONTACT, CONSULT A DOCTOR IMMEDIATELY.</li> <li>• BATTERY FILLED WITH ACID (DO NOT TILT OR SPILL) - FLAMMABLE. DO NOT CHARGE NEAR FIRE OR SPARKS</li> <li>• DO NOT CHARGE RAPIDLY - DO NOT DISASSEMBLE THE BATTERY (SEALED TYPE)</li> </ul>	<p><b>S.O.C INDICATOR</b></p> <p>OK <input type="radio"/> CHARGE BATTERY <input type="radio"/> REPLACE BATTERY <input type="radio"/></p>																								
<p><b>PROPOSITION 65 WARNING</b> BATTERY POSTS, TERMINALS, AND RELATED ACCESSORIES CONTAIN LEAD AND LEAD COMPOUNDS. CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND REPRODUCTIVE HARM. WASH HANDS AFTER HANDLING.</p>																									
<p>FITTING DATE</p> <table border="1"> <tr> <td>0</td><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td> <td>YEAR</td> </tr> <tr> <td>1</td><td>2</td><td>3</td><td>4</td><td>5</td><td>6</td><td>7</td><td>8</td><td>9</td><td>10</td><td>11</td><td>12</td> <td>MONTH</td> </tr> </table>		0	1	2	3	4	5	6	7	8	9	YEAR	1	2	3	4	5	6	7	8	9	10	11	12	MONTH
0	1	2	3	4	5	6	7	8	9	YEAR															
1	2	3	4	5	6	7	8	9	10	11	12	MONTH													
<p><b>75D26R 12V</b>      <b>490CCA (SAE) 65Ah(20HR)</b>      <b>460CCA (EN) RC 123(MIN)</b></p>																									
 RECYCLE DK 65492																									

1AGASABAP107A

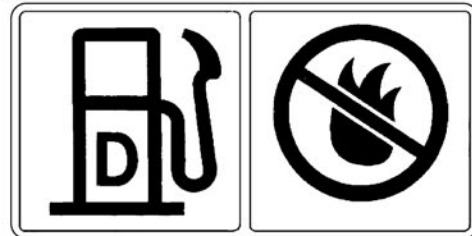
**TO AVOID INJURY FROM BATTERY GASES AND ACIDES**



- Keep away cigarettes, flames or sparks.
- Always shield eyes and face from battery.
- Keep out of reach of children.
- Poison causes severe burns.
- Contains sulfuric acid.
- Read and understand operator's manual.
- Danger explosive gases.

1BDIAIEAP0200

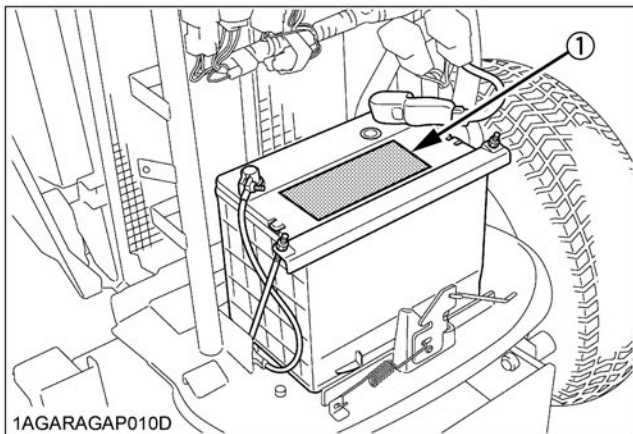
(2) Code No. 3A481-9853-1



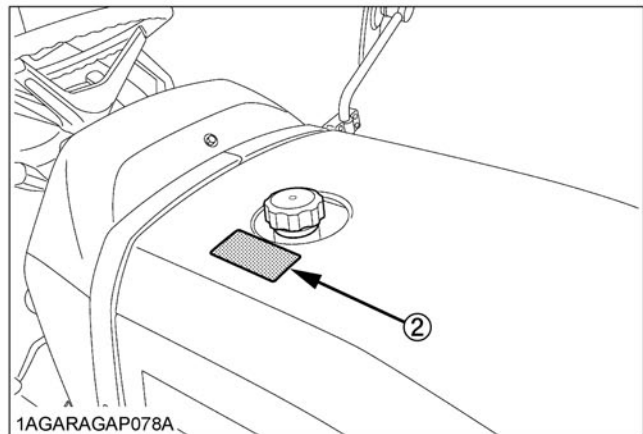
Diesel fuel only.

No fire.

1AGAIAZAP118A

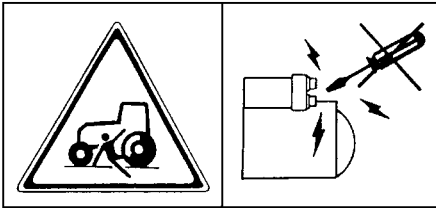


1AGARAGAP010D



1AGARAGAP078A

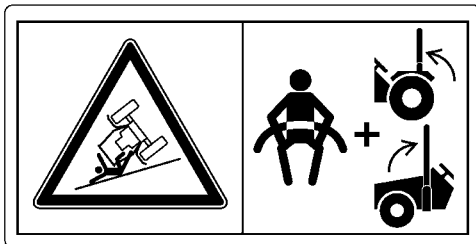
(1) Code No. K3512-4718-1



1BDABANAP083B

Start engine from operator's seat only.

(2) Code No. TD169-9848-1 [ROPS Model]

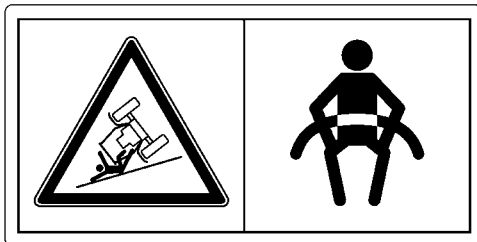


1AGAWAEAP087A

Always lock ROPS in upright position unless it has to be folded down to allow operation underneath trees or bushes.

When ROPS is locked in upright position seat belt should be used.

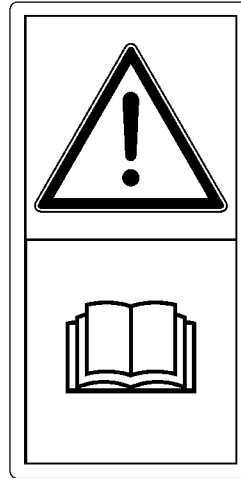
(2) Code No. TD179-4902-1 [CAB Model]



1AGAWAEAP086A

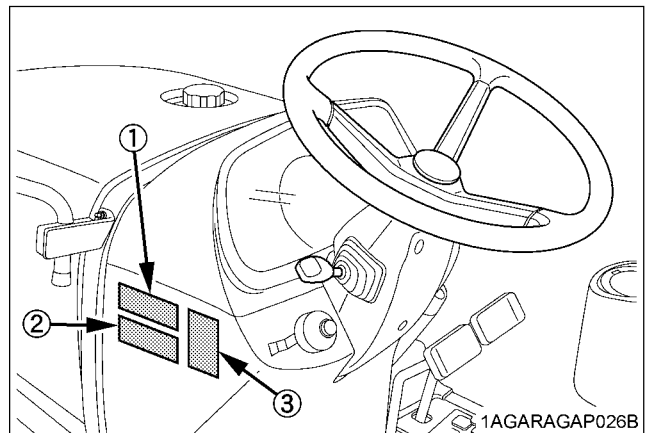
Seat belt should be used.

(3) Code No. TD179-3491-1



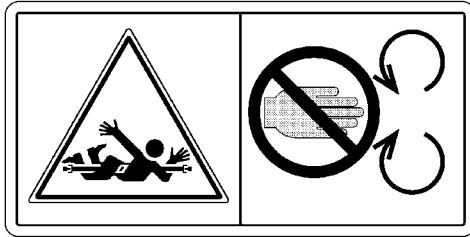
1AGAWAEAP088A

Carefully read operator's manual before handling the machine. Observe instructions and safety rules when operating.



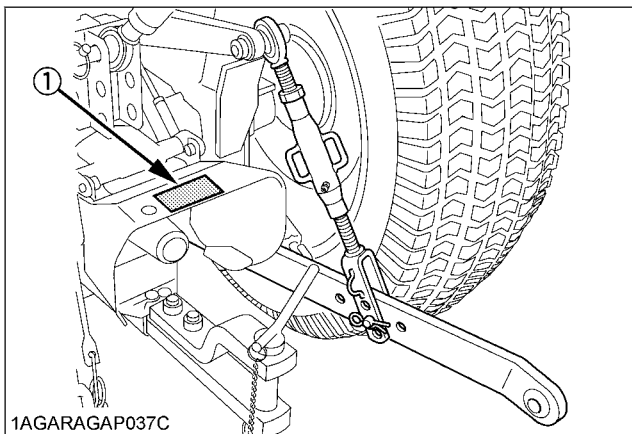
1AGARAGAP026B

(1) Code No. 6C482-4711-1



1AGAEEGAP089A

- Stay clear of the PTO shaft.
- Keep PTO shield in place at all times.
- Do not operate the PTO at speeds faster than the speed recommended by the implement manufacturer.
- For trailing PTO-driven implements, set drawbar at towing position.  
(see operator's manual)



1AGARAGAP037C

## 8. CARE OF PICTORIAL SAFETY LABELS

1. Keep pictorial safety labels clean and free from obstructing material.
  2. Clean pictorial safety labels with soap and water, dry with a soft cloth.
  3. Replace damaged or missing pictorial safety labels with new labels from your local KUBOTA Dealer.
  4. If a component with pictorial safety label(s) affixed is replaced with new part, make sure new label(s) is (are) attached in the same location(s) as the replaced component.
  5. Mount new pictorial safety labels by applying on a clean dry surface and pressing any bubbles to outside edge.
-

# SERVICING OF TRACTOR

Your dealer is interested in your new tractor and has the desire to help you get the most value from it. After reading this manual thoroughly, you will find that you can do some of the regular maintenance yourself.

However, when in need of parts or major service, be sure to see your KUBOTA Dealer.

For service, contact the KUBOTA Dealership from which you purchased your tractor or your local KUBOTA Dealer.

When in need of parts, be prepared to give your dealer the tractor, CAB/ROPS and engine serial numbers.

Locate the serial numbers now and record them in the space provided.

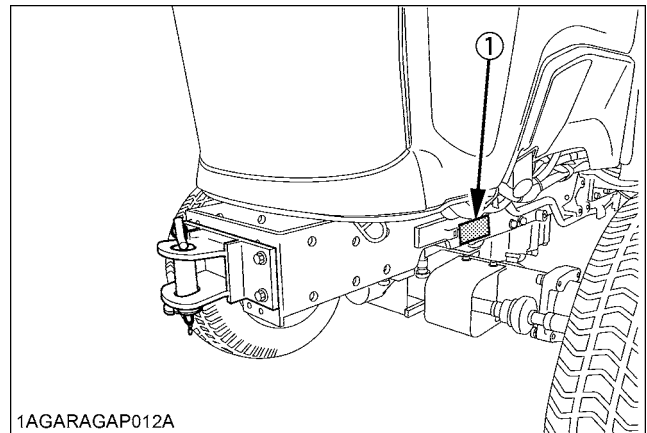
	Type	Serial No.
Tractor		
CAB / ROPS		
Engine		
Date of Purchase		
Name of Dealer		
(To be filled in by purchaser)		

◆ **Warranty**

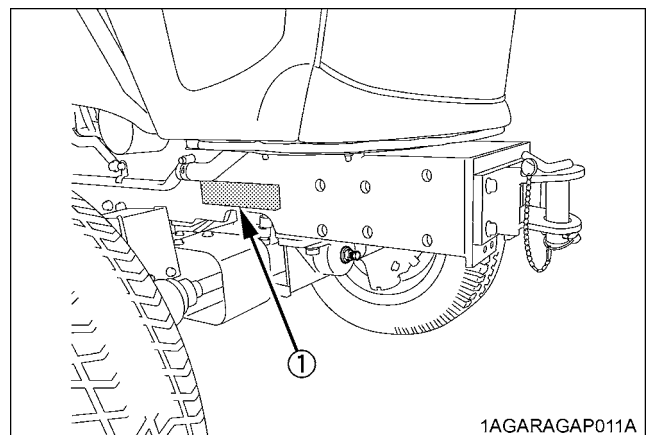
This tractor is warranted under the KUBOTA Limited Express Warranty, a copy of which may be obtained from your selling dealer. No warranty shall, however, apply if the tractor has not been handled according to the instruction given in the Operator's Manual even it is within the warranty period.

◆ **Scrapping the tractor and its procedure**

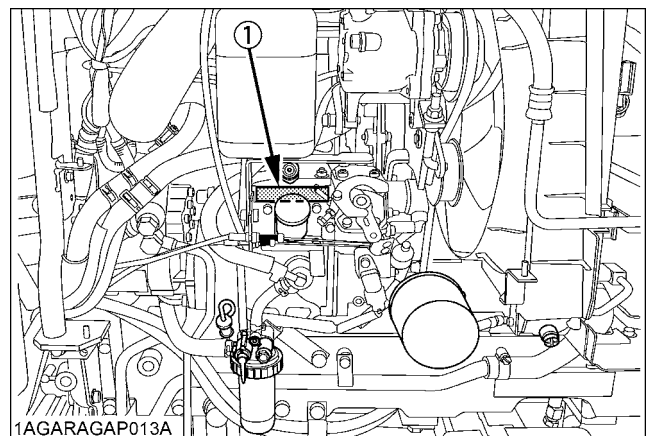
To put the tractor out of service, correctly follow the local rules and regulations of the country or territory where you scrap it. If you have questions, consult your local KUBOTA Dealer.



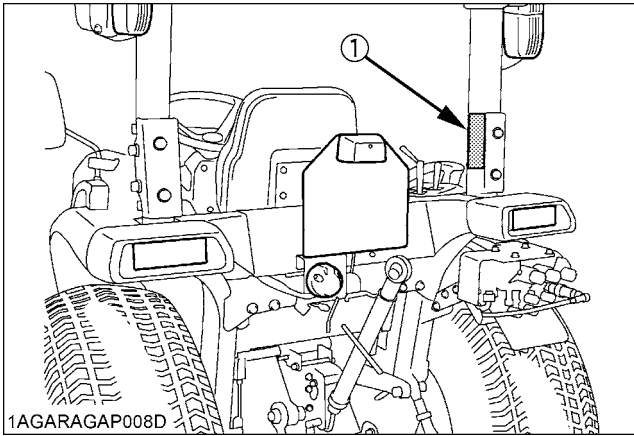
(1) Tractor identification plate



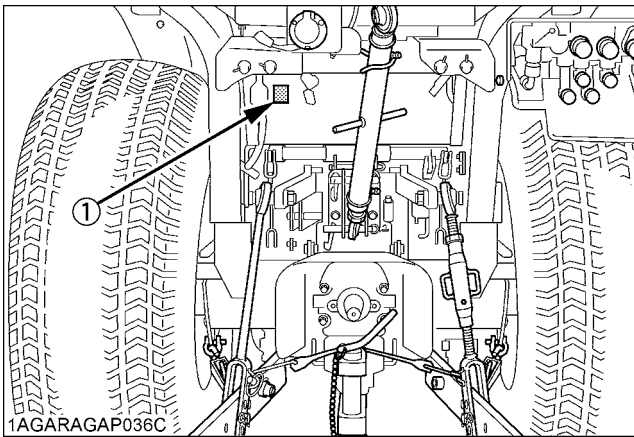
(1) Tractor serial number



(1) Engine serial number



(1) ROPS identification plate (ROPS Serial No.)



(1) CAB identification plate (CAB Serial No.)

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# SPECIFICATIONS

## SPECIFICATION TABLE

Model			STW34	STW37	STW40
Engine power ECE-R24 [97/68/EC]		kW (PS)	23.6 (32.1) [24.5 (33.3)]	25.9 (35.2) [26.9 (36.6)]	27.3 (37.1) [28.3 (38.5)]
Engine power SAE gross *1		kW (PS)	24.9 (33.9)	27.3 (37.1)	28.7 (39.0)
PTO power *1		kW (PS)	16.6 (22.6)	19.0 (25.9)	20.4 (27.8)
Engine	Model		D1703	D1803	D1803
	Type		ETVCS, water-cooled 4-cycle diesel		
	Number of cylinders		3		
	Bore and stroke	mm	87 x 92.4	87 x 102.4	87 x 102.4
	Total displacement	L	1.647	1.826	1.826
	Rated revolution	rpm	2 700		
	Maximum torque	N-m (kgf-m)	102.8 (10.5)	113.9 (11.6)	121.8 (12.2)
	Battery		12V, RC : 123min, CCA : 490A		
Capacities	Fuel tank		L 29.5		
	Coolant (with recovery tank)	ROPS	L 6.6		
		CAB	L 7.1		
	Engine crankcase (with filter)		L 5.7	6.7	
	Transmission case		L 24		
Tires	Front		Farm : 6.00-12 / Turf : 24 x 8.50-14		
	Rear		Farm : 9.5-22 / Turf : 13.6-16		
Dimensions	Overall length (with 3P)		mm 2 940		
	Overall width (min. tread)		mm Farm : 1 185 / Turf : 1 335		
	Overall height	ROPS	mm Farm : 2 350 / Turf : 2 340		
		CAB	mm Farm : 2 165 / Turf : 2 155		
	Wheel base		1 610		
Min. ground clearance (Mid PTO case)		mm Farm : 235 / Turf : 225			
Tread	Front		mm 1 020		
	Rear		mm Farm : 950, 1 070 / Turf : 990, 1 055		
Weight	ROPS		kg Farm : 1 105 / Turf : 1 130		
	CAB		kg Farm : 1 250 / Turf : 1 275		
Min. turning radius	with brake		mm 2.2		
	without brake		mm 2.5		

## 4 SPECIFICATIONS

Model				STW34	STW37	STW40
Traveling system	Clutch			Single dry disk		
	Steering			Hydrostatic Power Steering		
	Transmission			Main-hydrostatic transmission; range gear shift, 3 forward and 3 reverse		
	Braking system			Wet disk type		
	Trailer brake			applicable		
	Trailer brake coupler			applicable		
	Differential			Bevel gear		
Hydraulic unit	Hydraulic control system			Position control system		
	Pump capacity		L/min	30		
	3-point hitch			SAE Category 1		
	Max. lift force	at lift point	kgf	1 150		
		24 in. (600 mm) behind lift point	kgf	890		
Remote control valve coupler			JISB-2351-1			
PTO	Rear-PTO			SAE 1-3/8, 6 splines		
	PTO / Engine speed		rpm	540 / 2 670, 800 / 2 717		
	Mid-PTO			USA No.5 (KUBOTA 10-tooth) involute spline		
	PTO / Engine speed		rpm	2 500 / 2 734		
The level of protection against hazardous substances *2				Category 1		
Noise at the operator's ear *3	ROPS		dB (A)	83.8	85.8	
	CAB/door closed		dB (A)	84.4	84.4	
	CAB/door opened		dB (A)	84.5	84.5	
Noise of the tractor in motion *4	ROPS		dB (A)	78	79	
	CAB		dB (A)	78	79	
Value of the vibration level *5	GRAMMER MSG83/511		Light driver	1.13 m/s <sup>2</sup>		
			Heavy driver	1.00 m/s <sup>2</sup>		
	GRAMMER MSG93/511		Light driver	1.21 m/s <sup>2</sup>		
			Heavy driver	1.05 m/s <sup>2</sup>		
	COBO SC74/M91		Light driver	1.13 m/s <sup>2</sup>		
			Heavy driver	0.75 m/s <sup>2</sup>		
COBO SC74/M97		Light driver	1.21 m/s <sup>2</sup>			
		Heavy driver	0.98 m/s <sup>2</sup>			

The company reserve the right to change the specifications without notice.

NOTE : \*1 Manufacturer's estimate

\*2 According to EN 15695-1:2009

\*3 Measured according to Directive 2009/76/EC ANNEX II

\*4 Measured according to Directive 2009/63/EC

\*5 Measured according to Directive 78/764/EEC



## TRAVELING SPEEDS

(At rated engine rpm)

Model		STW34, STW37, STW40	
Tire Size (Rear)		9.5-22	13.6-16
Range gear shift lever		km/h	km/h
Forward	1 (Low)	0 to 7.9	0 to 7.8
	2 (Middle)	0 to 12.2	0 to 12.0
	3 (High)	0 to 34.1	0 to 33.5
	Max. Speed (at 2 700 engine rpm)	34.1	33.5
Reverse	1 (Low)	0 to 6.1	0 to 6.0
	2 (Middle)	0 to 9.4	0 to 9.3
	3 (High)	0 to 26.2	0 to 25.8
	Max. Speed (at 2 700 engine rpm)	26.2	25.8

The company reserves the right to change the specifications without notice.

# IMPLEMENT LIMITATIONS

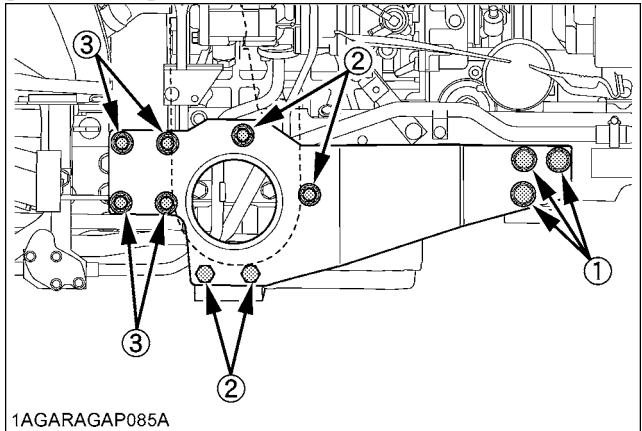
The KUBOTA Tractor has been thoroughly tested for proper performance with implements sold or approved by KUBOTA. Use with implements which are not sold or approved by KUBOTA and which exceed the maximum specifications listed below, or which are otherwise unfit for use with the KUBOTA Tractor may result in malfunctions or failures of the tractor, damage to other property and injury to the operator or others. [Any malfunctions or failures of the tractor resulting from use with improper implements are not covered by the warranty.]

## ■ Front Loader

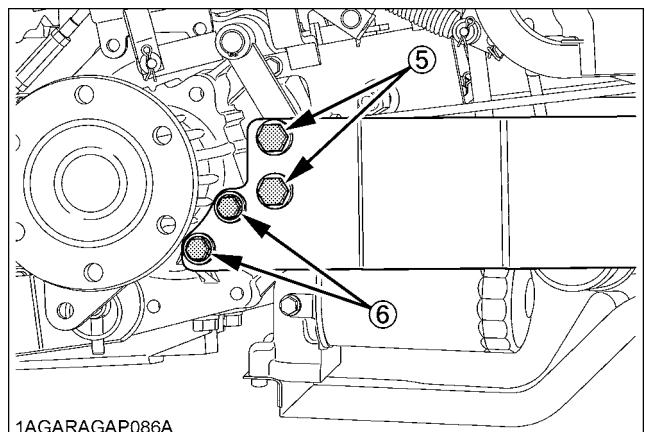
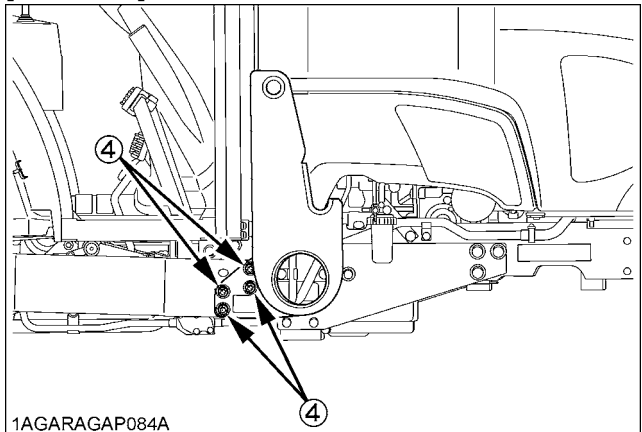
**Fixation points on the body of the tractor where the front loader must be installed.**

Install the front loader frame to the clutch housing and the front axle frame as shown.

### [Main frame]



### [Sub frame]



**■ Tightening Bolts and Nuts**

Tighten all bolts and nuts in the following order to the required torque.

**NOTE :**

- Before finally tightening all mounting hardware, start the engine and apply down pressure to the bucket until the loader raises the front wheels slightly, and make sure that the mounting pins can be rotated easily. Tighten all bolts and nuts in this position.

Location	Ref. No.	Bolt	Required Torque N-m (kgf-m)
Main frame	(1)	6-M16	200 (20.2)
	(2)	8-M14	132 (13.3)
	(3)	8-M14	100 (10.1)
Sub frame	(4)	8-M14	132 (13.3)
	(5)	4-M14	132 (13.3)
	(6)	4-M12	57 (5.8)

**◆ OUTPUT CAPACITY**

Max. Lifting Capacity 425 kg  
 Max. Oil Pressure 17.15 MPa (175 kgf/cm<sup>2</sup>)



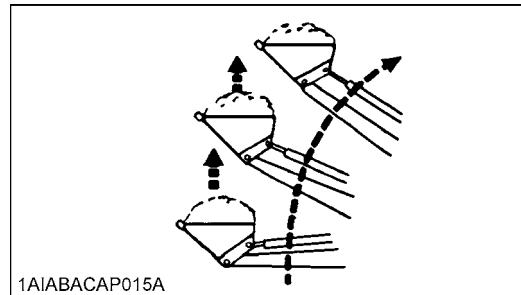
**DANGER**

To avoid personal injury or death:

- Special attention should be made when lifting the load, keep the bucket correctly positioned to prevent spillages.

**NOTE :**

- Not all risks are listed. Refer to front loader operator's manual.



**■ Other Implements**

- For selecting implements, consult your local dealer.
- Strictly follow the instructions outlined in the operator's manual of the mounted or trailed machinery or trailer, and do not operate the combination tractor - machine or tractor - trailer unless all instructions have been followed.
- Forestry Application

Following hazards exist;

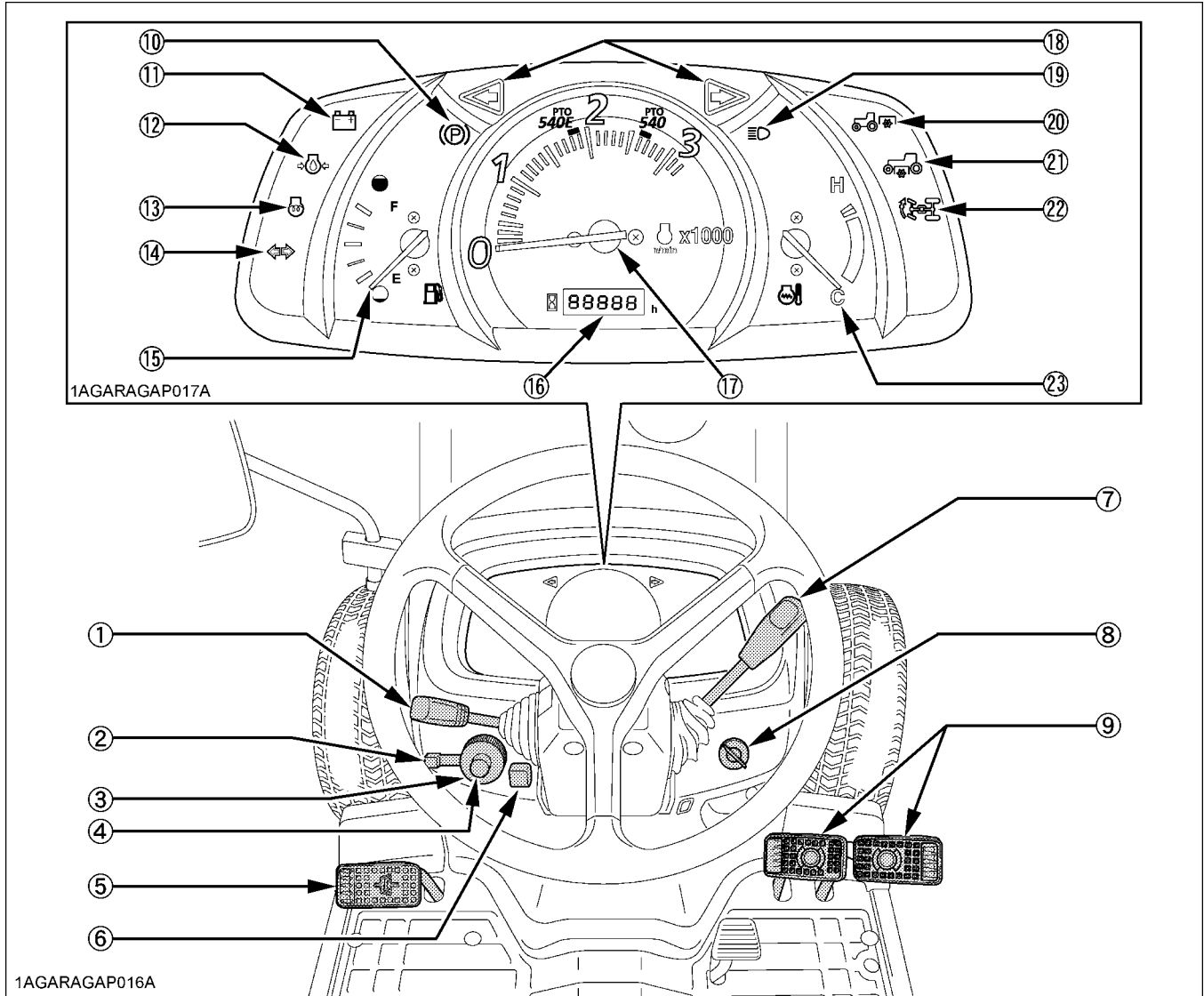
(a) toppling trees, primarily in case a rear-mounted tree grab-crane is mounted at the rear of the tractor;

(b) penetrating objects in the operator's enclosure, primarily in case a winch is mounted at the rear of the tractor.

Optional equipments such as OPS (Operator Protective Structure), FOPS (Falling Object Protective Structure), etc. to deal with these hazards and other related hazards are not available for this tractor. Without such optional equipment use is limited to tractor specific applications like transport and stationary work.

# INSTRUMENT PANEL AND CONTROLS

■ Instrument Panel, Switches and Hand Controls



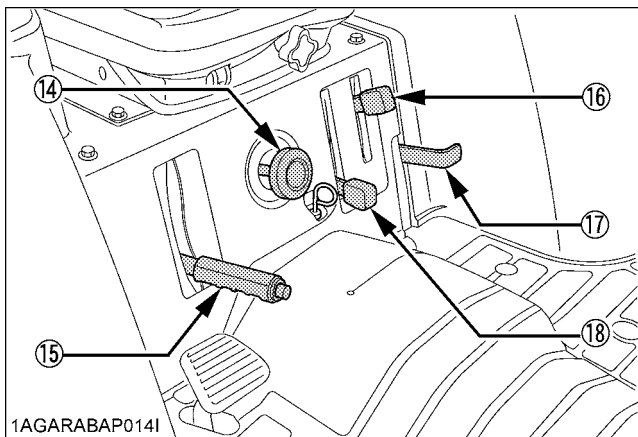
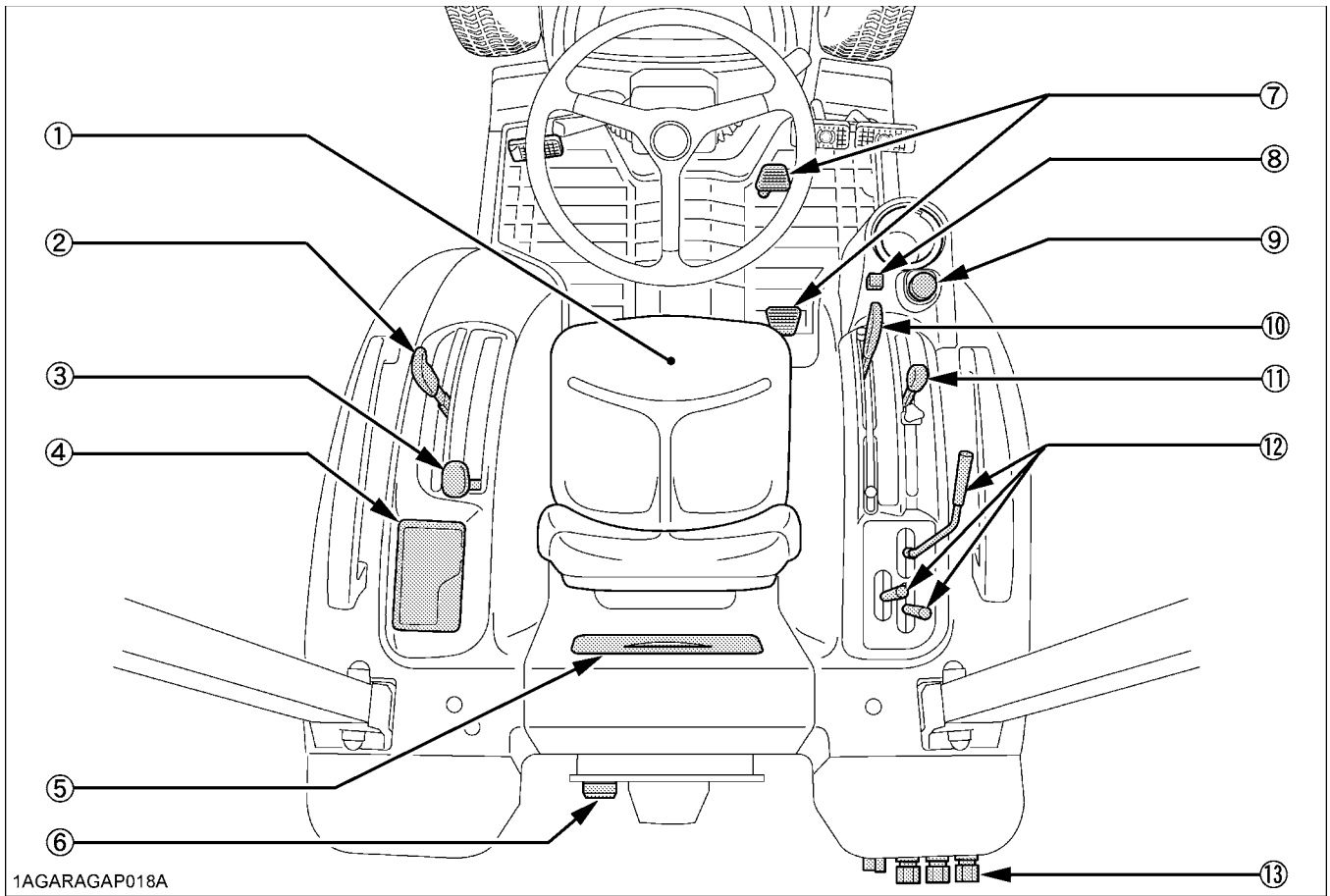
ILLUSTRATED CONTENTS

ILLUSTRATED CONTENTS

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(10) Parking brake warning indicator .....	11
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■ Foot and Hand Controls



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(11)	Rear PTO gear shift lever .....	38
(12)	Remote control valve lever (if equipped) ....	46
(13)	Remote control valve (if equipped) .....	45
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# PRE-OPERATION CHECK

## DAILY CHECK

To prevent trouble from occurring, it is important to know the condition of the tractor well. Check it before starting.



### WARNING

To avoid personal injury or death:

- **Be sure to check and service the tractor on a level surface with the engine shut off and the parking brake "ON" and implement lowered to the ground.**

### Check item

- Walk around inspection
  - Check engine oil level
  - Check transmission oil level
  - Check coolant level
  - Clean grill, radiator screen and oil cooler
  - Clean air conditioner condenser screen (CAB Model)
  - Check air cleaner evacuator valve  
(When used in a dusty place)
  - Check brake and clutch pedal
  - Check indicators, gauges and meter
  - Check lights
  - Check seat belt and ROPS
  - Check movable parts
  - Refuel  
(See "DAILY CHECK" in "PERIODIC SERVICE" section.)
  - Care of pictorial safety labels  
(See "PICTORIAL SAFETY LABELS" in "SAFE OPERATION" section.)
-

# OPERATING THE ENGINE



## WARNING

To avoid personal injury or death:

- Read "Safe Operation" in the front of this manual.
- Understand the pictorial safety labels located on the tractor.
- To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
- Never start engine while standing on ground. Start engine only from operator's seat.
- Make it a rule to set all shift levers to the "NEUTRAL" positions and to place PTO clutch control lever or switch in "OFF" position before starting the engine.

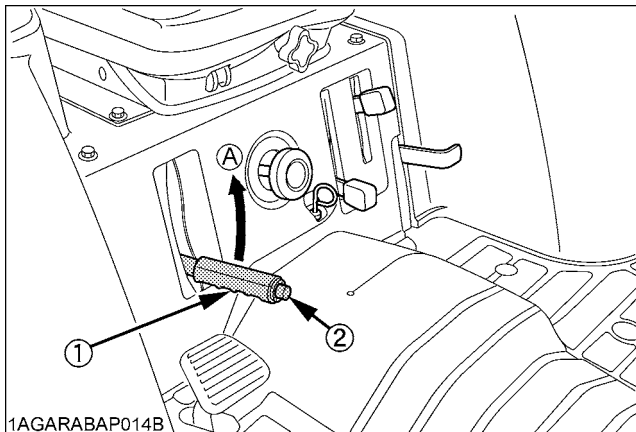
## IMPORTANT :

- Do not use starting fluid or ether.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.

## STARTING THE ENGINE

### 1. Make sure the parking brake is set.

1. To set the parking brake;
  - (1) Interlock the brake pedals.
  - (2) Depress the brake pedals.
  - (3) Pull the lever to park.
2. To release the parking brake, depress the brake pedals, push release button and push down parking brake lever.



1AGARABAP014B

(1) Parking brake lever

(A) "PULL"

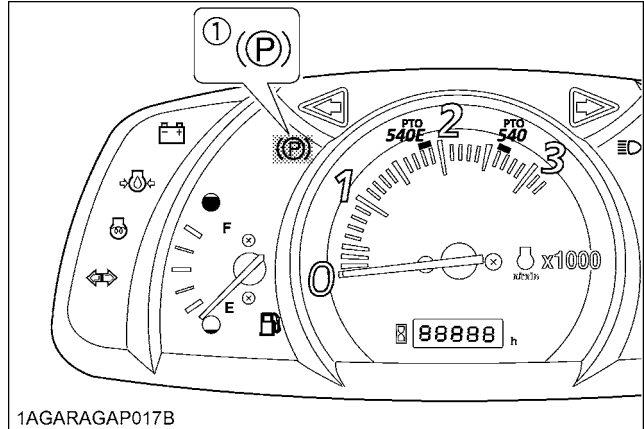
(2) Release button

## IMPORTANT :

- To prevent damage to the parking brake lever, make sure that brake pedals are fully depressed before pulling the parking brake lever up.

## NOTE :

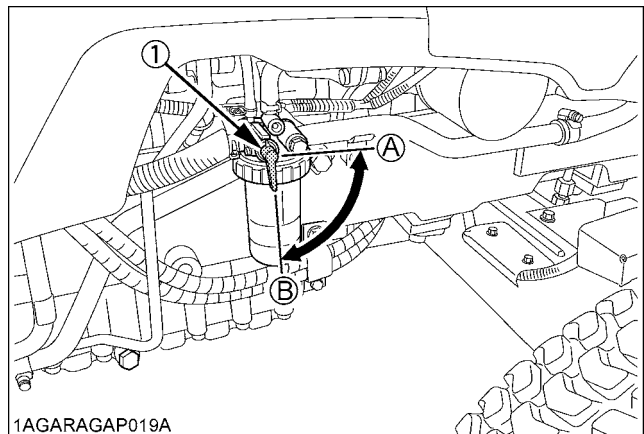
- The Parking brake indicator comes on while parking brake is applied and goes off when it is released.



1AGARAGAP017B

(1) Parking brake indicator

### 2. Make sure the fuel cock is in the open position.



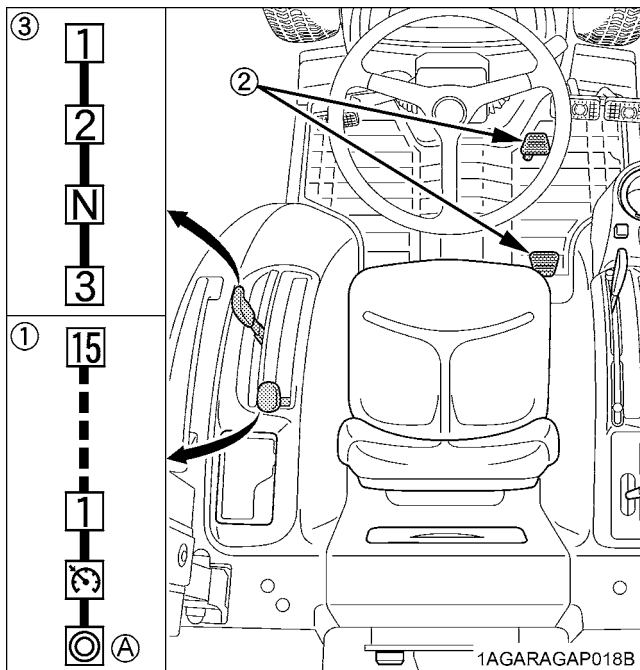
1AGARAGAP019A

(1) Fuel cock

(A) "CLOSE"

(B) "OPEN"

3. Make sure the cruise control lever is in "NEUTRAL" position.  
Place the Speed control Pedal in "NEUTRAL" position.  
Place the range gear shift lever in "NEUTRAL" position.

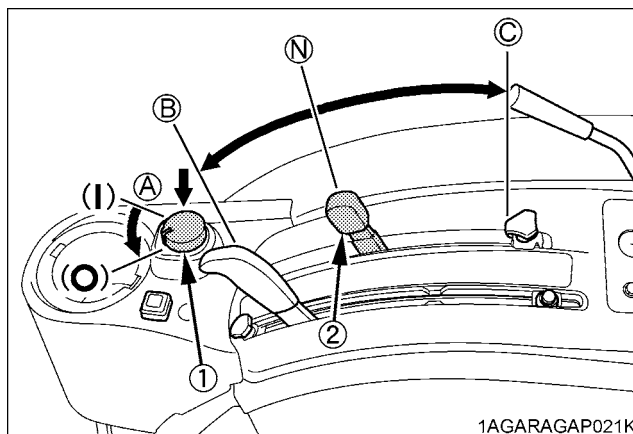


(1) Cruise control lever (N) "NEUTRAL POSITION"  
 (2) Speed control pedal (A) Cruise  
 (3) Range gear shift lever "NEUTRAL POSITION"

**NOTE :**

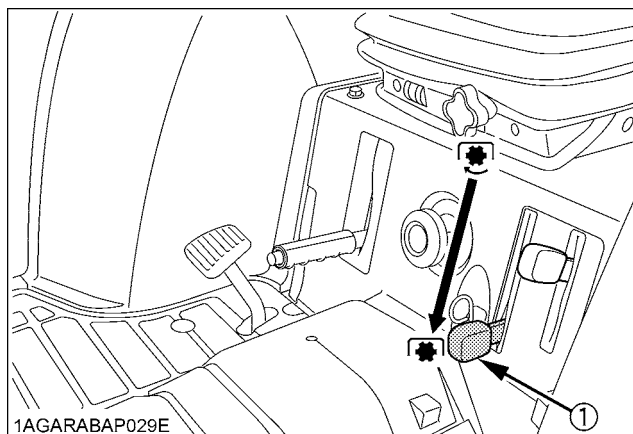
- Depress the both brake pedals together, doing so the cruise control lever automatically returns to the off position.
- When removing the foot from speed control pedal, the pedal automatically returns to the neutral position.

4. Place the PTO clutch control switch in "OFF" position.  
Place the rear PTO gear shift lever in "NEUTRAL" position.  
Place the mid-PTO gear shift lever in "OFF" position.



(1) PTO clutch control switch  
 (2) Rear PTO gear shift lever

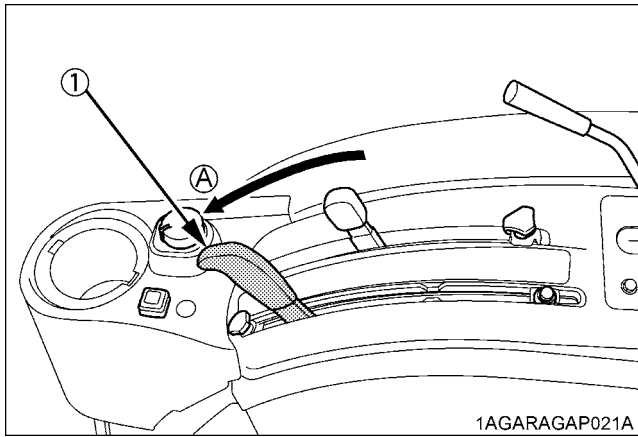
! "ON" (Engaged)  
 ○ "OFF" (Disengaged)  
 (A) "PUSH"  
 (B) 540 rpm  
 (C) 800 rpm  
 (N) "NEUTRAL POSITION"



(1) Mid-PTO gear shift lever  
 ☒ "ON"  
 ☒ "OFF"

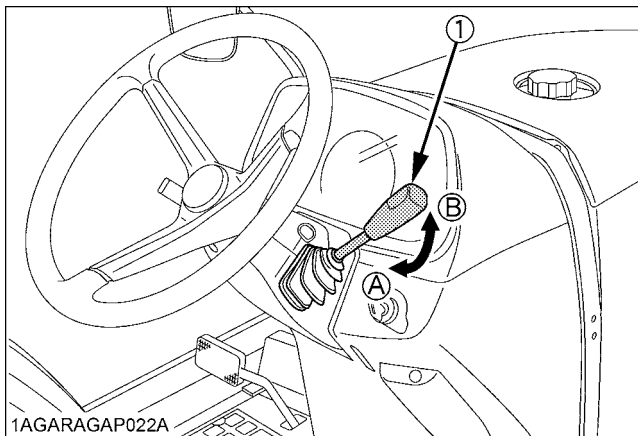


5. Place the hydraulic control lever in "LOWEST" position.



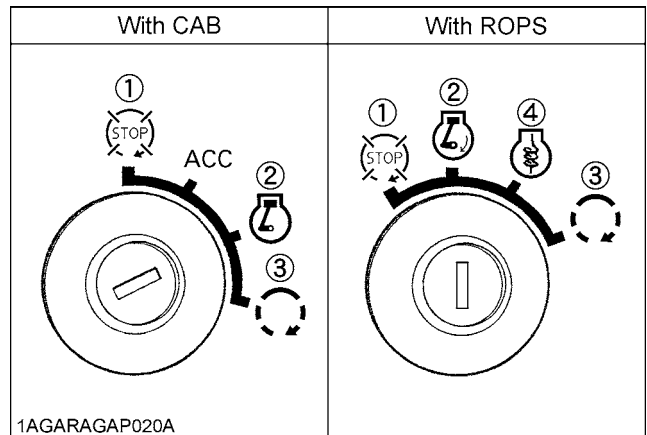
(1) Position control lever (A) "DOWN"

6. Set the throttle lever to about 1/2 way.



(1) Hand throttle lever (A) "INCREASE" (B) "DECREASE"

7. Insert the key into the key switch and turn it "ON".



(1) "OFF" (2) "ON" (3) "START" (4) "PREHEAT" [ROPS model only]

**NOTE:**

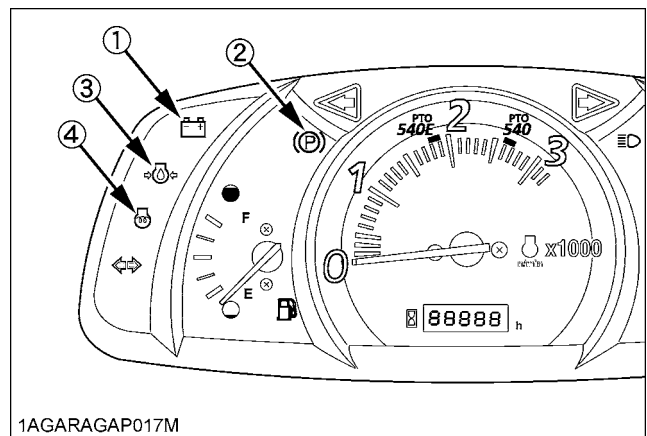
ACC... All the accessories can be used while the engine is stopped.

◆ **Check Easy Checker(TM) Lamps**

- When the key is turned "ON", indicators (1) (3) should come on. If trouble should occur at any location while the engine is running, the indicator corresponding to that location comes on.
- The parking brake indicator (2) comes on while parking brake is applied and goes off when it is released.

**[CAB Model only]**

- Suppose that the engine coolant temperature is not high enough yet. Glow plug indicator (4) also comes on when the key is turned "ON" to preheat the engine and goes off automatically when preheat is completed.



(1) Electrical charge indicator (2) Parking brake indicator (3) Engine oil pressure indicator (4) Glow plug indicator

**IMPORTANT :**

- Daily checks with the Easy Checker(TM) only, are not sufficient. Never fail to conduct daily checks carefully by referring to Daily Check. (See "DAILY CHECK" in "PERIODIC SERVICE" section.)

**8. Fully depress the clutch pedal.**

[ROPS Model only]

**9. Turn the key to "PREHEAT" position and hold it there until glow plug indicator goes off.**

For the appropriate preheating time, refer to the table below:

Temperature	Preheating Time
Over 0°C	until the glow plug indicator goes off.
0 to -5°C	add preheat for about 5 sec. after goes off.

When the ambient temperature is below -5°C and the engine is very cold. (If the engine fails to start after 10 seconds, turn off the key for 30 seconds. Then repeat steps (9) and (10). To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.)

**10. Turn the key to "START" position and release when the engine starts.****IMPORTANT :**

- Because of the safety devices, the engine will not start except following conditions.
  - The PTO clutch control switch is placed in the "OFF" position.
  - The rear PTO gear shift lever is placed in the "NEUTRAL" position.
  - The mid-PTO gear shift lever is placed in the "OFF" position.
  - The speed control pedal is placed in the "NEUTRAL" position.
  - The clutch pedal is disengaged.

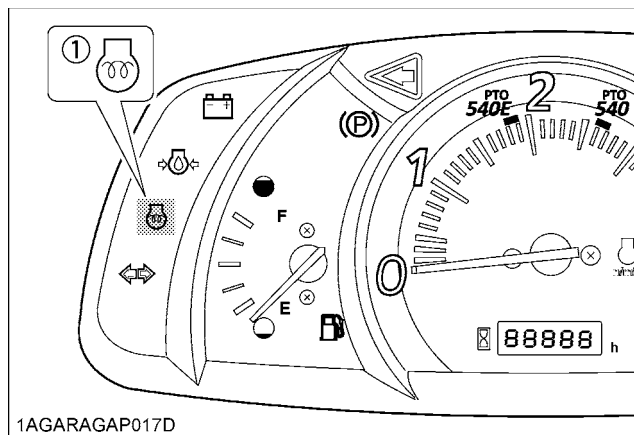
**11. Check to see that engine oil pressure and electrical charge lamps are "OFF".**

If the lamp is still on, immediately stop the engine and determine the cause.

**12. Release the clutch pedal.****COLD WEATHER STARTING**

[CAB Model]

If the ambient temperature is below -5°C and the engine is very cold, follow the procedure below after taking the step 1 through 8 in the previous pages.

**9. Turn the key to "ON" (glow plug) and keep it there until glow plug indicator goes off.**

1AGARAGAP017D

(1) Glow plug indicator

**10. Turn the key to the start position and the engine should start.**

(If the engine fails to start after 10 seconds, turn off the key for 30 seconds. Then repeat steps (9) and (10). To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.)

**11. Check to see that all the lamps on the Easy Checker (TM) are "OFF".**

If a lamp is still on, immediately stop the engine and determine the cause.

**12. Release the clutch pedal.**

## STOPPING THE ENGINE

1. After slowing the engine to idle, turn the key to "OFF".
2. Remove the key.

### NOTE :

- If key does not stop the engine, consult your local KUBOTA Dealer.

## WARMING UP



### WARNING

To avoid personal injury or death:

- Be sure to set the parking brake during warm-up.
- Be sure to set all shift levers to the "NEUTRAL" positions and to place PTO clutch control switch in "OFF" position during warm-up.

For 5 minutes after engine start-up, allow engine to warm up without applying any load, this is to allow oil to reach every engine part. If load should be applied to the engine without this warm-up period, trouble such as seizure, breakage or premature wear may develop.

### ■ Warm-Up Transmission Oil in the Low Temperature Range

Hydraulic oil serves as transmission fluid. In cold weather, the oil may be cold with increased viscosity. This can cause delayed oil circulation or abnormally low hydraulic pressure for some time after engine start-up. This in turn can result in trouble in the hydraulic system. To prevent the above, observe the following instructions:

Warm up the engine at about 50% of rated rpm according to the table below:

Ambient temperature	Warm-up time requirement
Higher than -10 °C	Approx. 5 minutes
-15 to -10 °C	5 to 10 minutes
-20 to -15 °C	10 to 20 minutes
Below -20 °C	More than 20 minutes

### IMPORTANT :

- Do not operate the tractor under full load condition until it is sufficiently warmed up.

## JUMP STARTING



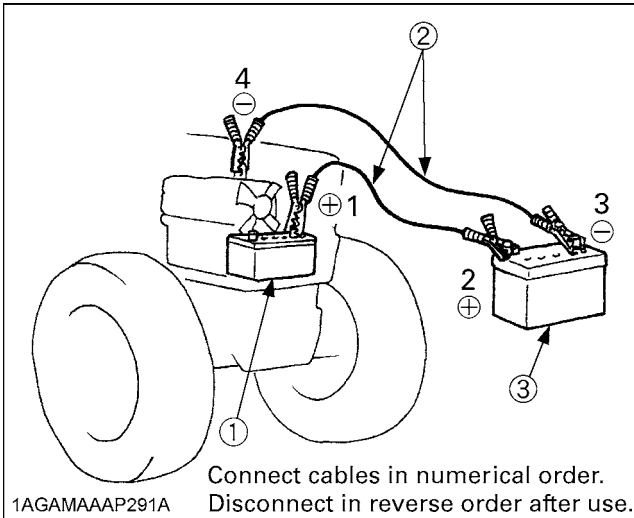
### WARNING

To avoid personal injury or death:

- Battery gases can explode. Keep cigarettes, sparks, and flames away from battery.
- If tractor battery is frozen, do not jump start engine.
- Do not connect the other end of the negative (-) jumper cable to the negative (-) terminal of the tractor battery.

When jump starting the engine, follow the instructions below to safely start the engine.

1. Bring the helper vehicle with a battery of the same voltage as disabled tractor within easy cable reach. "THE VEHICLES MUST NOT TOUCH".
2. Engage the parking brakes of both vehicles and put the shift levers in neutral. Shut both engines off.
3. Wear eye protection and rubber gloves.
4. Attach the red clamp to the positive (red, (+) or pos.) terminal of the dead battery and clamp the other end of the same cable to the positive (red, (+) or pos.) terminal of the helper battery.
5. Clamp the other cable to the negative (black, (-) or neg.) terminal of the helper battery.
6. Clamp the other end to the engine block or frame of the disabled tractor as far from the dead battery as possible.
7. Start the helper vehicle and let its engine run for a few moments. Start the disabled tractor.
8. Disconnect the jumper cables in the exact reverse order of attachment. (Steps 6, 5 and 4)



- (1) Dead battery
- (2) Jumper cables
- (3) Helper battery

**IMPORTANT :**

- This machine has a 12 volt negative (-) ground starting system.
- Use only same voltage for jump starting.
- Use of a higher voltage source on tractor's electrical system could result in severe damage to tractor's electrical system.  
Use only matching voltage source when "Jump starting" a low or dead battery condition.
- Do not operate the tractor with the battery cable disconnected from the battery.
- Do not operate the tractor without the battery mounted.
- Do not operate the tractor with the battery dead.  
Charge the battery fully enough before operating the tractor.  
Otherwise the tractor might malfunction.

# OPERATING THE TRACTOR

## OPERATING NEW TRACTOR

How a new tractor is handled and maintained determines the life of the tractor.

A new tractor just off the factory production line has been, of course, tested, but the various parts are not accustomed to each other, so care should be taken to operate the tractor for the first 50 hours at a slower speed and avoid excessive work or operation until the various parts become "broken-in". The manner in which the tractor is handled during the "breaking-in" period greatly affects the life of your tractor. Therefore, to obtain the maximum performance and the longest life of the tractor, it is very important to properly break-in your tractor. In handling a new tractor, the following precautions should be observed.

### ■ Do not Operate the Tractor at Full Speed for the First 50 Hours

- Do not start quickly nor apply the brakes suddenly.
- In winter, operate the tractor after fully warming up the engine.
- Do not run the engine at speeds faster than necessary.
- On rough roads, slow down to suitable speeds.  
Do not operate the tractor at fast speed.

The above precautions are not limited only to new tractors, but to all tractors. But it should be especially observed in the case of new tractors.

### ■ Changing Lubricating Oil for New Tractors

The lubricating oil is especially important in the case of a new tractor. The various parts are not "broken-in" and are not accustomed to each other; small metal grit may develop during the operation of the tractor; and this may wear out or damage the parts. Therefore, care should be taken to change the lubricating oil a little earlier than would ordinarily be required.

For further details of change interval hours.  
(See "MAINTENANCE" section.)

## BOARDING AND LEAVING THE TRACTOR

1. Never try to get on or off a moving tractor or jump off the tractor to exit.
2. Face the tractor when getting into or out of the tractor. Do not use the controls as hand holds to prevent inadvertent machine movements.
3. Always keep steps and floor clean to avoid slippery conditions.

## OPERATING FOLDABLE ROPS (if equipped)



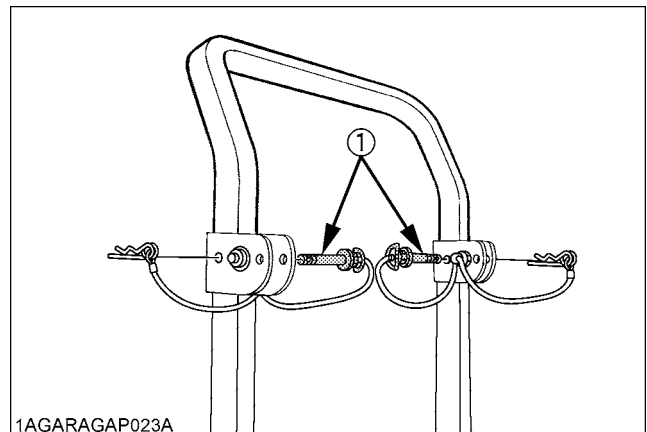
### WARNING

To avoid personal injury or death:

- When raising or folding the ROPS, apply parking brake, stop the engine and remove the key.  
Always perform function from a stable position at the rear of tractor.
- Fold the ROPS down only when absolutely necessary and fold it up and lock it again as soon as possible.
- Before proceeding to fold ROPS, check for any possible interference with installed implements and attachments.  
If interference occurs, contact your KUBOTA Dealer.

### ■ To Fold the ROPS

1. Remove both set bolts.



1AGARAGAP023A

(1) Set bolt

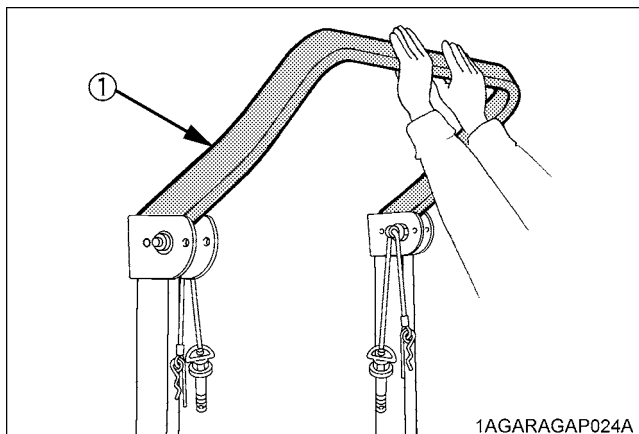
2. Fold the ROPS.



**CAUTION**

To avoid personal injury:

- Hold the ROPS tightly with both hands and fold the ROPS slowly and carefully.



1AGARAGAP024A

(1) ROPS

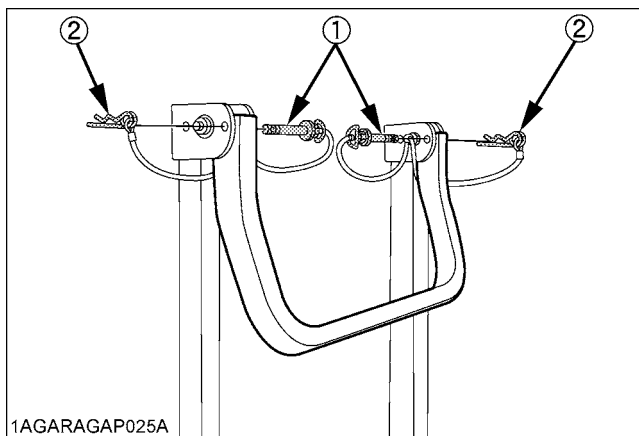
3. Align set bolt holes and insert both set bolts. Slightly tighten the set bolts and secure them with the hair pin cotters.



**CAUTION**

To avoid personal injury:

- Make sure that both set bolts are properly installed and secured with the hair pin cotters.

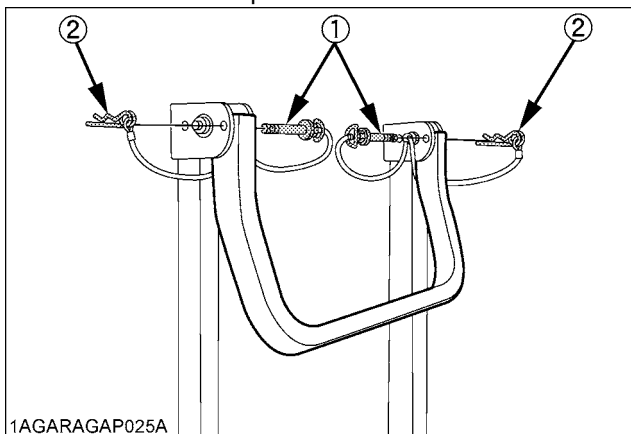


1AGARAGAP025A

(1) Set bolt  
(2) Hair pin cotter

**To Raise the ROPS to Upright Position**

1. Remove both hair pin cotters and set bolts.



1AGARAGAP025A

(1) Set bolt  
(2) Hair pin cotter

2. Raise ROPS to the upright position.



**CAUTION**

To avoid personal injury:

- Raise the ROPS slowly and carefully.

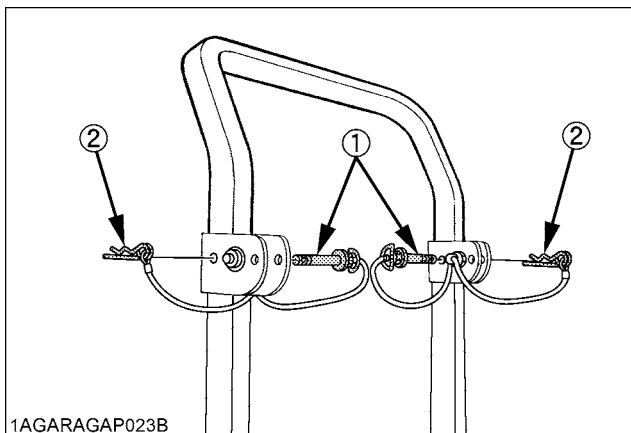
3. Align set bolt holes, insert both set bolts. Slightly tighten the set bolts and secure them with the hair pin cotters.



**CAUTION**

To avoid personal injury:

- Make sure that both set bolts are properly installed as soon as the ROPS is in the upright position and secured with the hair pin cotters.

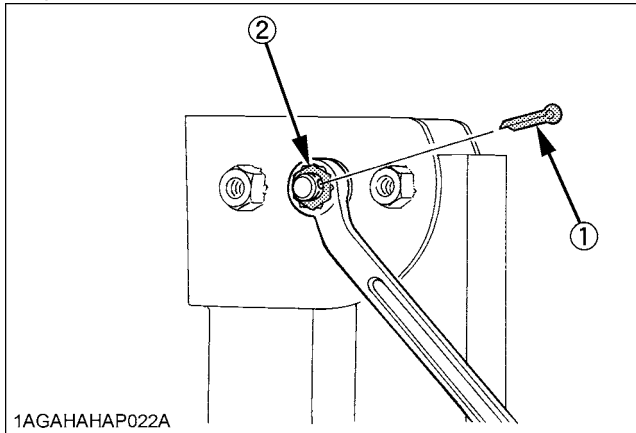


1AGARAGAP023B

(1) Set bolt  
(2) Hair pin cotter

### ■ Adjustment of Foldable ROPS

- Adjust free fall of the ROPS upper frame regularly.
- If you feel less friction in folding the ROPS, remove the cotter pin (1), tighten the nut (2) until you feel the right friction in the movement and then replace the cotter pin.



(1) Cotter pin  
(2) Nut

## STARTING

### 1. Adjusting the operator's position.

#### NOTE :

- The seat and suspension should be adjusted to ensure that the controls are comfortably at hand for the operator, ensuring that the operator maintains a good posture and minimizes risks from whole body vibration.

### ■ Operator's Seat



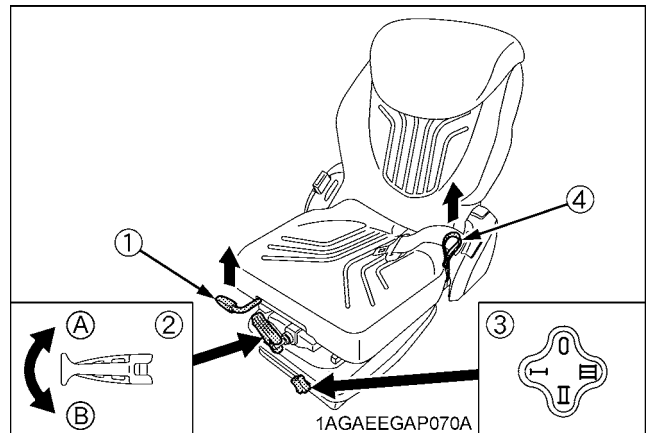
#### WARNING

To avoid personal injury or death:

- Make adjustments to the seat only while the tractor is stopped.
- Make sure that the seat is completely secured after each adjustment.
- Do not allow any person other than the operator to ride on the tractor.

#### Mechanical Suspension Seat

[Type : GRAMMER MSG83/511]



- |                                |                         |
|--------------------------------|-------------------------|
| (1) Travel adjust lever        | (A) To decrease tension |
| (2) Suspension adjust lever    | (B) To increase tension |
| (3) Height adjust knob         | (0) Highest position    |
| (4) Backrest tilt adjust strap | (I) Lowest position     |
|                                | (II) Second position    |
|                                | (III) Third position    |

#### ◆ Travel adjustment

Pull the travel adjust lever and slide the seat backward or forward, as required. The seat will lock in position when the lever is released.

#### ◆ Suspension adjustment

Turn the suspension adjust lever to achieve the optimum suspension setting.

◆ **Height adjustment**

Turn the height adjust knob to desired position while sitting in the seat.

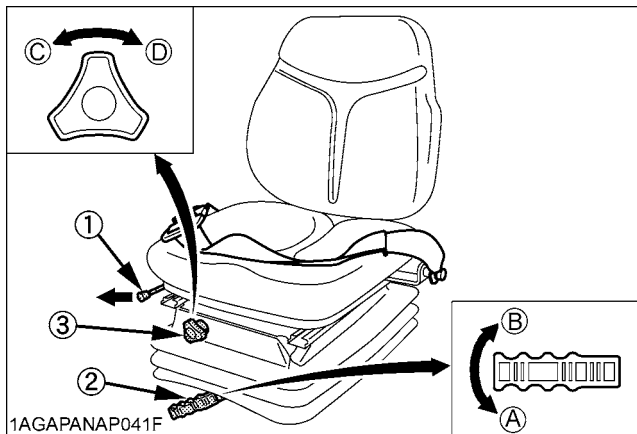
◆ **Tilt adjustment**

Pull the backrest tilt adjust strap and move the backrest to the desired position.

**IMPORTANT :**

- After adjusting the operator's seat, be sure to check to see that the seat is properly locked.

[Type : COBO SC74/M91]



- |                             |                         |
|-----------------------------|-------------------------|
| (1) Travel adjust lever     | (A) To decrease tension |
| (2) Suspension adjust lever | (B) To increase tension |
| (3) Height adjust knob      | (C) "RAISE"             |
|                             | (D) "LOWER"             |

◆ **Travel adjustment**

Pull the travel adjust lever and slide the seat backward or forward, as required. The seat will lock in position when the lever is released.

◆ **Suspension adjustment**

Turn the suspension adjust lever to achieve the optimum suspension setting.

◆ **Height adjustment**

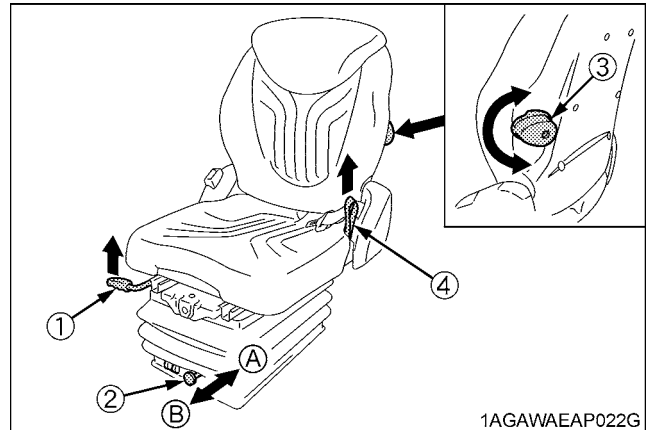
Turn the height adjust knob to desired position while sitting in the seat.

**IMPORTANT :**

- After adjusting the operator's seat, be sure to check to see that the seat is properly locked.

**Air Suspension Seat**

[Type : GRAMMER MSG93/511]



- |                                   |                         |
|-----------------------------------|-------------------------|
| (1) Travel adjust lever           | (A) To increase tension |
| (2) Weight / Height adjust button | (B) To decrease tension |
| (3) Lumbar support adjust knob    |                         |
| (4) Backrest tilt adjust strap    |                         |

◆ **Travel adjustment**

Pull the travel adjust lever and slide the seat backward or forward, as required. The seat will lock in position when the lever is released.

◆ **Weight and Height adjustment**

Turn on the key switch. The seat should be adjusted for the operator's weight by briefly pulling out or pushing in the weight / height adjust button with the tractor in a stationary position and the operator sitting on the seat.

**IMPORTANT :**

- In order to avoid damage of the seat, do not operate the weight / height adjust button for more than 1 minute.

◆ **Tilt adjustment**

Pull the backrest tilt adjust strap and move the backrest to the desired position.

◆ **Lumbar support adjustment**

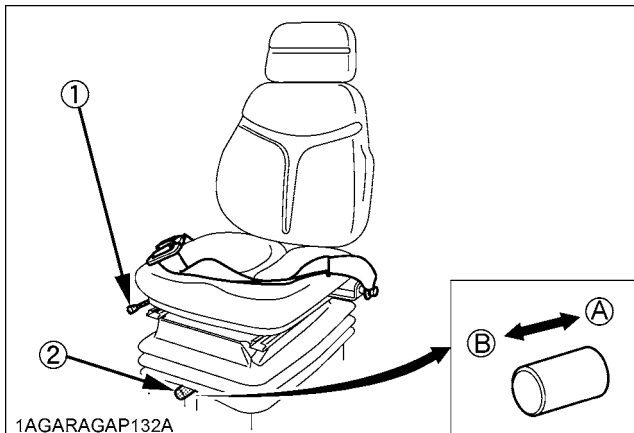
Turn the lumbar support adjust knob to the desired position.

**IMPORTANT :**

- After adjusting the operator's seat, be sure to check to see that the seat is properly locked.



[Type : COBO SC74/M97]



1AGARAGAP132A

(1) Travel adjust lever (A) To increase tension  
(2) Weight / Height adjust button (B) To decrease tension

#### ◆ Travel adjustment

Pull the travel adjust lever and slide the seat backward or forward, as required. The seat will lock in position when the lever is released.

#### ◆ Weight and Height adjustment

Turn on the key switch. The seat should be adjusted for the operator's weight by briefly pulling out or pushing in the weight / height adjust button with the tractor in a stationary position and the operator sitting on the seat.

#### IMPORTANT :

- In order to avoid damage of the seat, do not operate the weight / height adjust button for more than 1 minute.
- After adjusting the operator's seat, be sure to check to see that the seat is properly locked.

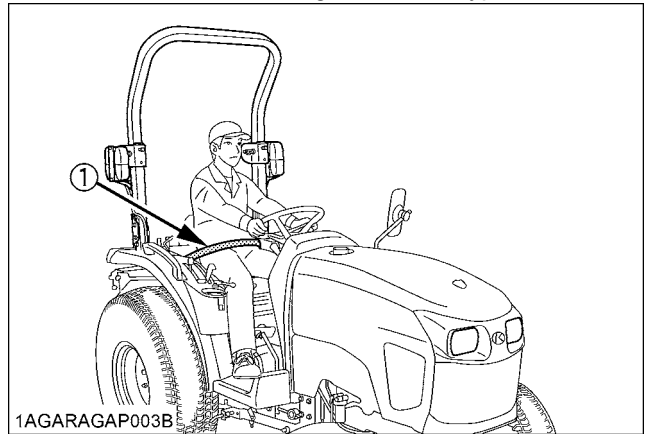
## ■ Seat Belt

### ! WARNING

To avoid personal injury or death:

- Always use the seat belt when any ROPS or CAB are installed.
- Do not use the seat belt if a foldable ROPS is down or there is no ROPS.

Adjust the seat belt for proper fit and connect the buckle. This seat belt is auto-locking retractable type.



1AGARAGAP003B

(1) Seat belt

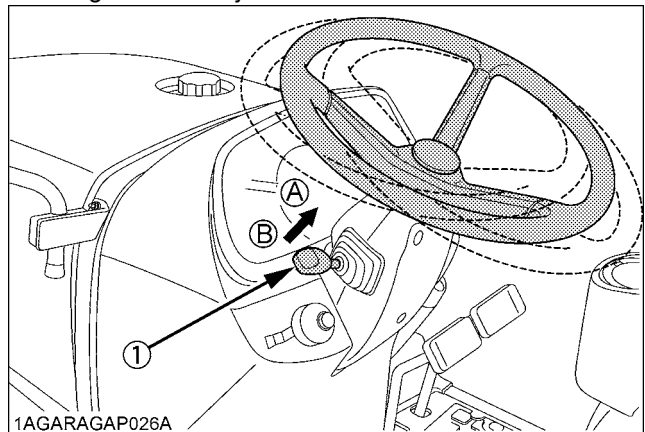
## ■ Tilt Steering Adjustment

### ! CAUTION

To avoid personal injury:

- Do not adjust the steering wheel while the tractor is in motion.
- Make sure the steering wheel is locked after adjusting.

Steering wheel is adjustable when tilt lever is unlocked.



1AGARAGAP026A

(1) Tilt lever

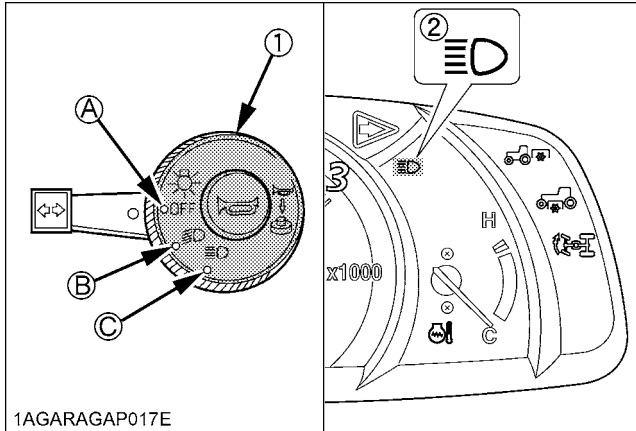
(A) "UNLOCK"

(B) "LOCK"

## 2. Selecting light switch positions.

### ■ Head Light Switch

Turn the light switch clockwise, and the following lights are activated on the switch position.



1AGARAGAP017E

- (1) Head light switch
- (2) High beam indicator

Light name	Switch Position		
	(A)	(B)	(C)
Head light(Low beam)	OFF	ON	---
Head light(High beam)	OFF	---	ON
Tail light	OFF	ON	ON
Registration plate light	OFF	ON	ON
Sidemarket light	OFF	ON	ON
Meter board light	OFF	ON	ON

#### NOTE :

- High beam indicator will be on when head light switch is in "high beam" position.

### ■ Turn Signal / Hazard Light Switch

#### ◆ Hazard Light

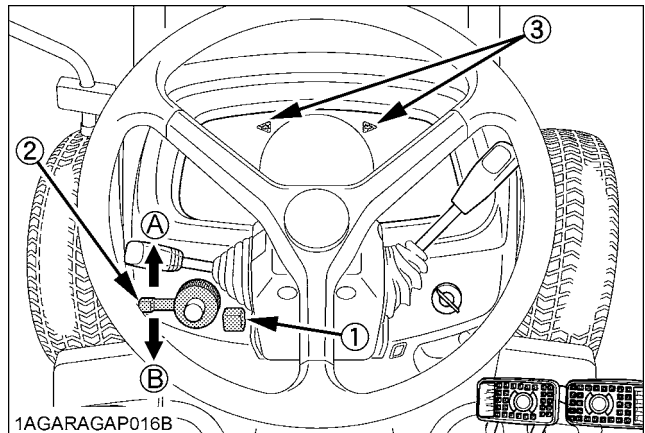
1. When the hazard light switch is pushed, the hazard lights flash, along with the L/H and R/H indicators on the instrument panel.
2. Push the hazard light switch again to turn off the hazard lights.

#### ◆ Turn signal light

To indicate a right turn, turn the turn signal light switch clockwise. To indicate a left turn, turn the turn signal light switch counter-clockwise. The corresponding right and left turn signal lights and indicator on the instrument panel will flash.

#### NOTE :

- The hazard light switch is operative when the key switch is in either the "ON" or "OFF" position.
- The turn signal light switch is only operative when the key switch is in the "ON" position.
- Be sure to return the turn signal switch to center position after turning.

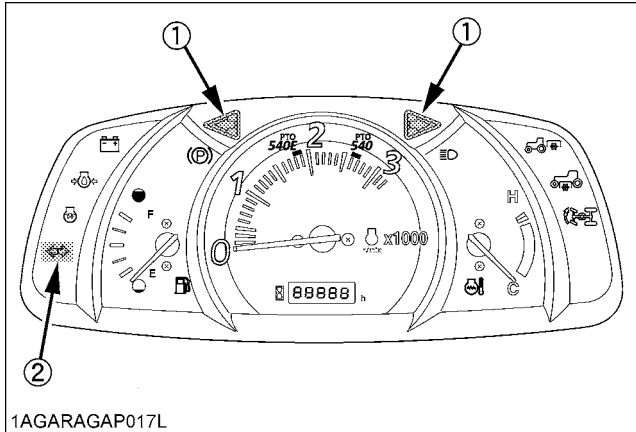


1AGARAGAP016B

- (1) Hazard light switch
- (2) Turn signal light switch
- (3) Hazard / Turn signal indicator
- (A) "RIGHT TURN"
- (B) "LEFT TURN"

**With Trailer Connector**

When you operate the turn signal light switch with the trailer power connector connected, the trailer indicator in the instrumental panel also starts flashing along with the turn signal indicator.

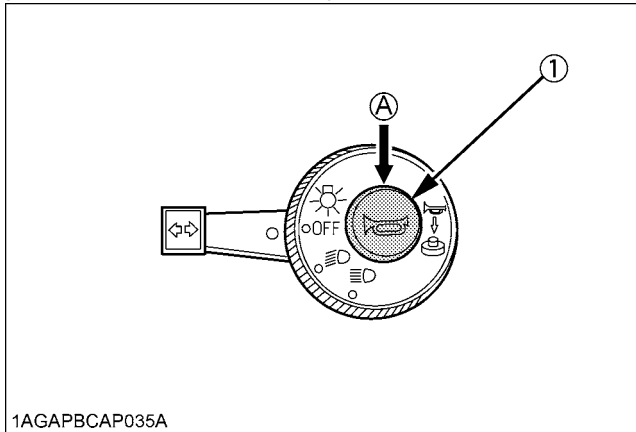


1AGARAGAP017L

- (1) Hazard / Turn signal indicator
- (2) Trailer indicator

**Horn Button**

The horn will sound when the key switch is in the "ON" position and the horn button pressed.

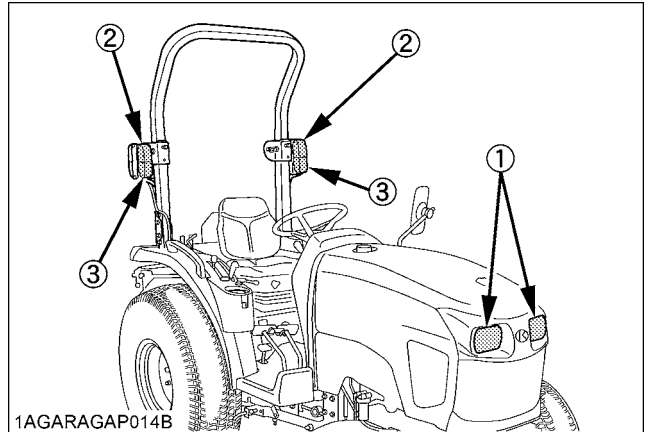


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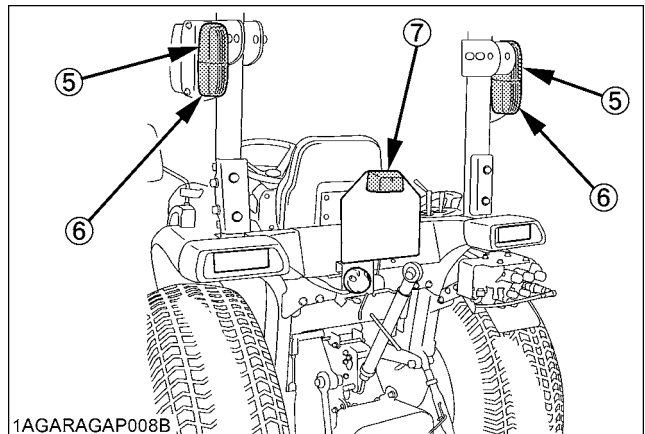
- (1) Horn button
- (A) "PUSH"

**Tractor Lights**

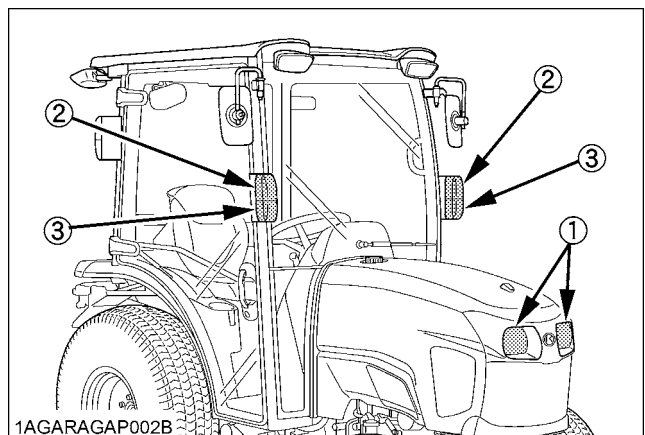
- (1) Head light
- (2) Front turn signal / Hazard light
- (3) Side marker light
- (4) Rear turn signal / Hazard light
- (5) Brake stop light
- (6) Tail light
- (7) Registration plate light



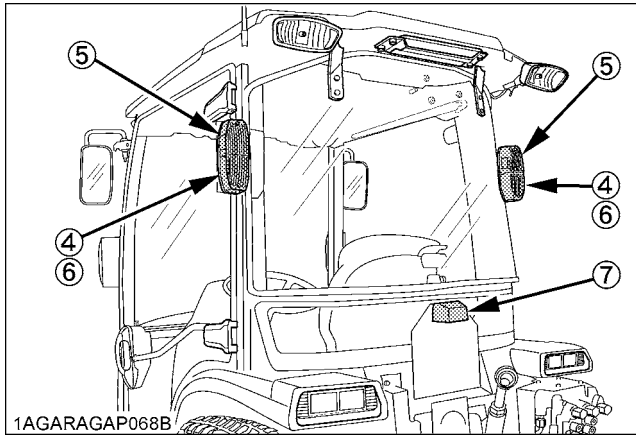
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1AGARAGAP008B



1AGARAGAP002B



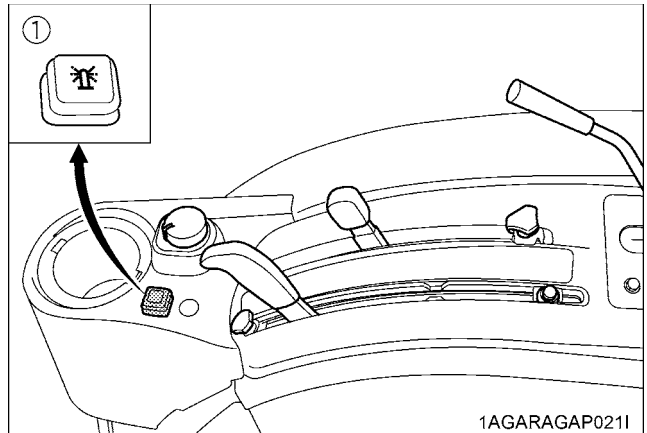
### ■ Beacon Light Switch

The beacon light switch with wire harness for beacon light connection is equipped.

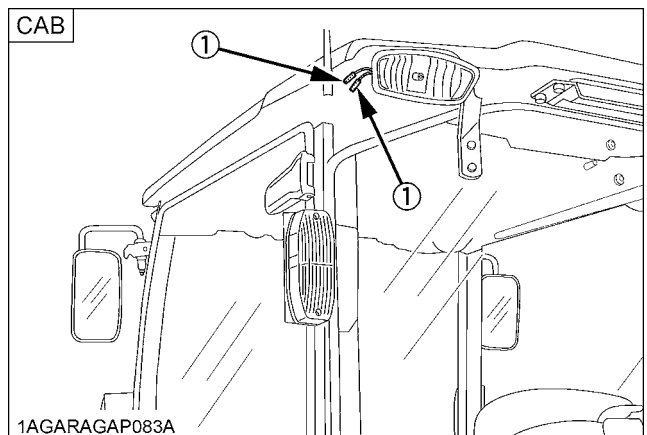
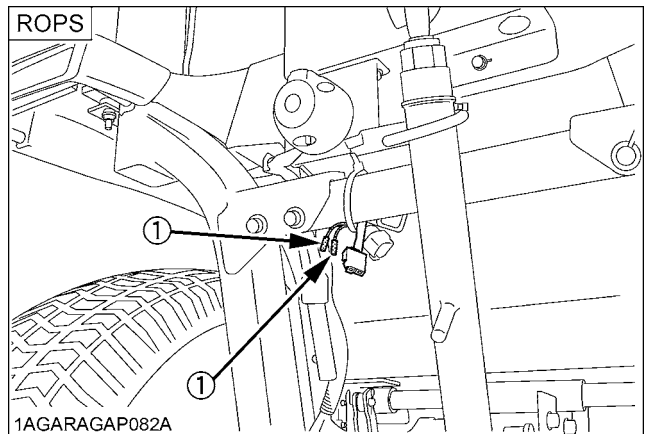
Turn on the key switch and press the beacon light switch.

The beacon light and the switch's indicator light up.

Press the switch to turn off the light and indicator.



(1) Beacon light switch with indicator



(1) Beacon electrical outlet

### 3. Checking the brake pedal.

#### ■ Brake Pedals (Right and Left)



#### WARNING

To avoid personal injury or death:

- Be sure to interlock the right and left pedals.  
Applying only one rear wheel brake at high speeds could cause the tractor to swerve or roll-over.
- Be sure brake pedals have equal adjustment when using locked together. Incorrect or unequal brake pedal adjustment can cause the tractor to swerve or roll-over.

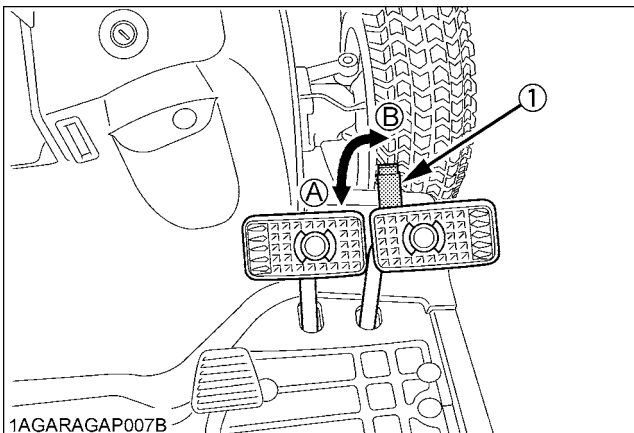


#### WARNING

To avoid personal injury or death:

- Do not make brake suddenly.  
An accident may occur as a result of a heavy towed load shifting forward or loss of control.
- To avoid skidding and loss of steering control when driving on icy, wet, or loose surfaces, make sure the tractor is correctly ballasted, operated at reduced speed, operated with front wheel drive engaged (if equipped).
- The braking characteristics are different between 2 and 4-wheel drive. Be aware of the difference and use carefully.

1. Before operating the tractor on the road or before applying the parking brake, be sure to interlock the right and left pedals as illustrated below.
2. Use individual brakes to assist in making sharp turns at slow speeds (Field Operation Only). Disengage the brake pedal lock and depress only one brake pedal.
3. Be sure brake pedals have equal adjustment when using locked together.

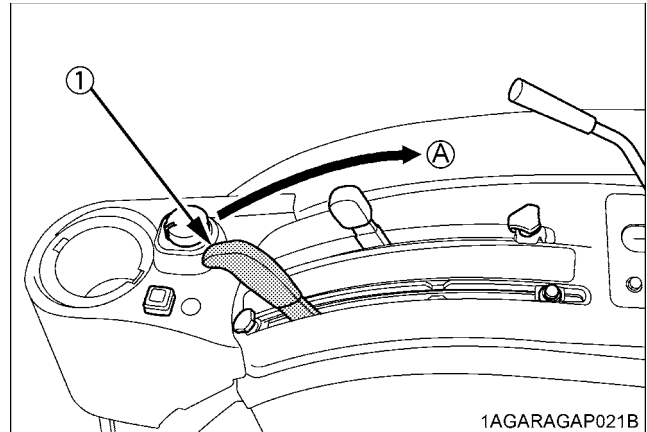


(1) Brake pedal lock

(A) "LOCK"

(B) "RELEASE"

4. Raise the implement.  
(See "HYDRAULIC UNIT" section.)



(1) Position control lever

(A) "UP"

## 5. Depress the clutch pedal.

### ■ Clutch Pedal

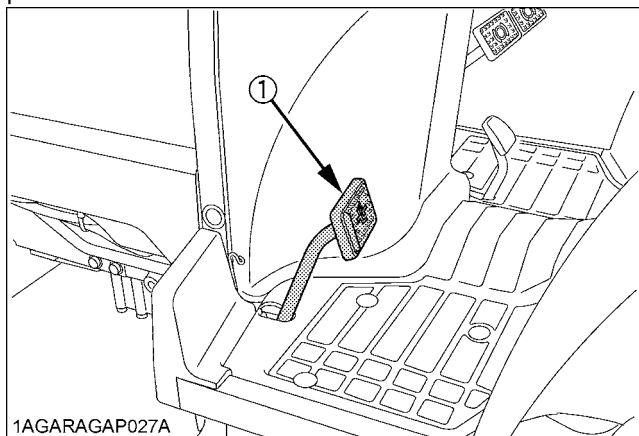


### WARNING

To avoid personal injury or death:

- Sudden release of the clutch may cause the tractor to lunge in an unexpected manner.

The clutch is disengaged when the clutch pedal is fully pressed down.



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(1) Clutch pedal

### IMPORTANT :

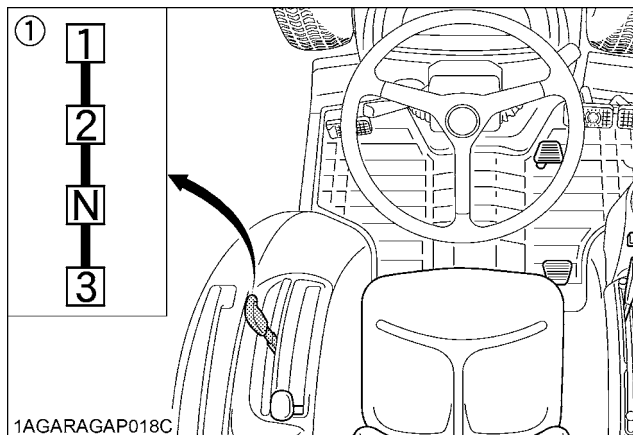
To help prevent premature clutch wear:

- The clutch pedal must be quickly disengaged and be slowly engaged.
- Avoid operating the tractor with your foot resting on the clutch pedal.
- Select proper gear and engine speed depending on the type of job.

## 6. Selecting the Travel Speed.

### ■ Range Gear Shift Lever

The range gear shift can only be shifted when the tractor is completely stopped and the speed control pedal is neutral position.



1AGARAGAP018C

(1) Range gear shift lever (1-2-3)

(1) "LOW"

(2) "MIDDLE"

(N) "NEUTRAL POSITION"

(3) "HIGH"

### IMPORTANT:

To avoid transmission and shift linkage damage when shifting:

- Completely stop the tractor using the brake pedals.
- Do not force the range gear shift lever.
- If it is difficult to shift the lever into 1, 2, or 3 from neutral position:
  - On slopes be sure to set the parking brake before starting the procedure.
  - (1) Slightly depress the speed control pedal to rotate the gears inside of transmission.
  - (2) Release the speed control pedal to neutral position.
  - (3) Depress the clutch pedal, wait for a moment and then shift the lever.

## ■ Front Wheel Drive Lever

The front wheel drive lever can be used to shift between 2WD and 4WD.



### WARNING

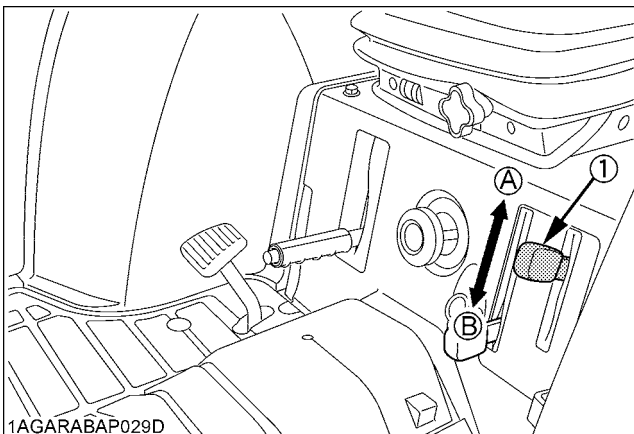
To avoid personal injury or death:

- Do not engage the front wheel drive when traveling at road speed.
- When driving on icy, wet or loose surfaces, make sure the tractor is correctly ballasted to avoid skidding and loss of steering control. Operate at reduced speed and engage front wheel drive.
- An accident may occur if the tractor is suddenly braked, such as by heavy towed loads shifting forward or loss of control.
- The braking characteristics are different between 2 and 4-wheel drive. Be aware of the difference and use carefully.

1. Make sure the tractor has come to a complete stop before shifting the front wheel drive lever.
2. Shift the front wheel drive lever.
  - Shift the lever to "ON" to engage the front wheel drive.
  - Shift the lever to "OFF" to disengage the front wheel drive.

### NOTE :

- If there are difficulties shifting the front wheel drive lever, turn the steering wheel around and then shift the lever.



(1) Front wheel drive lever

(A) "ON"

(B) "OFF"

### IMPORTANT :

- Make sure the tractor has come to a complete stop before shifting the front wheel drive lever.
- Depress the clutch pedal before engaging the front wheel drive lever.
- Tires will wear quickly if front wheel drive is engaged on paved roads.

### ◆ Front wheel drive is effective for the following jobs:

1. When greater pulling force is needed, such as working in a wet field, when pulling a trailer, or when working with a front-end loader.
2. When working in sandy soil.
3. When working on a hard soil where a rotary tiller might push the tractor forward.
4. For increased braking at reduced speed.

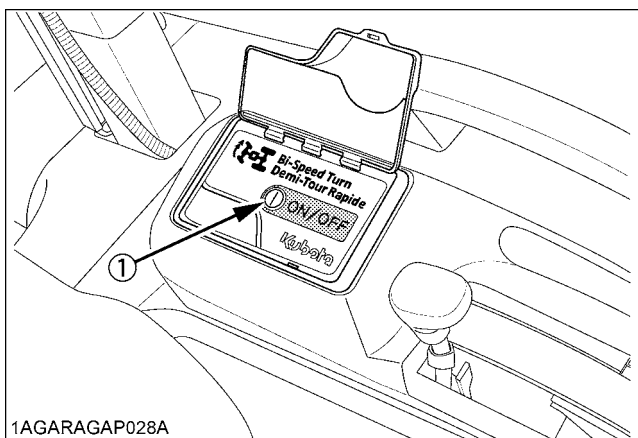
### ■ Bi-speed Turn Switch

## ⚠ WARNING

To avoid personal injury or death:

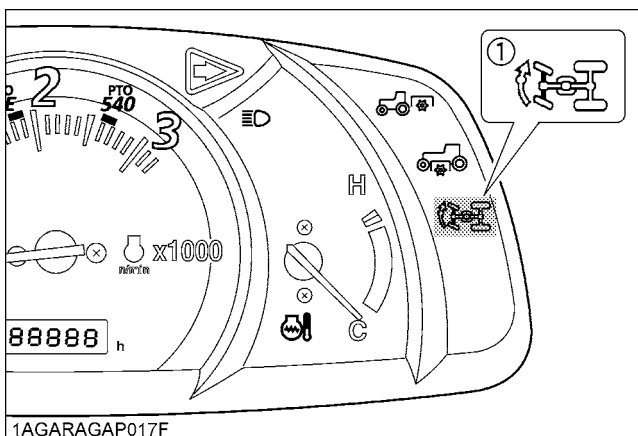
- Do not use "Bi-speed Turn" at high speed.
- "Bi-speed Turn" enables short and fast turns, therefore, become familiar with its performance before operating in close or confined areas.

1. Make sure the front wheel drive lever is in the engaged "ON" position.
2. To activate the Bi-speed turn system, press the Bi-speed turn switch.  
The Bi-speed turn indicator comes on when system is in Bi-speed turn mode.
3. Press the switch again, the Bi-speed turn system turns off and indicator goes off.



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(1) Bi-speed turn switch Push to "ON"  
Re-push to "OFF"

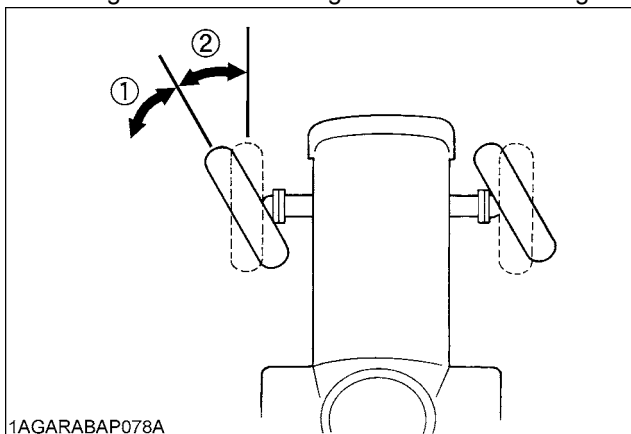


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(1) Bi-speed turn indicator

### NOTE :

- The Bi-Speed Turn system functions as follows.  
When you manipulate the steering wheel to turn the machine, the front wheels are still driven at their usual 4WD speed until they turn 34 degrees or so from the straight position. Move the steering wheel further for a turn of 34 degrees or more, and the Bi-speed Turn system is activated. This way, the front wheels start turning about 1.5 times higher for smooth turning.



1AGARABAP078A

- (1) Bi-speed turning
- (2) Usual 4WD turning (about 34 degrees)

- Bi-speed turn system works only when traveling speed is less than about 9 km/h.

### ◆ Bi-speed turn use is effective for the following jobs:

1. Turning at the end of rows. (planting, cultivating, harrowing.)
2. Increasing maneuverability when working in tight spaces.

### IMPORTANT :

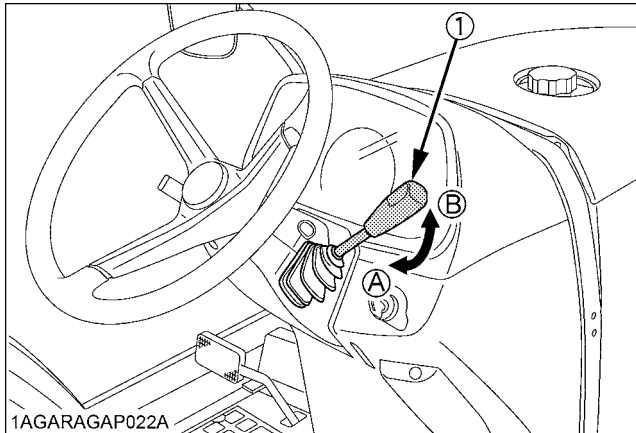
- When the Bi-speed turn switch is set to "ON" and overload is applied to the front wheels, the front wheels may stop (when the turning angle of the front wheels is 34 degrees or more). This is not a problem, but the Bi-speed clutch is slipping. Set the Bi-speed turn to "OFF" when the front wheels stop, making it difficult to continue operation.
- Do not use the Bi-speed turn when operating the front end loader.



**7. Accelerate the engine.**

**■ Hand Throttle Lever**

Pulling the throttle lever back increases engine speed, and pushing it forward decreases engine speed.

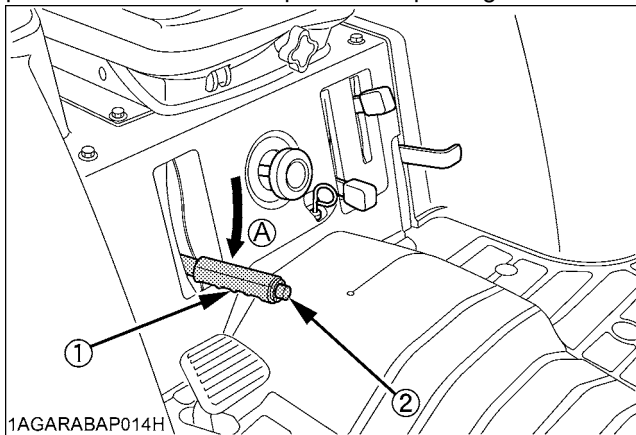


(1) Hand throttle lever (A) "INCREASE" (B) "DECREASE"

**8. Unlock the parking brake and slowly release the clutch.**

**■ Parking Brake Lever**

To release the parking brake, depress the brake pedals, push release button and push down parking brake lever.



(1) Parking brake lever (2) Release button (A) "RELEASE"

**9. Depress the Speed Control Pedal.**

**■ Speed Control Pedal**



**WARNING**

To avoid personal injury or death:

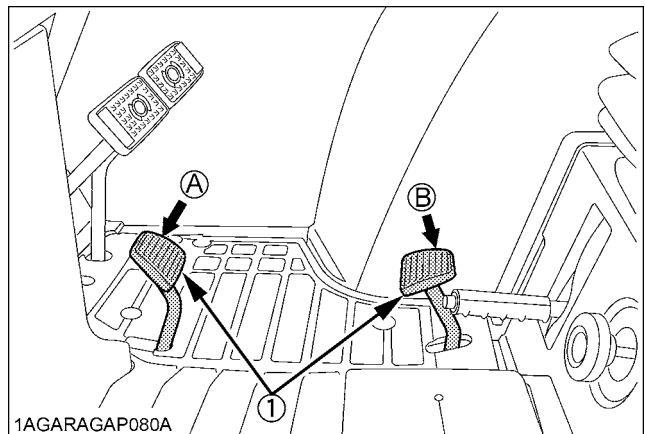
- Do not operate if tractor moves on level ground with foot off of Speed Control Pedal.
- Consult your local KUBOTA Dealer.

**Forward Pedal**

Depress the speed control pedal with the toe of your right foot to move forward.

**Reverse Pedal**

Depress the speed control pedal with the heel of your right foot to move backward.



(1) Speed control Pedal (A) "FORWARD" (B) "REVERSE"

**NOTE :**

- When you stand up from the seat with the speed control pedal stepped on or the cruise control lever engaged (ON), the engine will stop regardless of whether the tractor is moving or not. This is because the tractor is equipped with Operator Presence Control system (OPC).

## ■ Cruise Control Lever



### WARNING

To avoid personal injury or death:

- Pull the cruise control lever completely to the rear before starting the engine.
- Do not use the cruise control when driving on the road.
- Be sure to connect both the left and the right brakes to release the cruise control. The speed cruise control won't be released with single brake activation.

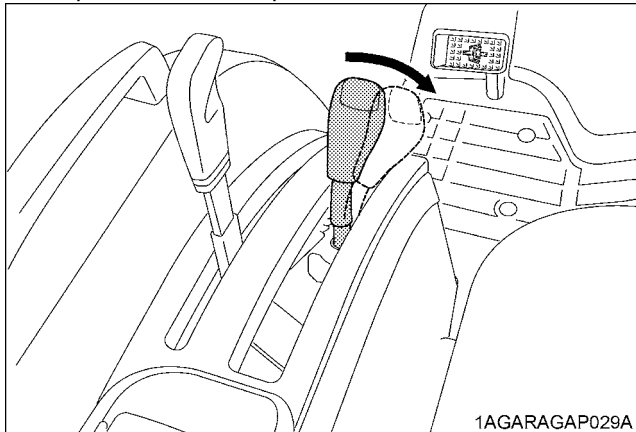
Cruise control is designed for tractor operating efficiency and operator comfort. This device will provide a constant forward operating speed by mechanically holding the cruise control lever at the selected position.

### ◆ To engage Cruise Control Device

1. The proper forward speed will be maintained if you apply the cruise control lever at any position.
2. To operate faster than the set speed, depress the speed control pedal further down in this condition. The set speed will be resumed if you release the pedal.

### ◆ To disengage Cruise Control Device

- Tilt the lever toward the seat, move the lever all the way back and then to "NEUTRAL" position to release the cruise control.
- Depress both brake pedals.



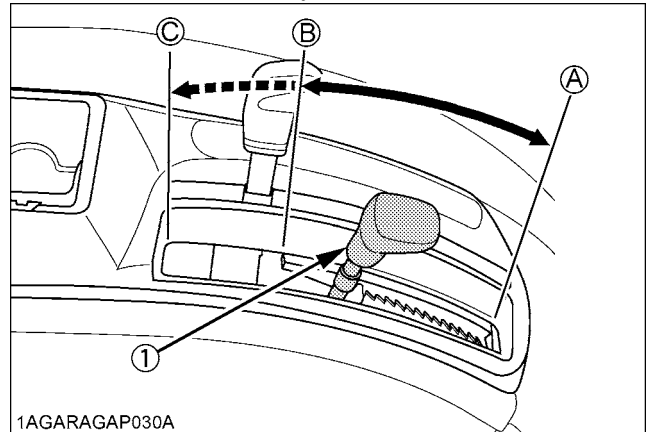
### IMPORTANT :

- Do not depress the speed control pedal backward to disengage the cruise control.

### NOTE :

- Cruise control will be disengaged automatically when both brake pedals are depressed.
- The cruise control device does not disengage when the individual right or left brake is applied.
- Cruise control device will not operate in reverse.

- Preferably set the cruise control lever, while holding down the speed control pedal. This makes the setting smoother.
- When releasing the cruise mode, be sure to return the cruise control lever fully backward.



(1) Cruise control lever

(A) "INCREASE"

(B) "DECREASE"

(C) "NEUTRAL"

### NOTE :

- When you stand up from the seat with the speed control pedal stepped on or the cruise control lever engaged (ON), the engine will stop regardless of whether the tractor is moving or not. This is because the tractor is equipped with Operator Presence Control system (OPC).

## STOPPING

### ■ Stopping

1. Slow down the engine.
2. Step on the clutch and brake pedal.
3. After the tractor has stopped, disengage the PTO, lower the implement to the ground, shift the transmission to neutral, release the clutch pedal, and set the parking brake.

## CHECK DURING DRIVING

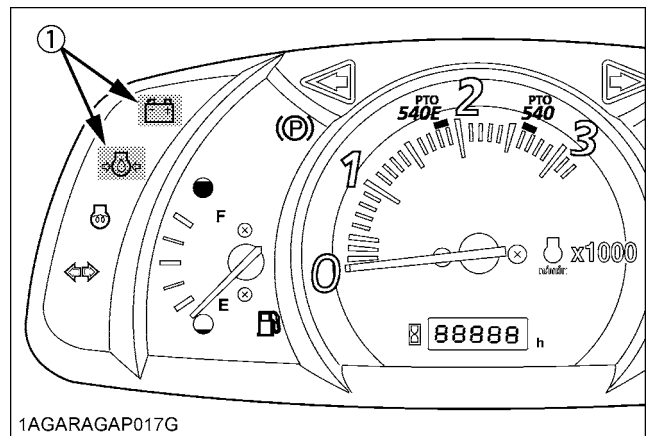
### ■ Immediately Stop the Engine if:

- The engine suddenly slows down or accelerates.
- Unusual noises are suddenly heard.
- Exhaust fumes suddenly become very dark.

### ■ Easy Checker(TM)

If the indicators in the Easy Checker(TM) come on during operation, immediately stop the engine, and find the cause as shown below.

Never operate the tractor while Easy Checker(TM) lamp is on.



1AGARAGAP017G

(1) Easy checker(TM)

#### ⛽ Engine oil pressure

If the oil pressure in the engine goes below the prescribed level, the indicator in the Easy Checker(TM) will come on.

If this should happen during operation, and it does not go off when the engine is accelerated to more than 1000 rpm, check level of engine oil.

(See "Checking Engine Oil Level" in "DAILY CHECK" in "PERIODIC SERVICE" section.)

#### ⚡ Electrical charge

If the alternator is not charging the battery, the indicator in the Easy Checker(TM) will come on.

If this should happen during operation, check the electrical charging system or consult your local KUBOTA Dealer.

### NOTE :

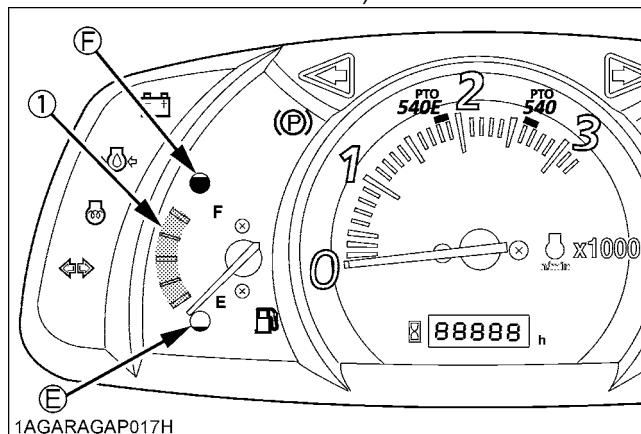
- For checking and servicing of your tractor, consult your local KUBOTA Dealer for instructions.

## ■ Fuel Gauge

When the key switch is on, the fuel gauge indicates the fuel level.

Be careful not to empty the fuel tank. Otherwise air may enter the fuel system.

Should this happen, the system should be bled. (See "Bleeding Fuel System" in "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)



(1) Fuel gauge

(E) "EMPTY"  
(F) "FULL"

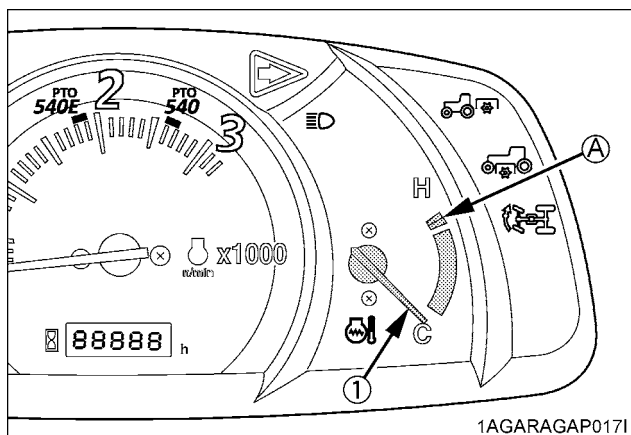
## ■ Coolant Temperature Gauge

### ⚠ WARNING

To avoid personal injury or death:

- Do not remove radiator cap until coolant temperature is well below its boiling point. Then loosen cap slightly to the stop to relieve any pressure before removing cap completely.

1. With the key switch at "ON", this gauge indicates the temperature of the coolant. "C" for "cold" and "H" for "hot".
2. If the indicator reaches the red zone position, engine coolant is overheated. Check the tractor by referring to "TROUBLESHOOTING" section.



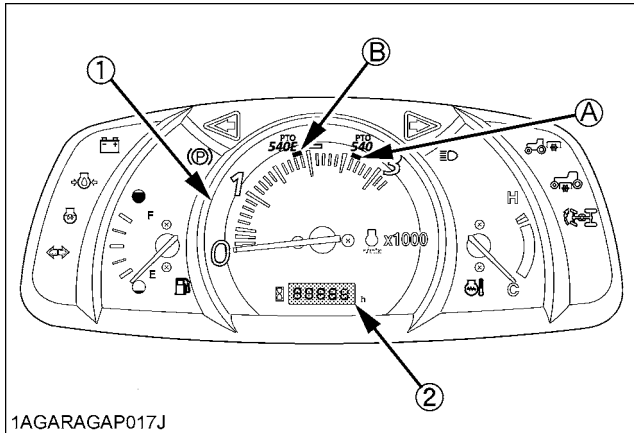
(1) Coolant temperature gauge

(A) "RED ZONE"

## Hourmeter/Tachometer

This meter gives readings for engine speed, PTO shaft speed and the hours the tractor has been operated.

1. The tachometer indicates the engine speed and corresponding PTO shaft speed location on the dial.
2. The hourmeter indicates in 5 digits the hours the tractor has been used; the last digit indicates 1/10 of an hour.



1AGARAGAP017J

(1) Engine revolution  
(2) Hours used

(A) 540 rpm  
(B) 540E rpm

## PARKING

### Parking

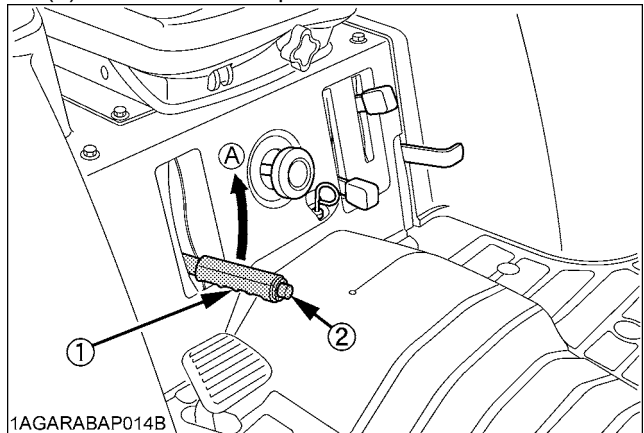


### WARNING

To avoid personal injury or death:  
**BEFORE DISMOUNTING TRACTOR**

- **ALWAYS SET PARKING BRAKE AND LOWER ALL IMPLEMENTS TO THE GROUND.**  
Leaving transmission in gear with the engine stopped will not prevent tractor with HST transmission from rolling.
- **STOP THE ENGINE AND REMOVE THE KEY.**

1. When parking, be sure to set the parking brake.  
To set the parking brake;
  - (1) Interlock the brake pedals.
  - (2) Depress the brake pedals.
  - (3) Pull the lever to park.



1AGARABAP014B

(1) Parking brake lever (A) "PULL"  
(2) Release button

2. Before getting off the tractor, disengage the PTO, lower all implements, place all control levers in their neutral positions, set the parking brake, stop the engine and remove the key.
3. If it is necessary to park on an incline, be sure to chock the wheels to prevent accidental rolling of the machine.

## OPERATING TECHNIQUES

### ■ Differential Lock



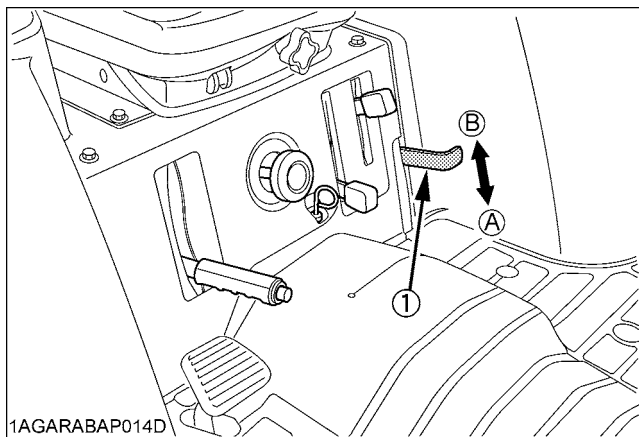
#### WARNING

To avoid personal injury or death due to loss of steering control:

- Do not operate the tractor at high speed with differential lock engaged.
- Do not attempt to turn with the differential lock engaged.
- Be sure to release the differential lock before making a turn in field conditions.

If one of the rear wheels should slip, step on the differential lock pedal. Both wheels will turn together, then reduce slippage.

Differential lock is maintained only while the pedal is depressed.



(1) Differential lock pedal (A) Press to "ENGAGE"  
(B) Release to "DISENGAGE"

#### IMPORTANT :

- When using the differential lock, always slow the engine down.
- To prevent damage to power train, do not engage differential lock when one wheel is spinning and the other is completely stopped.
- If the differential lock cannot be released, step lightly on the brake pedals alternately.

### ■ Operating the Tractor on a Road



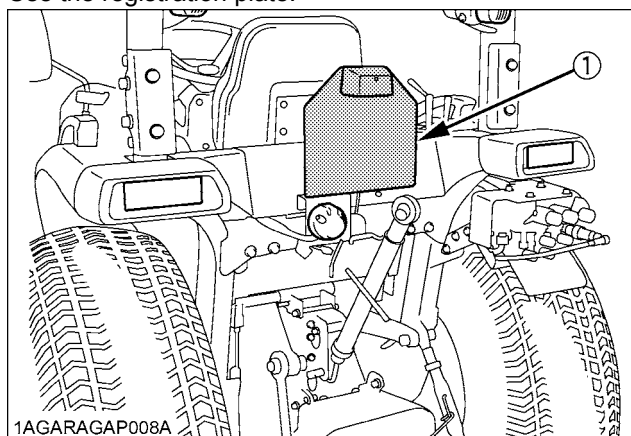
#### WARNING

To avoid personal injury or death:

- To help assure straight line stops when driving at transport speeds, lock the brake pedals together. Uneven braking at road speeds could cause the tractor to roll-over.
- When traveling on road with 3-point hitch mounted implement attached, be sure to have sufficient front weight on the tractor to maintain steering ability.

Observe all local traffic and safety regulations.

Use the registration plate.



(1) Registration plate

**Operating on Slopes and Rough Terrain**

**WARNING**

To avoid personal injury or death:

- Always back up when going up a steep slope. Driving forward could cause the tractor to tip over backward. Stay off hills and slopes too steep for safe operation.
- Avoid changing gears when climbing or descending a slope.
- If operating on a slope, never disengage the clutch or shift levers to neutral. Doing so could cause loss of control.
- Do not drive the tractor close to the edges of ditches or banks which may collapse under the weight of the tractor. Especially when the ground is loose or wet.

1. Be sure wheel tread is adjusted to provide maximum stability.  
(See "WHEEL ADJUSTMENT" in "TIRES, WHEELS AND BALLAST" section.)
2. Slow down for slopes, rough ground, or sharp turns, especially when transporting heavy, rear mounted equipment.
3. Before descending a slope, shift to a gear low enough to control speed without using brakes.

**Transport the Tractor Safely**

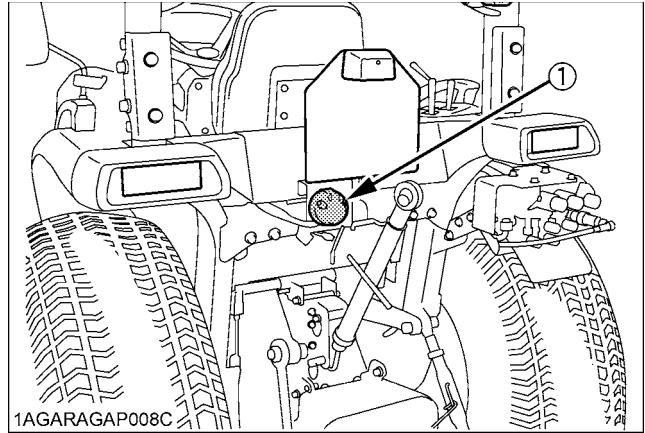
1. The tractor, if damaged, must be carried on a truck. Secure the tractor tightly with ropes.
2. Follow the instruction below when towing the tractor: Otherwise, the tractor's powertrain may get damaged.
  - Set the all shift levers to "NEUTRAL" position.
  - If possible, start engine and select 2WD, if creep speed is fitted ensure that it is disengaged.
  - Tow the tractor using its front hitch or drawbar.
  - Never tow faster than "10 km/h (6.2 mph)".

**Directions for Use of Power Steering**

1. Power steering is activated only while the engine is running. Slow engine speeds make the steering a little heavier. While the engine is stopped, the tractor functions in the same manner as tractors without power steering.
2. When the steering wheel is turned all the way to the stop, the relief valve is activated. Do not hold the steering wheel in this position for a long period of time.
3. Avoid turning the steering wheel while the tractor is stopped, or tires may wear out sooner.
4. The power steering mechanism makes the steering easier. Be careful when driving on a road at high speeds.

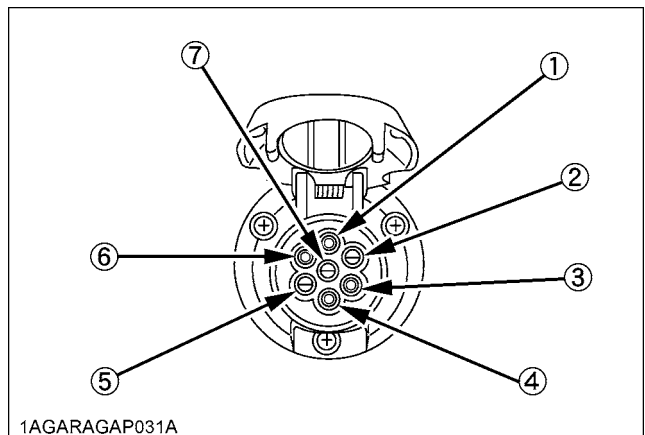
**Trailer Electrical Outlet**

A trailer electrical outlet is supplied for use with trailer or implement.



(1) Trailer electrical outlet

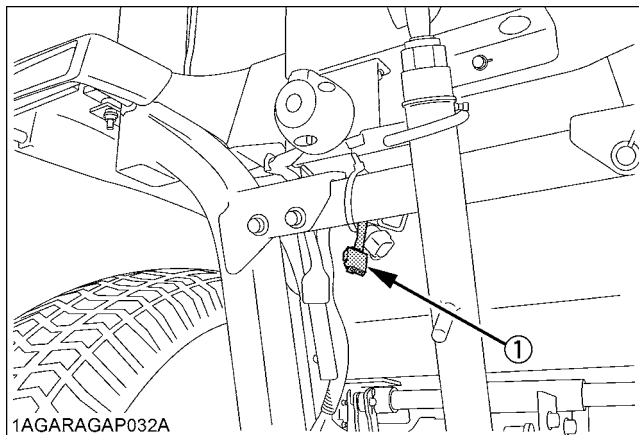
**Function of each terminals in trailer electrical outlet**



Terminal	Function	Color of wire harness
(1)	Turn signal (LH)	Green / White
(2)	---	---
(3)	Ground	Black
(4)	Turn signal (RH)	Red / White
(5)	Tail (RH)	Yellow / Red
(6)	Brake Stop	Yellow
(7)	Tail (LH)	Yellow / White

### ■ Electrical Outlet

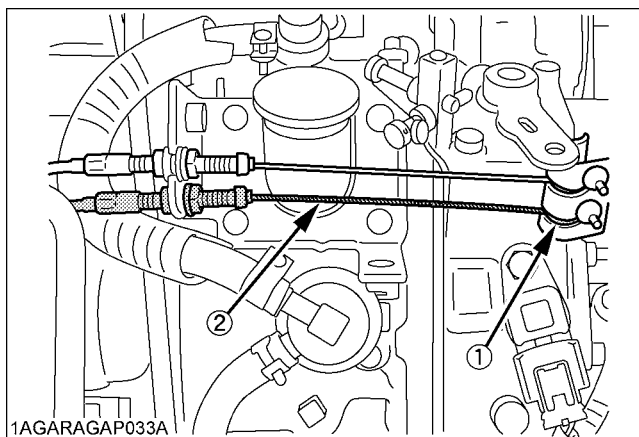
An electrical outlet is supplied for use with implement.



(1) Accessory electrical outlet (10 A)

### ■ Accelerator Auto Throttle System

Accelerator auto throttle system is also available to further enhance HST operation. The engine speed increases and decreases in time with the movement of the speed control pedal. The speed control pedal can be operated with the feeling of an accelerator pedal.



(1) Hole of the engine's speed control lever  
 (2) Accelerator cooperative cable

#### IMPORTANT :

- Do the following to have the accelerator interlocked or not.

Connect the cable to the hole:	Accelerator interlocked
Disconnect the cable out of the hole:	Accelerator not interlocked



# PTO

## PTO OPERATION



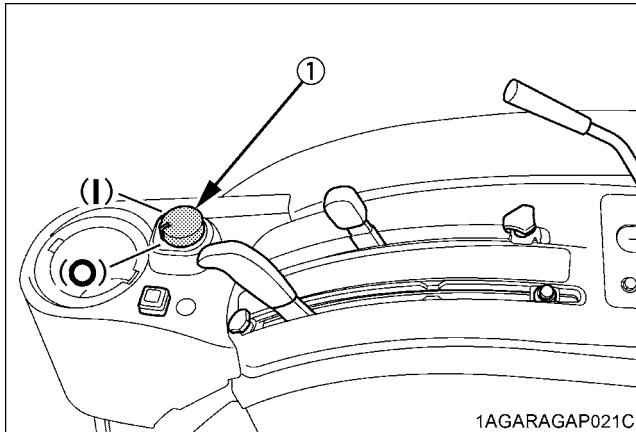
### WARNING

To avoid personal injury or death:

- Disengage PTO, stop engine, and allow all rotating components to come to a complete stop before connecting, disconnecting, adjusting, or cleaning any PTO driven equipment.

### ■ PTO Clutch Control Switch

The PTO clutch control switch engages or disengages the PTO clutch which gives the PTO independent control. Turn the switch to "ON" to engage the PTO clutch. Turn the switch to "OFF" to disengage the PTO clutch.

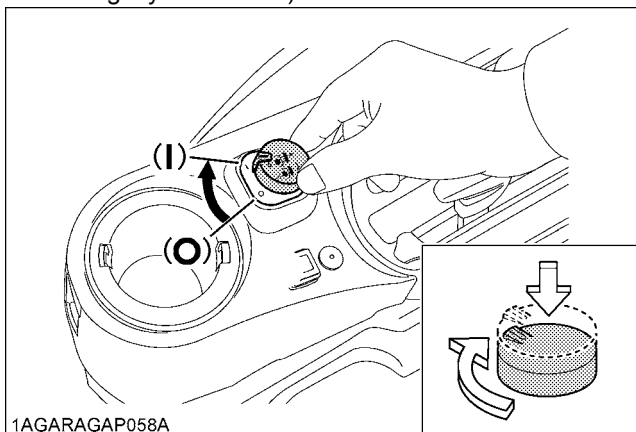


(1) PTO clutch control switch | "ON" ○ "OFF"

### ◆ PTO Clutch Control Switch

#### To turn ON

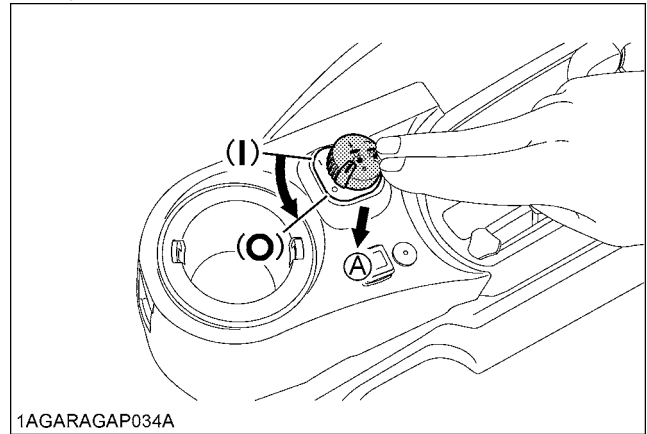
While pushing the switch, turn clockwise to the " | " position and release your hand. (In the ON position, switch slightly rises itself.)



1AGARAGAP058A

#### To Turn OFF

Tap on top of the switch, and the switch will return to the OFF position.



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(A) "PUSH"

#### IMPORTANT :

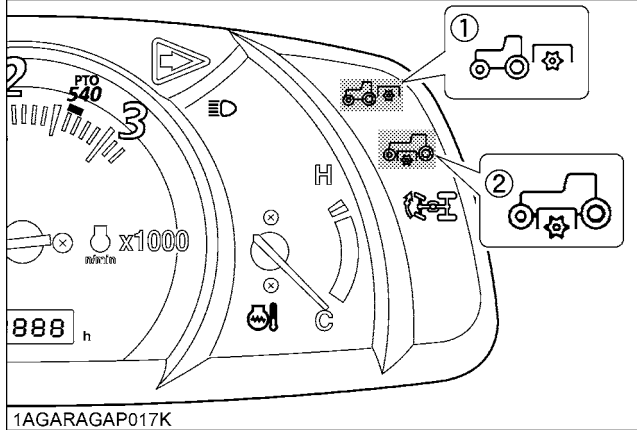
- To avoid shock loads to the PTO, reduce engine speed when engaging the PTO, then open the throttle to the recommended speed.

#### NOTE :

- There are PTO 540 and 540E rpm indicated marks on the tachometer board.
- Tractor engine will not start if the rear PTO system or mid PTO system is engaged.
- When you stand up from the seat with the speed control pedal placed in "NEUTRAL" position and the mid-PTO gear shift lever placed in "ON" position, the engine will stop automatically.
- When you stand up from the seat with the speed control pedal placed in "NEUTRAL" position, the rear PTO gear shift lever engaged and the parking brake released, the engine will stop automatically.

◆ **PTO Indicator**

Suppose that the Rear or Mid PTO gear shift lever is at ON. When the PTO clutch control switch is set to the ON (Engage) position in this state, the PTO indicator lights up.



(1) Rear PTO indicator  
(2) Mid-PTO indicator

■ **Rear PTO Gear Shift Lever**

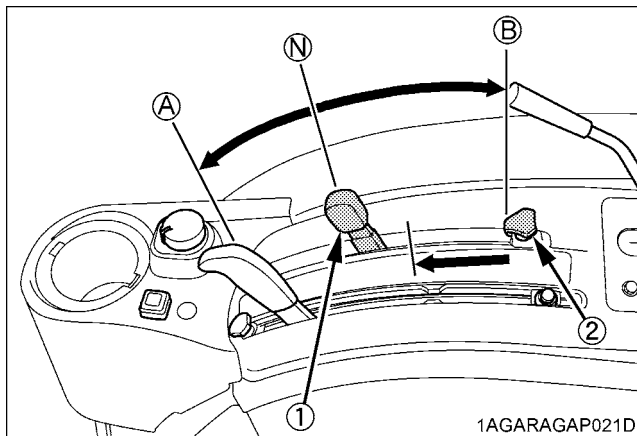
**WARNING**

To avoid personal injury or death:

- Be sure to observe the PTO shaft speed prescribed for the individual implements. It is extremely dangerous to run an implement at high speed that is meant to be operated at low speed. Use only when this higher rpm is specifically recommended by the implement manufacturer.

The rear PTO gear shift lever can be set to either 540 rpm or 800 rpm position.

Move this lever to either position with the PTO clutch control switch set to "OFF".



(1) Rear PTO gear shift lever (A) 540 rpm  
(2) Knob bolt (B) 800 rpm  
(N) "NEUTRAL POSITION"

**NOTE :**

- When the PTO 800 rpm mode is not used, loosen the knob bolt, shift the control fixture in the direction of arrow, and fix it in this position.

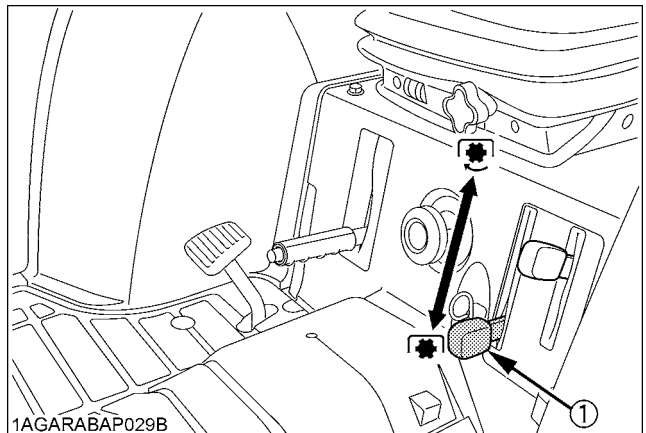
■ **Mid-PTO Gear Shift Lever**

**WARNING**

To avoid personal injury or death:

- Before operation, be sure to select the correct PTO lever (mid/rear).

To use mid-PTO, shift the mid-PTO gear shift lever to engaged position and turn the PTO clutch control switch to engaged position.



(1) Mid-PTO gear shift lever

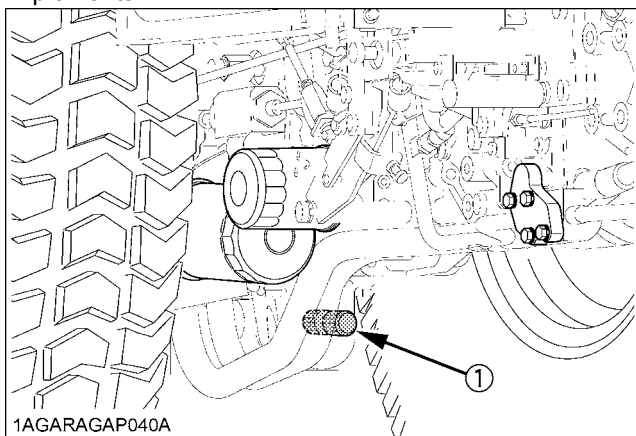
↑ "ON"  
↓ "OFF"

◆ Rear and Mid-PTO speed

Mid-PTO lever	Rear-PTO lever	PTO clutch	Rear-PTO speed	Mid-PTO speed
OFF	540	OFF ↓ ON	540/2 668	0
	NEUTRAL		0	
	800		800/2 718	
ON	540	OFF ↓ ON	540/2 668	2 500/2 734
	NEUTRAL		0	
	800		800/2 718	

◆ Mid PTO

The mid PTO is available for KUBOTA approved implements.

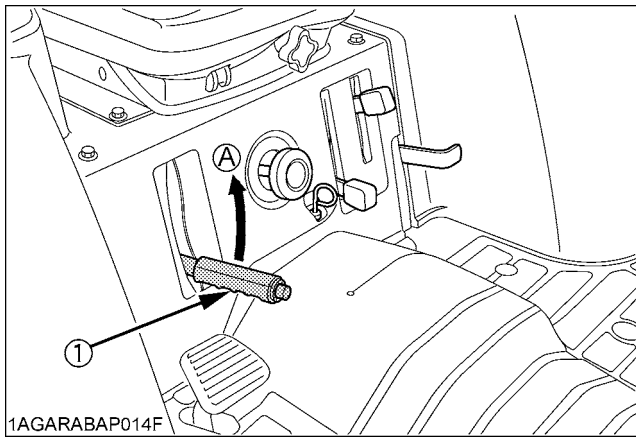


(1) Mid PTO

### ■ Stationary PTO

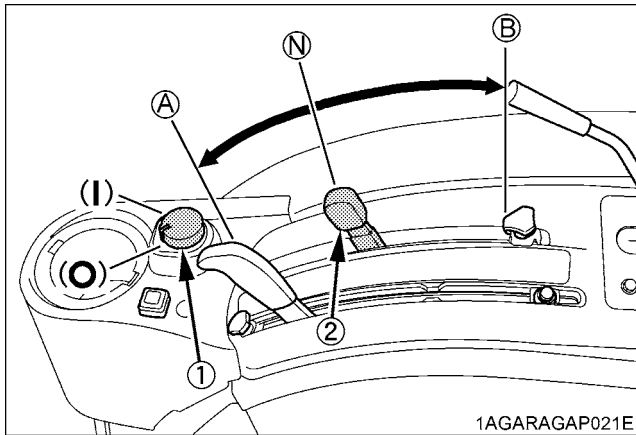
To park the tractor and use the rear PTO system (for chipper or pump, for example), start the PTO system in the following steps.

1. Apply the parking brake and place blocks at the tires.
2. Make sure that the speed control pedal and all shift levers are at "NEUTRAL", and start the engine.
3. Set the rear PTO gear shift lever to either "540 rpm" or "800 rpm" position, and set the PTO clutch control switch to "ON" position.
4. Set the engine speed to provide recommended rear PTO speed.
5. Get off the tractor.



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(1) Parking brake lever (A) "PULL"

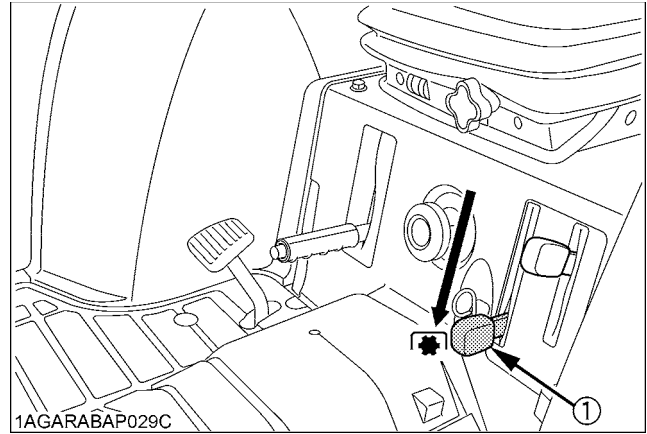


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(1) PTO clutch control switch | : [gear icon] "ON" ○ : [gear icon] "OFF"  
 (2) Rear PTO gear shift lever (A) 540 rpm  
 (B) 800 rpm  
 (N) "NEUTRAL POSITION"

#### NOTE :

- Make sure the mid-PTO gear shift lever is set to "OFF" position.



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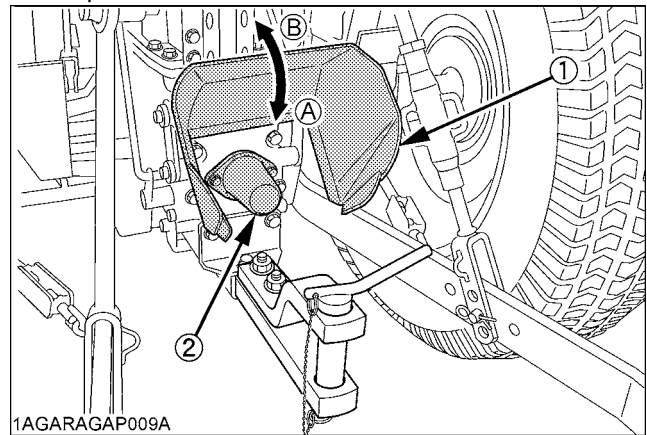
(1) Mid-PTO gear shift lever [gear icon] "OFF"

- If the rear PTO system is engaged and the parking brake is released, the engine stops automatically.

### ■ PTO Shaft Cover and Shaft Cap

Keep the PTO shaft cover in place at all times.

Replace the PTO shaft cap when the shaft is not in use. When connecting or disconnecting the joint to PTO shaft, raise up the PTO shaft cover.



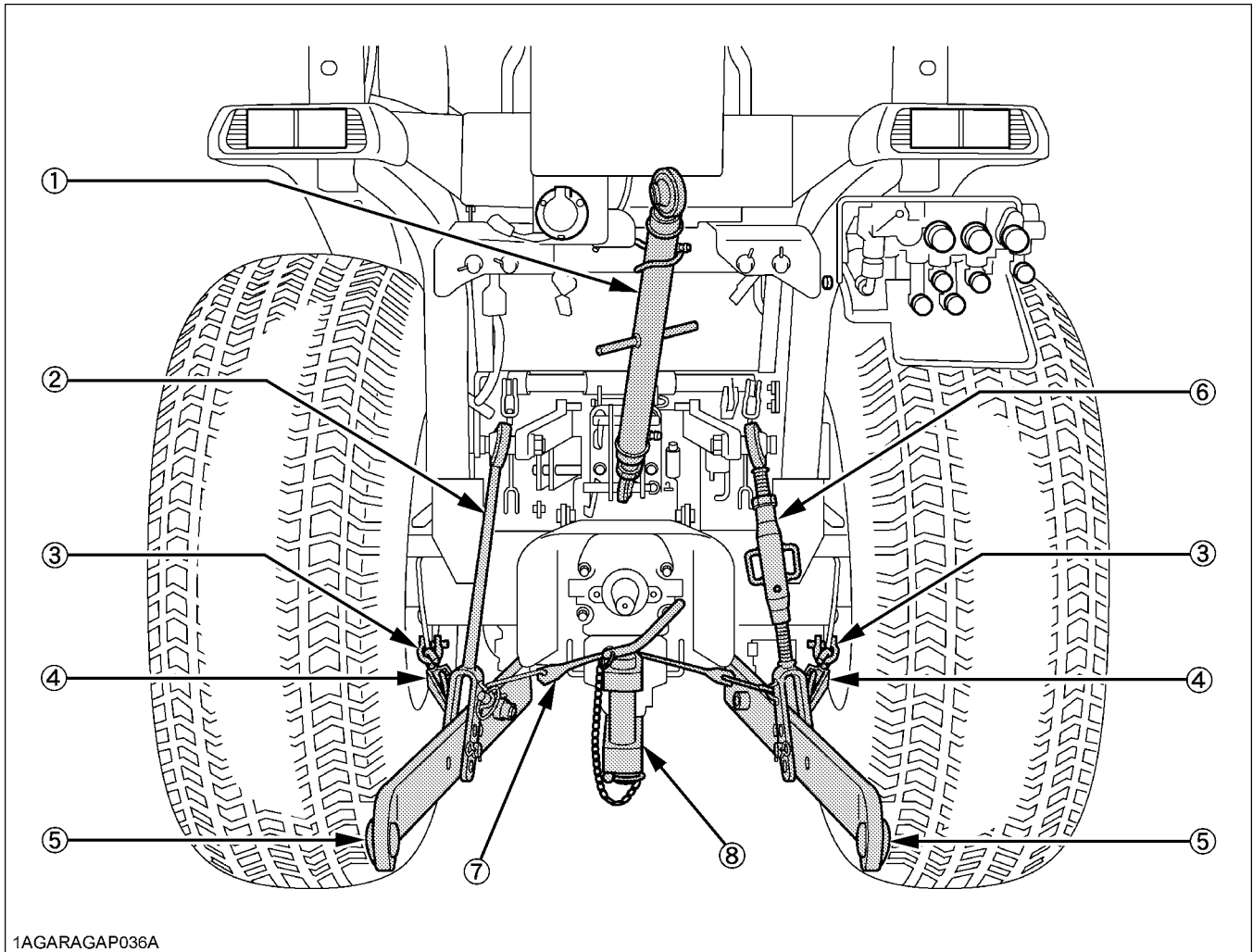
1AGARAGAP009A

(1) PTO shaft cover (A) "NORMAL POSITION"  
 (2) PTO shaft cap (B) "RAISED POSITION"

#### IMPORTANT :

- The universal joint of the PTO drive shaft is technically limited in its moving angle. Refer to the PTO Drive Shaft Instructions for proper use.

# 3-POINT HITCH & DRAWBAR



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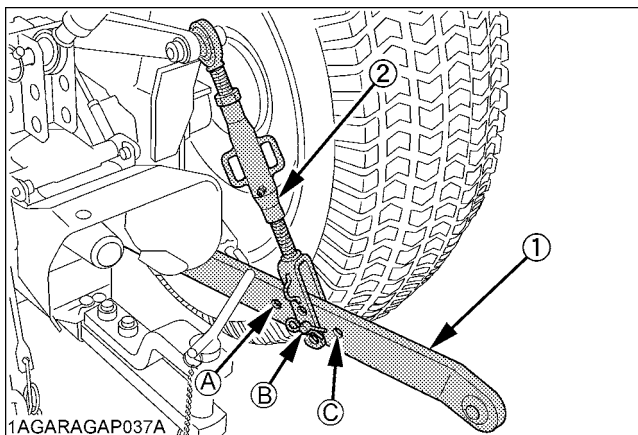
- (1) Top link
- (2) Lifting rod (Left)
- (3) Check chains
- (4) Turn buckle
- (5) Lower link
- (6) Lifting rod (Right)
- (7) Lower link holder
- (8) Drawbar

## 3-POINT HITCH

### 1. Make preparations for attaching implement.

#### ■ Selecting the holes of Lower Links

There are 3 holes in the lower links. For most operations the lifting rods should be attached to the (B) hole.



(1) Lower link  
(2) Lifting rod

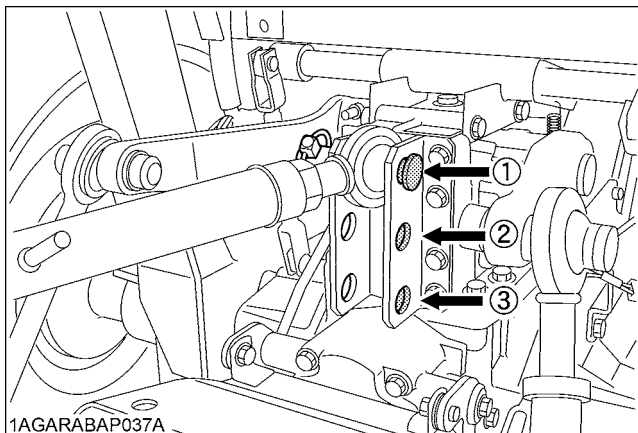
Holes: (A),(B),(C)

#### NOTE :

- The lifting rods may be attached to (A) hole for higher lifting height. (with reduced lifting force)
- The lifting rods may be attached to (C) for greater lifting force.
- The lifting rods must not be attached to (C) hole when the tread width is adjusted to 990 mm with the 13.6-16 turf tires.

#### ■ Selecting the top link mounting holes

Select the proper set of holes by referring to the "Hydraulic Control Unit Use Reference Chart" in "HYDRAULIC UNIT" section.



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#### ■ Drawbar

Remove the drawbar if a close mounted implement is attached.

### 2. Attaching and detaching implements.



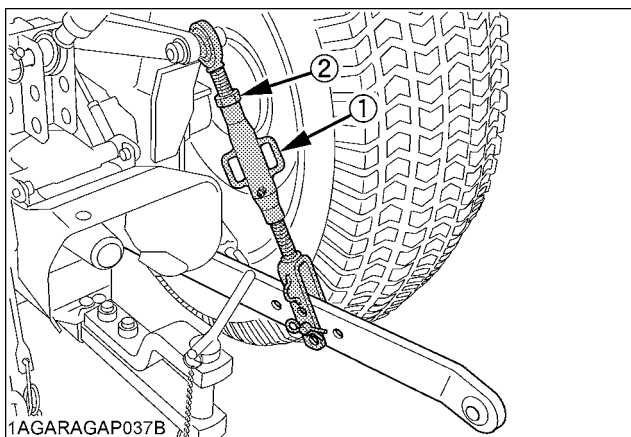
#### WARNING

To avoid personal injury or death:

- Be sure to stop the engine.
- Do not stand between tractor and implement unless parking brake is applied.
- Before attaching or detaching implement, locate the tractor and implement on a firm level surface.
- Whenever an implement or other attachment is connected to the tractor 3-point hitch, check full range of operation for interference, binding or PTO separation.

#### ■ Lifting Rod (Right)

Level a 3-point mounted implement from side to side by turning the adjusting handle to shorten or lengthen the adjustable lifting rod with the implement on the ground. After adjustment, tighten the lock nut securely.



(1) Adjusting handle  
(2) Lock nut

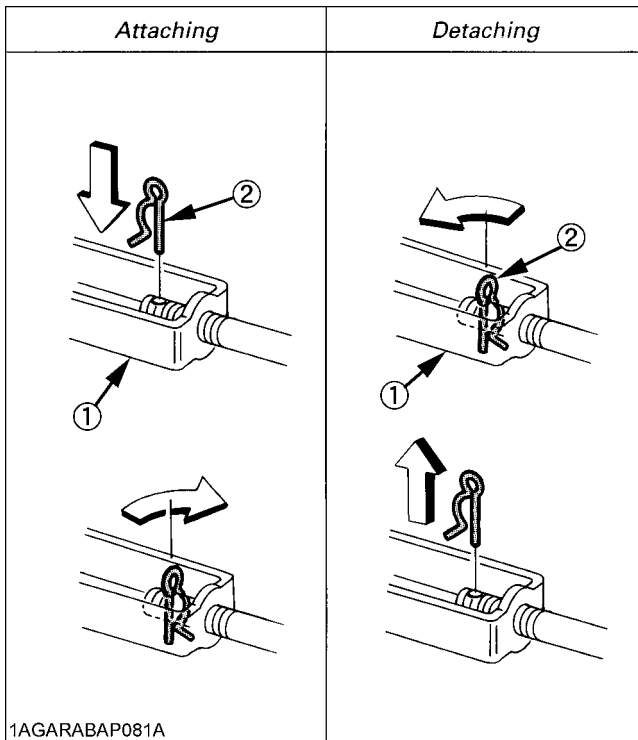
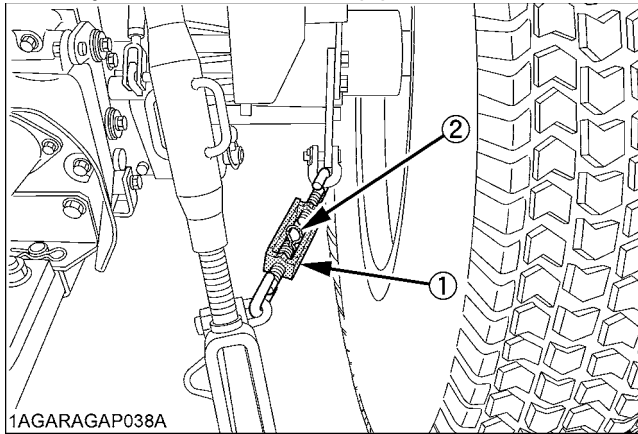
#### ■ Top Link

1. Adjust the angle of the implement to the desired position by shortening or lengthening the top link.
2. The proper length of the top link varies according to the type of implement being used.

**Check Chains**

Remove the snap pin and adjust the turnbuckle to control horizontal sway of the implement.

After adjustment, re-set the snap pin.



(1) Turnbuckle  
(2) Snap pin

**Lower link holder**

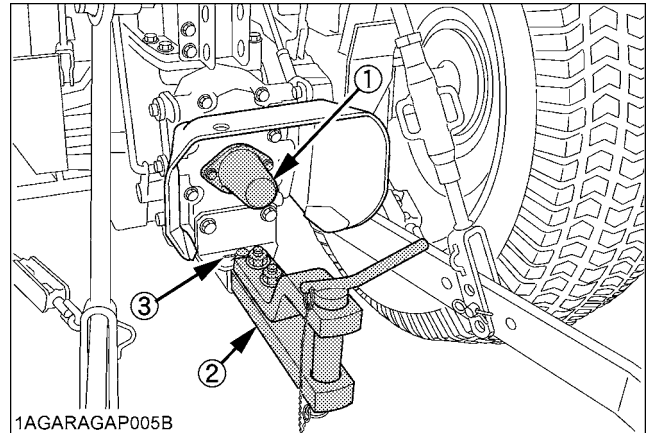
When operating the tractor without a 3-point hitch implement, it is necessary to lock the lower links to prevent them from hitting the tractor rear wheels.

**DRAWBAR**

**WARNING**

To avoid personal injury or death:

- Never pull from the top link, the rear axle or any point above the drawbar. Doing so could cause the tractor to tip over rearward causing personal injury or death.



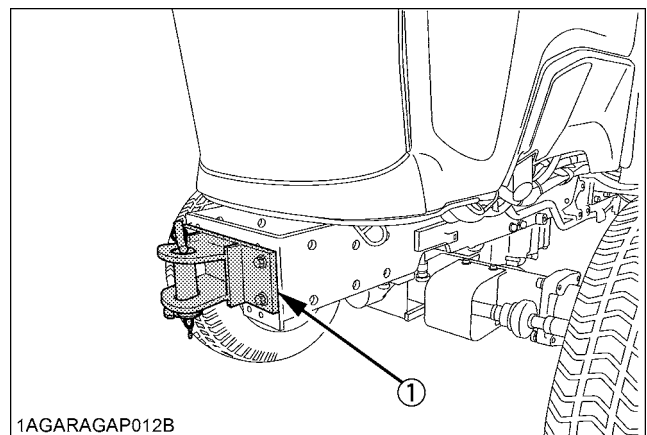
(1) PTO shaft  
(2) Drawbar  
(3) Pivot pin

**NOTE :**

- The drawbar was tested and approved in accordance with the EEC Directive 89/173 Annex 4 dynamic method.

EEC Approved No.	D e1 0029
Value of D	14.2 kN
Vertical Load, S	500 daN

**FRONT HITCH**



(1) Front hitch

# HYDRAULIC UNIT

## IMPORTANT :

- Do not operate until the engine is warmed up. If operation is attempted when the engine is still cold, the hydraulic system may be damaged.
- If noises are heard when implement is lifting after the hydraulic control lever has been activated, the hydraulic mechanism is not adjusted properly. Unless corrected, the unit will be damaged. Contact your KUBOTA Dealer for adjustment.

## 3-POINT HITCH CONTROL SYSTEM



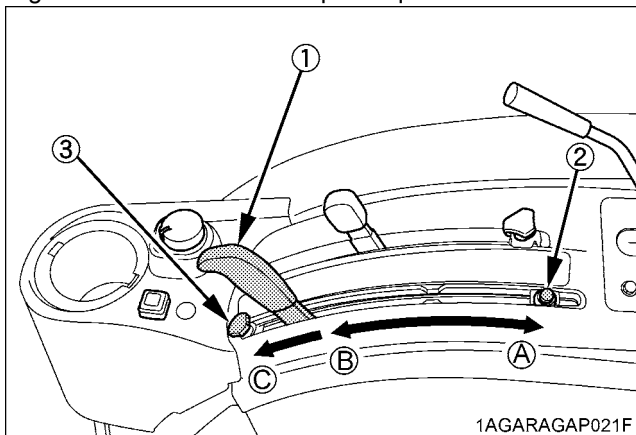
### WARNING

To avoid personal injury or death:

- Before using the 3-point hitch controls, ensure that no person or object is in the area of the implement or 3-point hitch. Do not stand on or near the implement or between the implement and tractor when operating the 3-point hitch controls.

### Position Control

This will control the working depth of 3-point implements regardless of the amount of pull required.



- (1) Position control lever  
(2) Stopper bolt  
(3) Stopper knob

- (A) "UP"  
(B) "DOWN"  
(C) "FLOAT"

### Float Control

Place the position control lever in the float position to make the lower links move freely along with the ground conditions.

### 3-point Hitch Lowering Speed

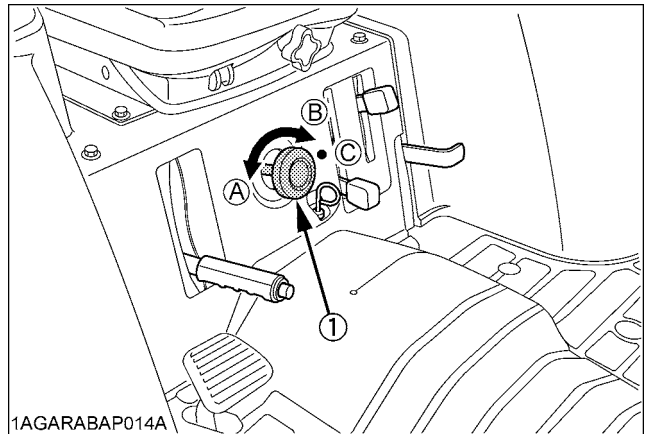


### WARNING

To avoid personal injury or death:

- Fast lowering speed may cause damage or injury. Lowering speed of implement should be adjusted to 2 or more seconds.

The lowering speed of the 3-point hitch can be controlled by adjusting the 3-point hitch lowering speed knob.



- (1) 3-point hitch lowering speed knob

- (A) "FAST"  
(B) "SLOW"  
(C) "LOCK"



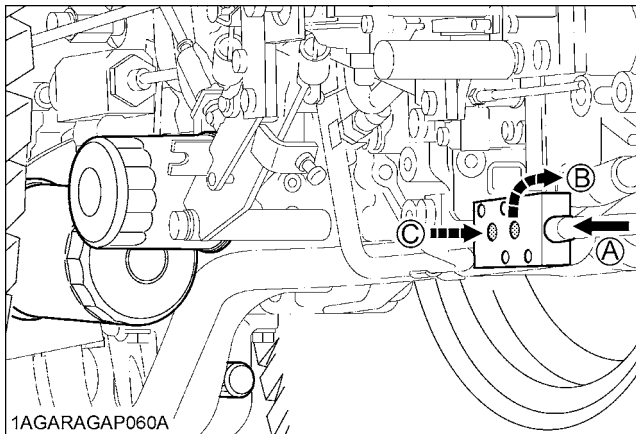
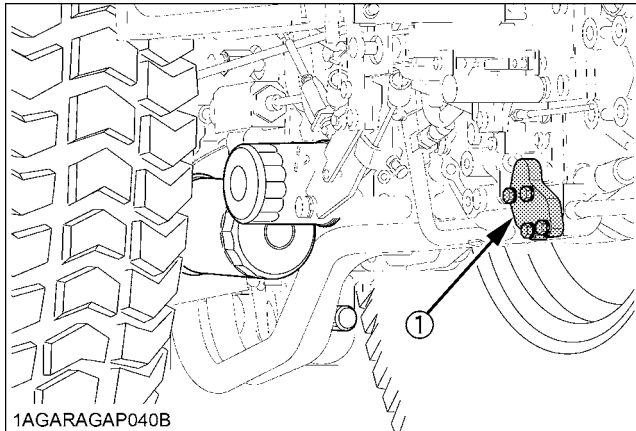
## AUXILIARY HYDRAULICS

### Hydraulic Block Type Outlet

Hydraulic block type outlet is useful when adding hydraulically operated implement such as: front end loader, front blade, etc.

#### When implement is attached

1. Remove the block cover.
2. Route the implement inlet, outlet, and return hoses as shown in the illustration.



(1) Block cover

- (A) From gear pump  
 (B) To implement  
 Max flow  
 30.0 L/min  
 Max pressure  
 17.2 MPa (175 kgf/cm<sup>2</sup>)  
 (C) From implement (Outlet)

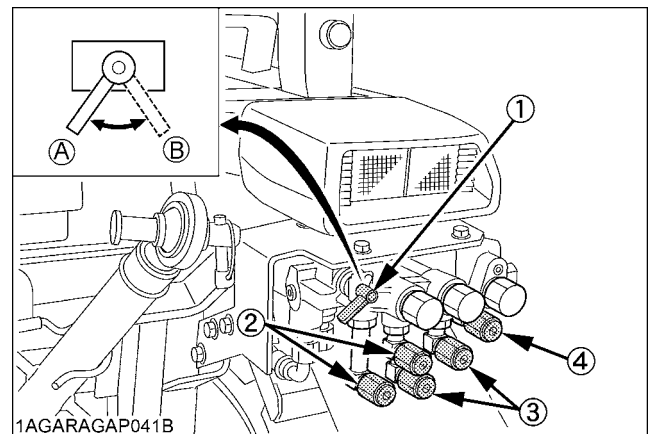
## REMOTE HYDRAULIC CONTROL SYSTEM (if equipped)

### Remote Control Valve

There are 3 types of remote valves available for these models.

- Single acting valve :
- Double acting valve :
- Single/double acting valve :  
 This valve can be utilized as single or double acting valve by adjusting the auxiliary control valve selector lever located on the valve.

- (1) Turn the auxiliary control valve selector lever clockwise all the way to utilize as single acting valve.
- (2) Turn the auxiliary control valve selector lever counter-clockwise all the way to utilize as double acting valve.



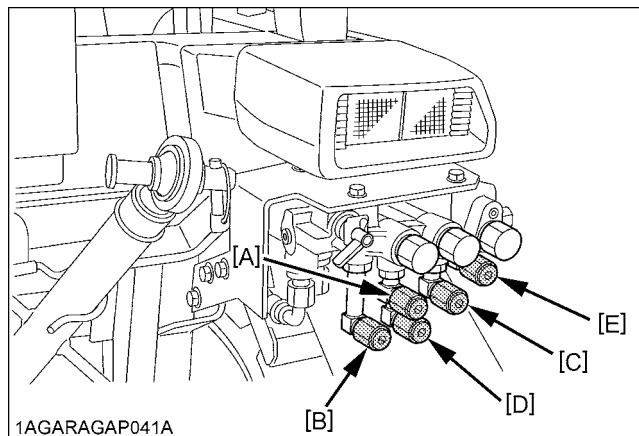
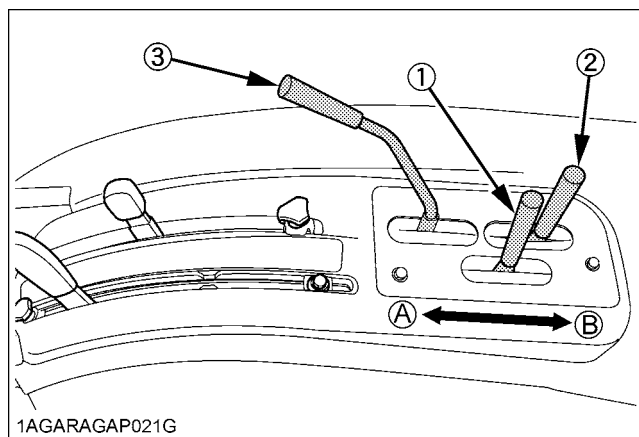
- (1) Auxiliary control valve selector lever  
 (2) Single/double acting valve  
 (3) Double acting valve  
 (4) Single acting valve  
 (A) Single acting  
 (B) Double acting

### Remote Control Valve Lever

Move the lever to the "FORWARD" or "REARWARD" position and hold. This will raise or lower the implement. Lever will return to neutral when released.

**IMPORTANT :**

- Do not hold the lever in the "REARWARD" or "FORWARD" position once the remote cylinder has reached the end of the stroke, as this will cause oil to flow through the relief valve. Forcing oil through the relief valve for extended periods will overheat the oil.
- When using the tractor hydraulic system to power front loader, do not operate boom and bucket cylinders simultaneously.



(1) Remote control valve lever (a) (A) "FORWARD"  
 (2) Remote control valve lever (b) (B) "REARWARD"  
 (3) Remote control valve lever (c)

Pressure →  
 Returning ←

		Double-acting		Single-acting	
Lever (a)		Forward	Rearward	Forward	Rearward
Port	[A]	Out →	In ←	Out →	In ←
	[B]	In ←	Out →	-	-

Lever (b)		Forward	Rearward
Port	[C]	Out →	In ←
	[D]	In ←	Out →

Lever (c)		Forward	Rearward
Port	[E]	In ←	Out →

		Coupler size
Port [A] [B] [C] [D] [E]		PT 3/8

### Remote Control Valve Coupler Connecting and Disconnecting



#### WARNING

To avoid personal injury or death:

- Stop the engine and relieve pressure before connecting or disconnecting lines.
- Do not use your hand to check for leaks.

#### Connecting

1. Clean both couplers.
2. Remove dust plugs.
3. Insert the implement coupler to the tractor hydraulic coupler.
4. Pull the implement coupler slightly to make sure couplers are firmly connected.

#### Disconnecting

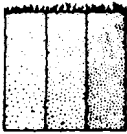
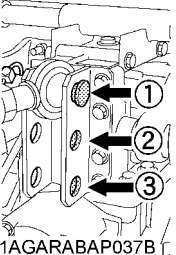
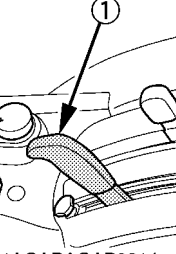
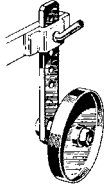
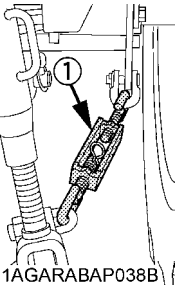
1. Lower the implement first to the ground to release hydraulic pressure in the hoses.
2. Clean the couplers.
3. Relieve pressure by moving hydraulic control levers with engine shut off. Pull the hose straight from the hydraulic coupler to release it.
4. Clean oil and dust from the coupler, then replace the dust plugs.

**NOTE :**

- Your local KUBOTA Dealer can supply parts to adapt couplers to hydraulic hoses.

**Hydraulic Control Unit Use Reference Chart**

In order to handle the hydraulics properly, the operator must be familiar with the following. Though this information may not be applicable to all types of implements and soil conditions, it is useful for general conditions.

Implement	Soil condition  1AGAMAAAP314A	Top link mounting holes  1AGARABAP037B	(1) position control lever  1AGARAGAP021J	Gauge wheel  1AGAMAAAP316A	(1) Check chains  1AGARABAP038B	Remarks
Moldboard plow	Light soil Medium soil Heavy soil	1 or 2 2 or 3 3	Position control			Adjust the check chains so that the implement can move 5 to 6 cm laterally. Check chains should be tight enough to prevent excessive implement movement when implement is in raised position
Disc plow	-	2 or 3				
Harrower (spike, springtooth, disc type)	-	2 or 3		YES/NO	Loose	
Sub-soiler .....						
Weeder, ridger	-	3		YES		
Earthmover, digger, scraper, manure fork, rear carrier .....				YES/NO	Tighten	
Mower (mid-and rear-mount type) Hayrake, tedder...			NO			

# TIRES, WHEELS AND BALLAST

## TIRES



### WARNING

To avoid personal injury or death:

- Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
- Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the operator's manual.

### IMPORTANT :

- Do not use tires other than those approved by KUBOTA.

### ■ Inflation Pressure

Though the tire pressure is factory-set to the prescribed level, it naturally drops slowly in the course of time. Thus, check it everyday and inflate as necessary.

### NOTE :

- Maintain the maximum pressure in front tires, if using a front loader or when equipped with a full load of front weights.

	Tire sizes	Inflation Pressure
Rear	9.5-22, 4PR	140 kPa (1.4 kgf/cm <sup>2</sup> )
	13.6-16, 4PR	100 kPa (1.0 kgf/cm <sup>2</sup> )
Front	6.00-12, 4PR	180 kPa (1.8 kgf/cm <sup>2</sup> )
	24 x 8.50-14, 4PR	160 kPa (1.6 kgf/cm <sup>2</sup> )

### ■ Dual Tires

Dual tires are not approved.

## WHEEL ADJUSTMENT



### WARNING

To avoid personal injury or death:

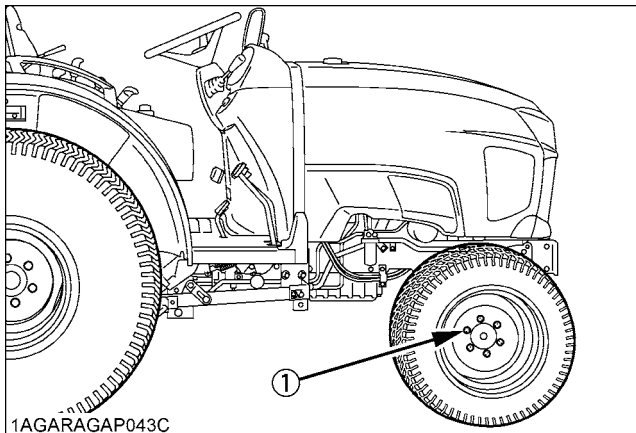
- When working on slopes or when working with trailer, set the wheel tread as wide as practical for maximum stability.
- Support tractor securely on stands before removing a wheel.
- Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If necessary to work under tractor or any machine elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.
- Never operate tractor with a loose rim, wheel, or axle.

**Front Wheels (with 4-wheel drive)**

Front tread can not be adjusted.

**IMPORTANT :**

- Do not turn front discs to obtain wider tread.
- When re-fitting or adjusting a wheel, tighten the bolts to the following torques then recheck after driving the tractor 200 m (200 yards) and 10 times of shuttle movement by 5 m (5 yards), and thereafter according to service interval.  
(See "MAINTENANCE" section.)



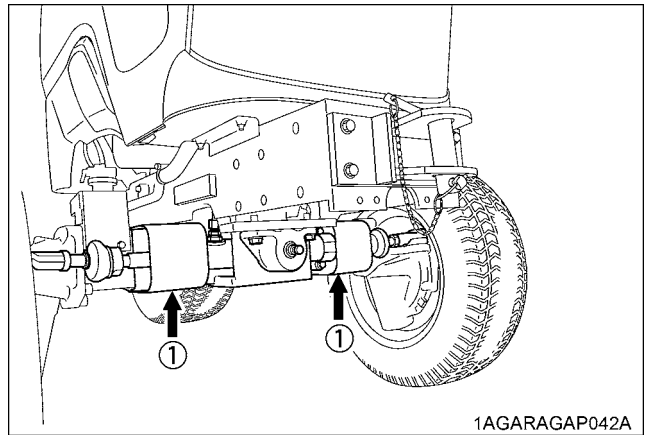
(1) 85 N-m (9 kgf-m)



**WARNING**

To avoid personal injury or death:

- Before jacking up the tractor, park it on a firm and level ground and chock the rear wheels.
- Fix the front axle to keep it from pivoting.
- Select jacks that withstand the machine weight and set them up as shown below.



(1) Jack points

	Tire	6.00-12 Farm	24 x 8.50-14 Turf
	Tread	1 020 mm	1 020 mm

**■ Rear Wheels**

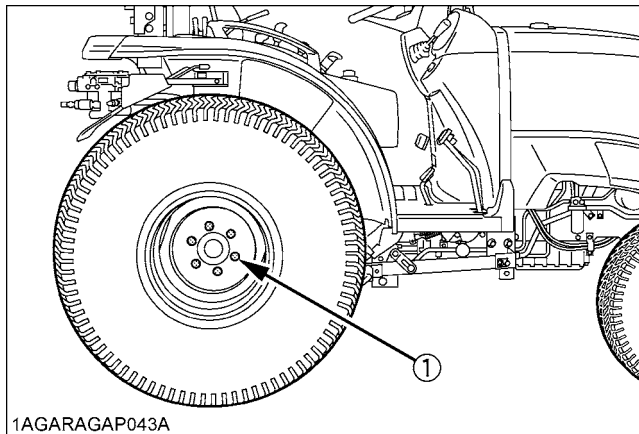
Rear tread width can be adjusted as shown with the standard equipped tires.

To change the tread width

1. Remove the wheel rim and / or disk mounting bolts.
2. Change the position of the rim and / or disk (right and left) to the desired position, and tighten the bolts.

**IMPORTANT :**

- Always attach wheels as shown in the drawing.
- If not attached as illustrated, transmission parts may be damaged.
- When re-fitting or adjusting a wheel, tighten the bolts to the following torques then recheck after driving the tractor 200m (200 yards) and 10 times of shuttle movement by 5 m (5 yards), and thereafter according to service interval. (See "MAINTENANCE" section.)
- Need to use rear tire spacer when the tread width is adjusted 990 mm with the 13.6-16 turf tires.



(1) 215 N-m (22 kgf-m)

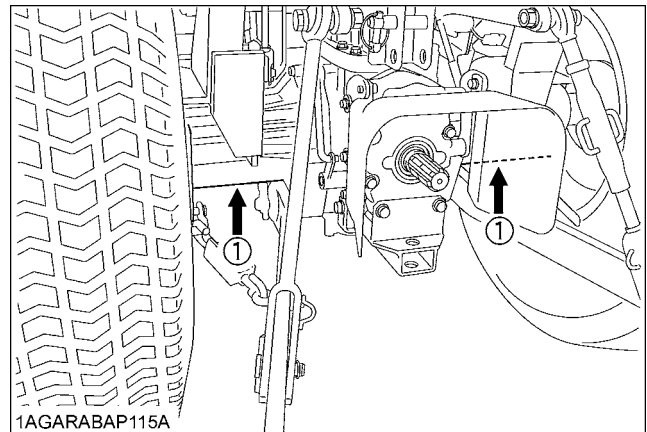
Tire	9.5-22 Farm
Tread	<p>1AGARABAP087E</p>
Tire	13.6-16 Turf
Tread	<p>1AGARABAP088B</p>



**WARNING**

To avoid personal injury or death:

- Before jacking up the tractor, park it on a firm and level ground and chock the front wheels.
- Fix the front axle to keep it from swinging.
- Select a jack that withstands the machine weight and set it up as shown below.



(1) Jack point

## BALLAST



### WARNING

To avoid personal injury or death:

- Additional ballast will be needed for transporting heavy implements. When the implement is raised, drive slowly over rough ground, regardless of how much ballast is used.
- Do not fill the front wheels with liquid to maintain steering control.

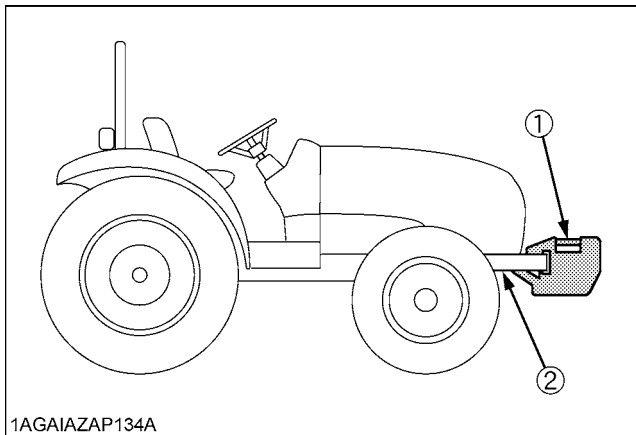
### ■ Front Ballast

Add weights if needed for stability and improve traction. Heavy pulling and heavy rear mounted implements tend to lift front wheels.

Add enough ballast to maintain steering control and prevent tip over. Remove weight when no longer needed.

### ◆ Front End Weights (option)

The front end weights can be attached to the bumper. See your implement operator's manual for required number of weights or consult your local KUBOTA Dealer to use.



1AGAIAZAP134A

- (1) Front end weights
- (2) Bumper

### IMPORTANT :

- Do not overload tires.
- Add no more weight than indicated in chart.

Maximum weight	25 kg x 7 pieces
----------------	------------------

### ■ Rear Ballast

Add weight to rear wheels if needed to improve traction or for stability. The amount of rear ballast should be matched to job and the ballast should be removed when it is not needed.

The weight should be added to the tractor in the form of liquid ballast, rear wheel weights or a combination of both.

### ■ Liquid Ballast in Rear Tires

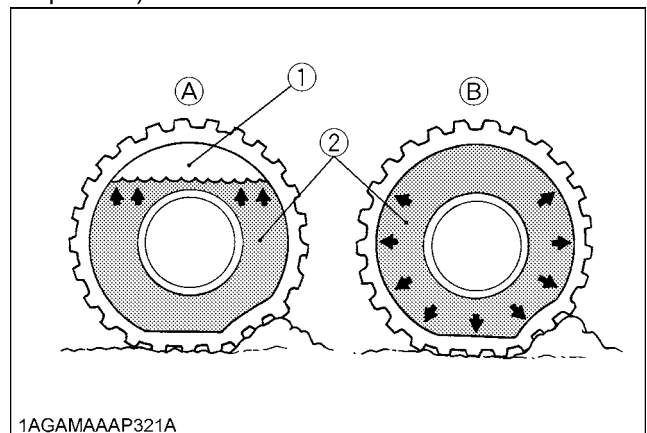
Water and calcium chloride solution provides safe economical ballast. Used properly, it will not damage tires, tubes or rims. The addition of calcium chloride is recommended to prevent the water from freezing. Use of this method of weighting the wheels has the full approval of the tire companies. See your tire dealer for this service.

Liquid weight per tire (75 Percent filled)

Tire sizes	9.5 - 22
Slush free at -10 °C Solid at -30 °C [Approx. 1 kg CaCl <sub>2</sub> per 4 L of water]	68 kg
Slush free at -24 °C Solid at -47 °C [Approx. 1.5 kg CaCl <sub>2</sub> per 4 L of water]	72 kg
Slush free at -47 °C Solid at -52 °C [Approx. 2.25 kg CaCl <sub>2</sub> per 4 L of water]	76 kg

### IMPORTANT :

- Do not fill tires with water or solution more than 75% of full capacity (to the valve stem level at 12 o'clock position).



1AGAMAAP321A

- (1) Air      (A) Correct-75% Air compresses like a cushion
- (2) Water    (B) Incorrect-100% Full Water can not be compressed

### ■ Rear Counter Weight

To operate the machine with a front loader or other front implement attached, it is necessary to mount an appropriate counter weight at the 3-point link in addition to the rear wheel weights. Otherwise, the machine may suffer from poor power steering or its front axle may get damaged (damage to the tires).

### ■ Maximum Masses

(See "APPENDICES" section.)

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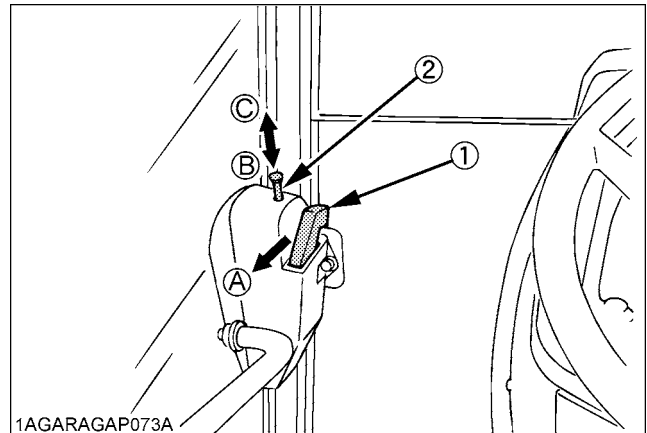
# CAB OPERATION

## DOOR AND WINDOW

### ■ Locking and Unlocking the Door

From the outside ..... Insert the key into the door lock. Turn the key clockwise to unlock the door. To lock the door, turn the key in the opposite direction. The key can be removed when it is in the vertical direction.

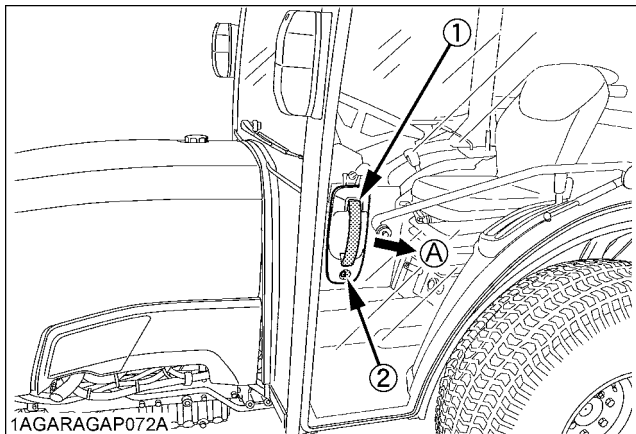
From the inside ..... Push down the lock knob to lock the door. Pull up the lock knob to unlock the door.



(1) Inner door handle  
 (2) Lock knob  
 (A) "PULL"  
 (B) "PUSH" (Lock)  
 (C) "PULL" (Unlock)

### ■ Opening the Door

From the outside ..... Unlock the door, and pull the outer door handle.

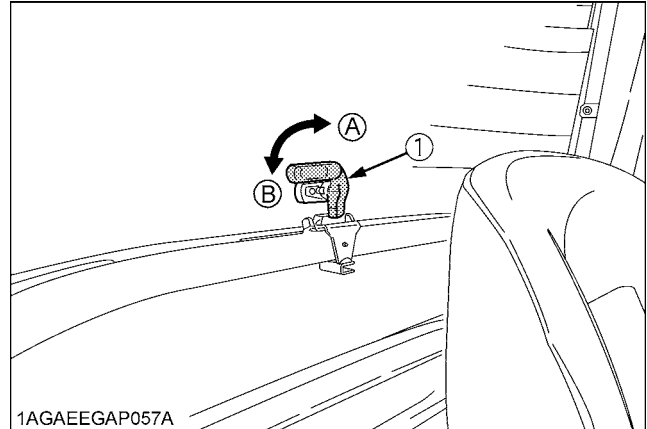


(1) Outer door handle  
 (2) Door lock  
 (A) "PULL"

From the inside ..... Unlock the door and pull the inner door handle.

### ■ Rear Window

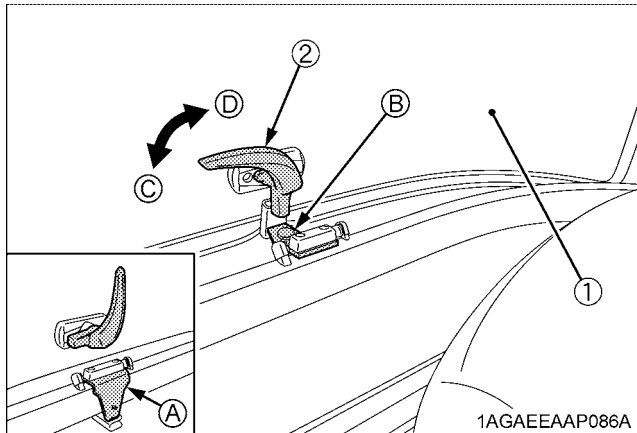
Turn the rear window handle clockwise to the vertical position and push the handle. The rear window is opened by the gas spring cylinder.



(1) Rear window handle  
 (A) "OPEN"  
 (B) "CLOSE"

**■Rear Window Half-Lock**

1. Grip the rear window handle and slightly open the rear window.
2. Adjust the half-lock bracket to the set position.
3. Move back the rear window a little and get the rear window handle locked.



- (1) Rear window handle  
 (2) Rear window handle
- (A) Half-lock bracket (Storage position)  
 (B) Half-lock bracket (Set position)  
 (C) "LOCK"  
 (D) "UNLOCK"

**IMPORTANT :**

- When handling the half-lock mechanism, hold up the window just before being positioned and then slowly get it in position.
- Be careful not to travel the machine in the half-lock mode on rough roads.

**■Emergency Exit**

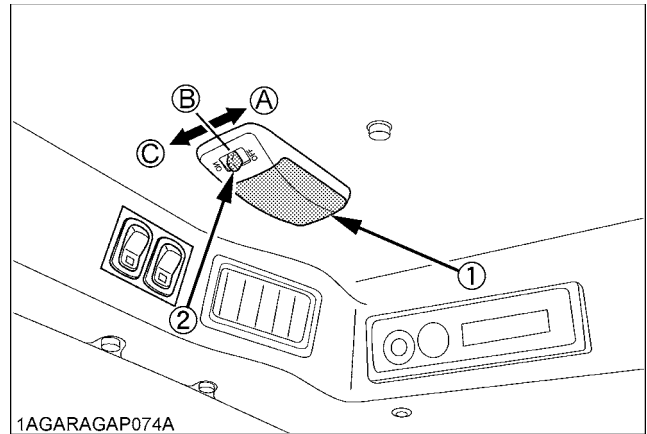
1. Open the right door of the cab if the left door is blocked, and vice versa in an emergency situation.
2. Exit through rear window if CAB doors are blocked in an emergency situation.

**DOME LIGHT**

**■Dome Light**

Sliding the dome light switch will give the following light condition:

- OFF ..... The light does not turn on when the door is opened.
- DOOR ..... The light turns on when the door is opened. It turns off when the door is closed.
- ON ..... The light remains on regardless of the door position.



- (1) Dome light  
 (2) Dome light switch
- (A) "OFF"  
 (B) "DOOR"  
 (C) "ON"

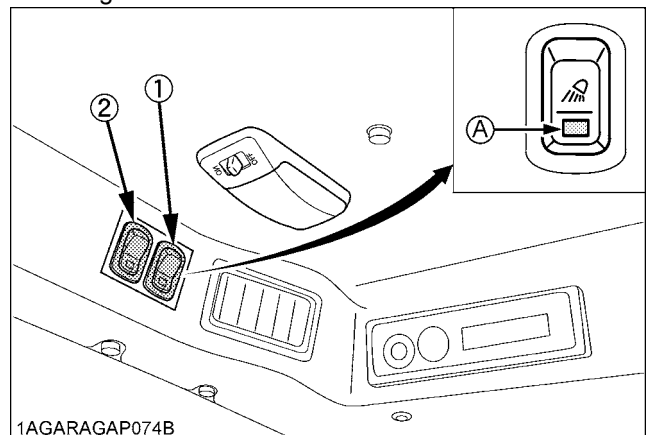
**IMPORTANT :**

- The battery will discharge if the dome light remains on. Be sure to check the dome light switch position and/or door closure.

**WORK LIGHT**

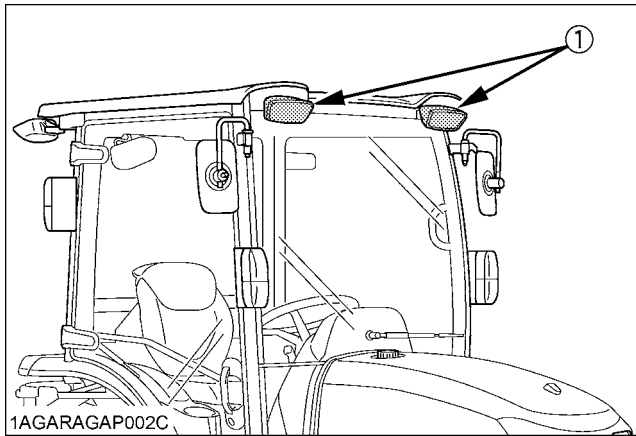
**■Work Light Switch**

Turn on the key switch and press the top half of the work light switch. The work light and the switch's indicator light up. Press the bottom half of the work light switch to turn off the light and indicator.



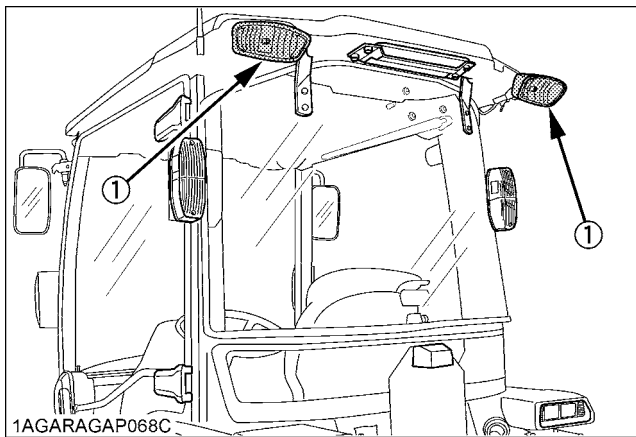
- (1) Front work light switch  
 (2) Rear work light switch
- (A) Indicator for work lights

**■ Front Work Light**



(1) Front work light

**■ Rear Work Light**



(1) Rear work light

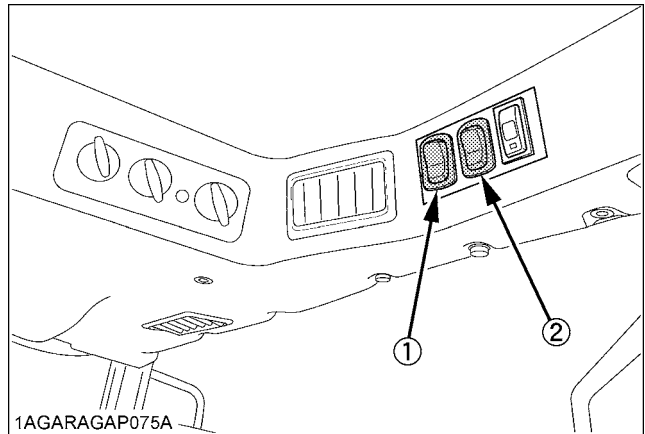
**WIPER**

**■ Front Wiper / Washer Switch**

1. Turn on the key switch and press the top half of the wiper switch to the first step, the wiper is activated. When the switch is pressed further to the second step, washer liquid jets out. The jetting continues while the switch is pressed and the wiper is activated continuously.
2. Press the bottom half to the first step, the wiper is activated at regular intervals. When the switch is pressed further to the second step, washer liquid jets out and the wiper is activated at regular intervals.

**■ Rear Wiper / Washer Switch (if equipped)**

See "Front wiper / Washer switch" section, for instructions to use this switch.



(1) Front wiper / washer switch  
(2) Rear wiper / washer switch

**IMPORTANT :**

- Do not activate the wipers when the windows are dry, they may be scratched. Be sure to jet washer liquid first and then activate the wipers.

**■ Using the Wipers in Cold Season**

1. While not used in cold season, keep the wiper blades off the windshield to prevent them from being stuck with ice.
2. If the windshield is covered with snow, scrape it off the windshield before using the wipers.
3. If the wiper blades are stuck on the windshield with ice and fail to move, be sure to turn the main key switch to "OFF" and remove the ice off the blades. Then place the main key switch back to "ON".
4. When commercially available cold-season wiper blades are used, make sure their size is the same as or smaller than that of the standard ones.

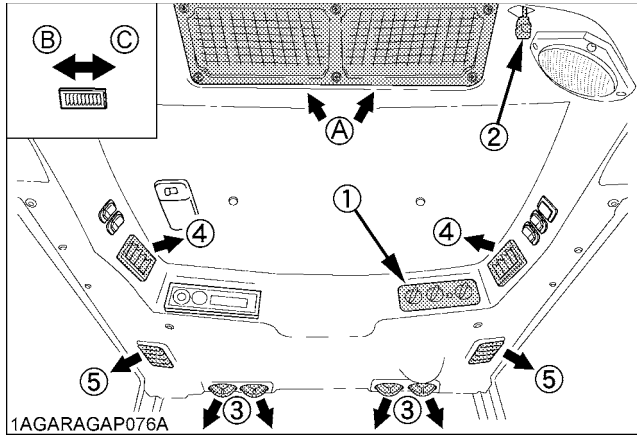
**IMPORTANT :**

- In cold season, the wiper blades and the wiper motor might get overloaded causing damage. To avoid this, be sure to take the above precautions.

# AIR CONDITIONER

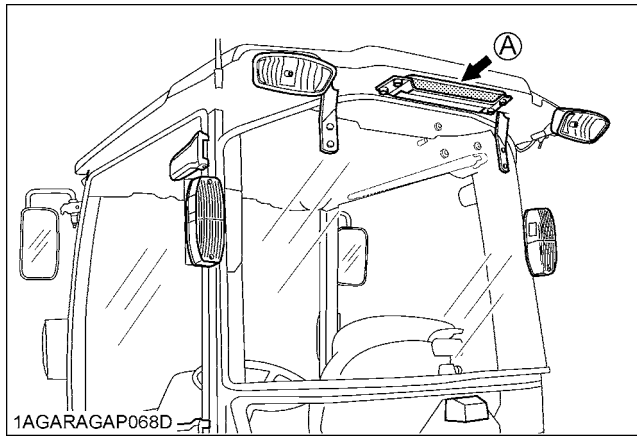
## ■ Airflow

Air in the CAB and fresh air introduced into the CAB flow as shown below. Adjust air ports to obtain the desired condition.



1AGARAGAP076A

- (1) Control panel
- (2) Recirculation / Fresh air selection lever
- (3) Front air outlet (defrost, windshield, foot area)
- (4) Side air outlet (face, back area)
- (5) Door air outlet (door area)
- (A) Inner air recirculation
- (B) "OPEN"
- (C) "SHUT"



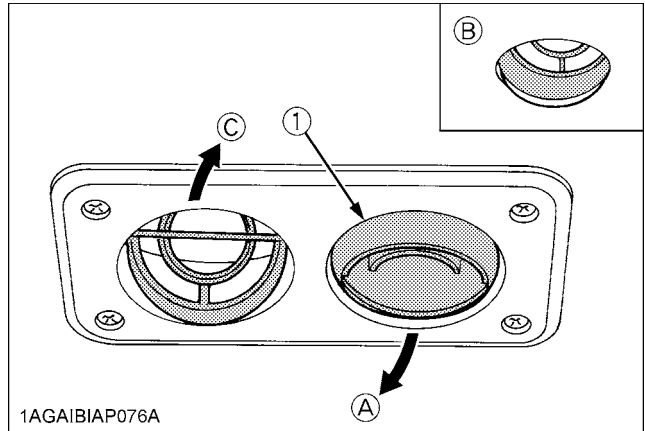
1AGARAGAP068D

(A) Fresh air inlet

## ■ Air Control Vent

### ◆ Front air outlet

The front air outlets can be independently adjusted as required. To defrost the windshield, rotate the outlets toward the windshield.

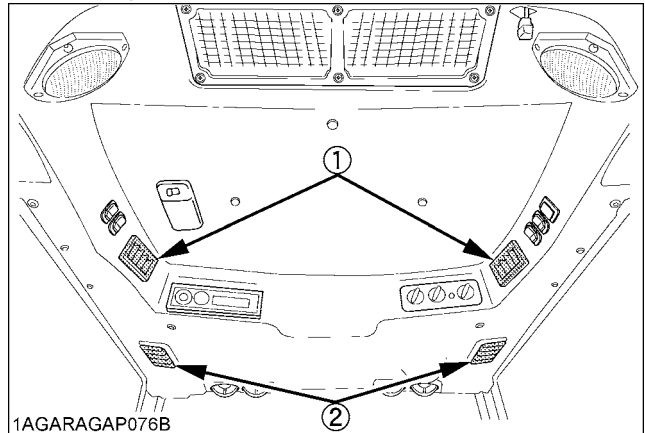


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- (1) Front air outlet
- (A) "WINDSHIELD"
- (B) "CLOSED"
- (C) "CHEST AREA"

### ◆ Side air outlet and door air outlet

The side and door air outlets can be adjusted to direct air on to the operator, door window or the rear of the CAB.



1AGARAGAP076B

- (1) Side air outlet
- (2) Door air outlet

### NOTE :

- If the airflow rate at the face is too low, close the door air outlet.





**CAUTION**

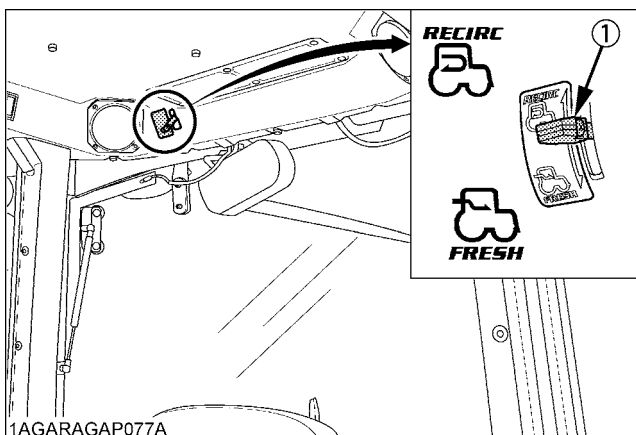
To avoid personal injury;

- Replace the water hoses every 2 years.
- Daily inspection  
Have the tractor repaired immediately if any of the following defects are discovered. (Such defects may cause burns or injury. They may also cause engine seizure or other serious failure.)
  - Scratches, cracks or swelling in water hoses.
  - Water leakage at water hose joints.
  - Missing or damaged water hose protective wrap or grommets.
  - Loose mounting bolts, damaged brackets.
- Do not touch the water hoses and the heater with your hand. You may get burned.
- If the window fails to defrost in extreme conditions or becomes cloudy when dehumidifying the CAB, wipe off moisture with a soft cloth.
- Do not block all the air outlets of the air conditioner. A problem could occur.

◆ Recirculation / fresh air selection lever

**FRESH AIR:** Set the lever to the  position, and fresh air will flow into the CAB. This is helpful when you work in dusty conditions or if the glass windows get foggy.

**RECIRCULATION:** Set the lever to the  position, and the in-CAB air will be recirculated. This is useful for cooling or heating the CAB quickly or keeping it extra cool or warm.



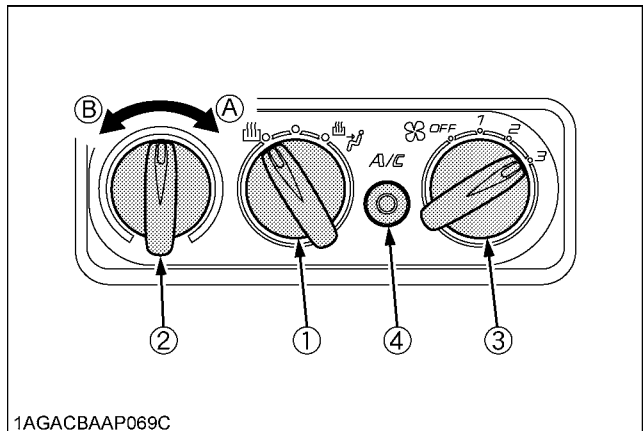
(1) Recirculation / fresh air selection lever



**NOTE :**

- When heating, do not keep the lever at the "RECIRCULATION" position for a long time. The windshield easily gets foggy.
- While working in a dusty conditions, keep the lever at the "FRESH AIR" position. This increases the pressure in the CAB, which helps prevent dust from coming into the CAB.

■ Control Panel





1AGACBAAP069C

- (1) Mode switch
- (2) Temperature control dial
- (3) Blower switch
- (4) Air conditioner switch with indicator light
- (A) "WARM"
- (B) "COOL"

◆ Mode Switch

Set the mode switch to the desired position.

-  Air is blown from the front and side air outlets.
-  Air is blown from only the front air outlets.
  - With this switch at the middle position, air is blown weaker from the side air outlets (head) and stronger from the front air outlets.

◆ Temperature Control Dial

Set this dial at the desired position to obtain the optimum air temperature. Turn the dial in the "WARM" direction to obtain warmer air. Turn it in the "COOL" direction to obtain cooler air.

◆ Blower Switch

Air volume can be changed in 3 steps. At the "3" position, the largest air volume is obtained.

◆ Air Conditioner Switch

Push this switch to activate the air conditioner. An indicator light will light up when the switch is set to "ON". Push the switch again to turn the air conditioner off, in which case the indicator light will be off.

**NOTE :**

- With the blower switch at the "OFF" position, the indicator light will not light up even when the air conditioner switch is set to "ON".

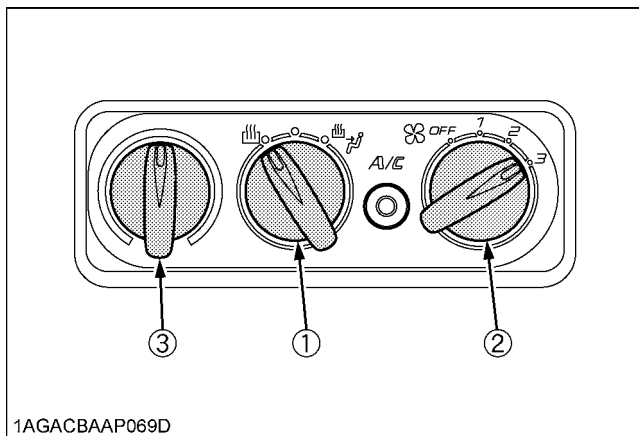
**IMPORTANT :**

- To operate the air conditioner after the tractor has not been used for one week or longer, run the engine at idling speed first and then set the air conditioner switch to "ON". Keep this for one minute or so. If the air conditioner switch is set to "ON" with the engine running at high rpm, the compressor may get in trouble.

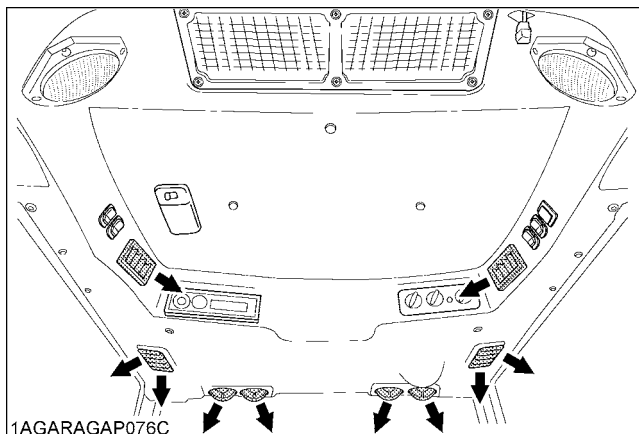
**■ Operation**

**◆ Heating**

1. Set the mode switch to the , ● or position.
2. Set the recirculation / fresh air selection lever to the "FRESH AIR" position. To raise the temperature in the CAB quickly, set this lever to the "RECIRCULATION" position.
3. Adjust the blower (1/2/3) switch and the temperature control dial to achieve a comfortable temperature level.



- (1) Mode switch
- (2) Blower switch
- (3) Temperature control dial

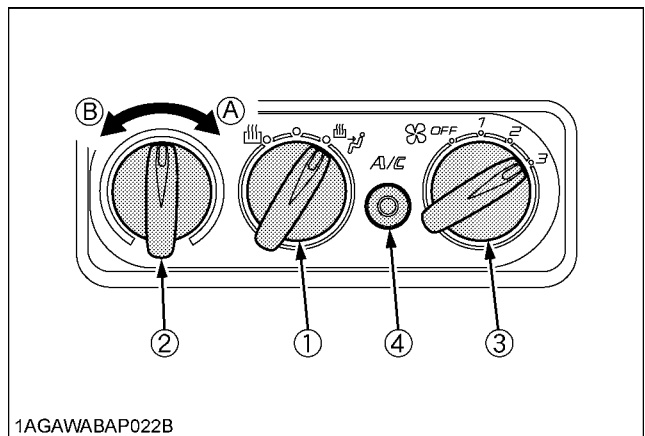


**◆ Cooling or dehumidifying-heating**

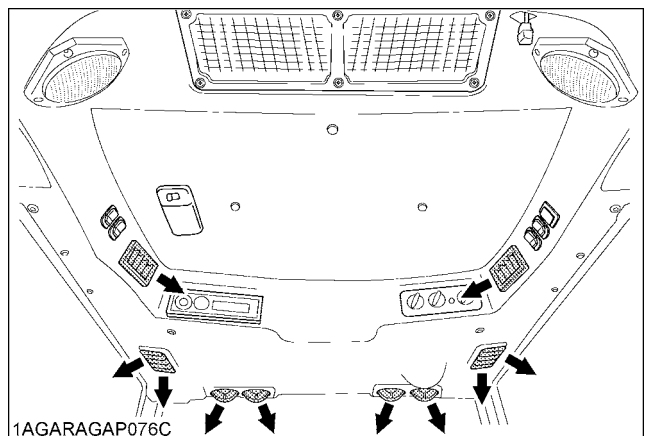
1. Set the mode switch to the position.
2. Set the recirculation / fresh air selection lever to the "FRESH AIR" position. To lower the temperature in the CAB quickly, set this lever to the "RECIRCULATION" position.
3. Press and turn on the air-conditioner switch with indicator.
4. Turn on the blower (1/2/3) switch.
5. Adjust the temperature control dial to the "COOL" or an intermediate position to achieve a comfortable temperature level.

**NOTE :**


- In summer when the heater is not used, keep the temperature control dial at the max "COOL" (end of counterclockwise) position. Otherwise, hot air will raise the temperature in the CAB.

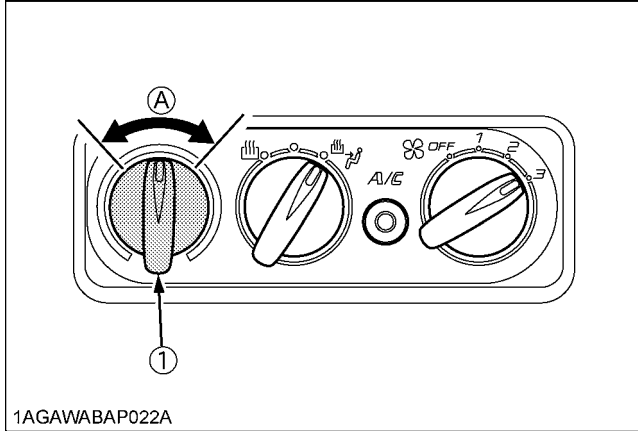


- (1) Mode switch
  - (2) Temperature control dial
  - (3) Blower switch
  - (4) Air conditioner switch with indicator light
- (A) "WARM"  
(B) "COOL"

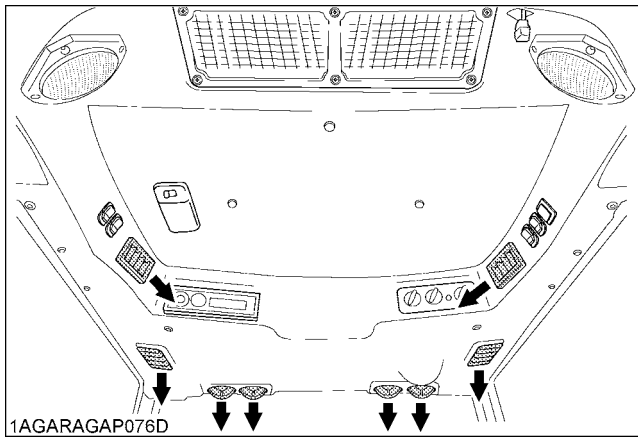


◆ **Foot warming and head cooling**

1. Set the mode switch to the  position.
2. In the cooling or dehumidifying-heating mode, set the temperature control dial at the center position area.
3. Open the front air outlet and the door air outlet direct it to your feet.
4. You can feel your head cool and your feet warm.




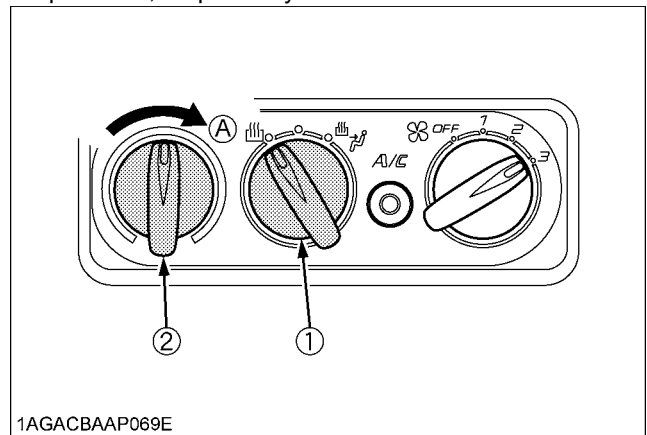
(1) Temperature control dial (A) Center position area



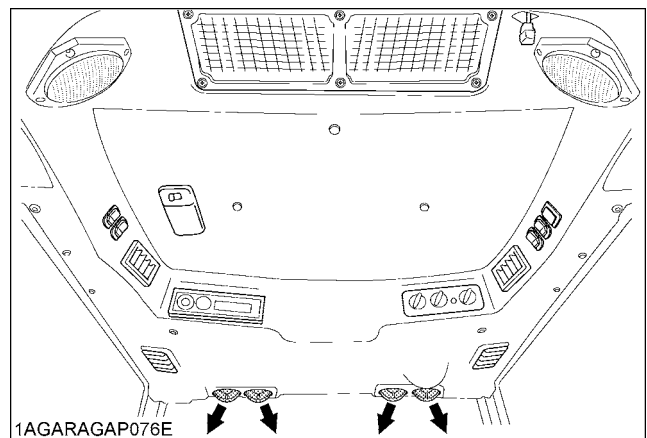
◆ **Defrosting or demisting**

To defrost or demist the windshield, take the following steps.


1. Set the mode switch to the  position.
2. Open the front air outlet and direct it to the windshield.
3. Set the recirculation / fresh air selection lever to the "FRESH AIR" position.
4. Set the blower switch and the temperature control dial to the "3" and max "WARM" (end of clockwise) positions, respectively.

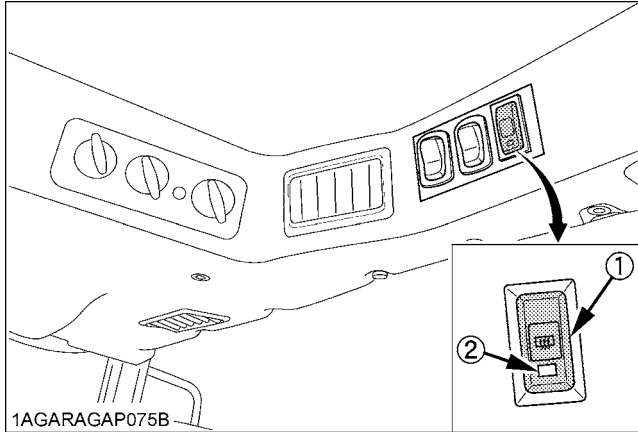


(1) Mode switch (A) "WARM"  
(2) Temperature control dial



## REAR DEFOGGER WITH TIMER

To activate the rear / side window defoggers, press the switch marked  while the key switch is in the "ON" position. Then, the yellow light on the switch turns on. After about 15 minutes, the defoggers automatically turn off as well as the yellow light. To turn the defogger off, press the switch once more.



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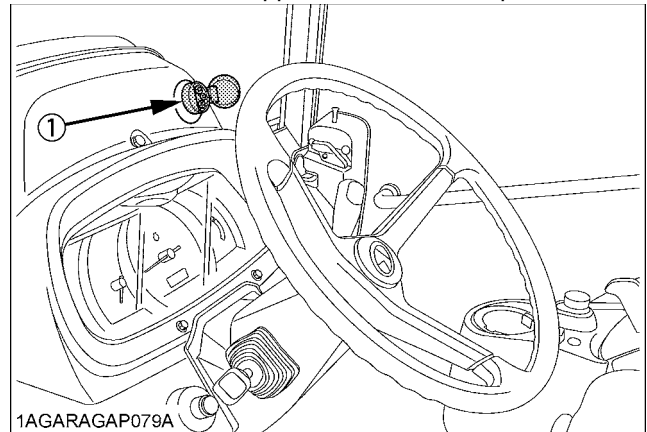
- (1) Defogger switch
- (2) Yellow light

### IMPORTANT :

- The battery will discharge if the defogger and the key switch remain in the "ON" or "ACC" positions with the engine stopped. Always use the defogger with the engine running.

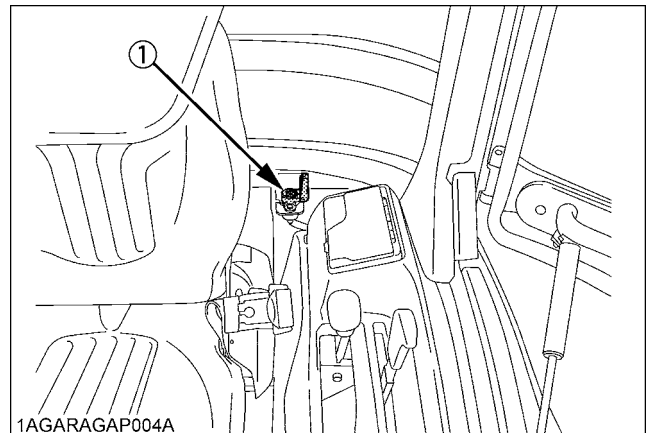
## ELECTRICAL OUTLET

A electrical outlet is supplied for use with implement.



1AGARAGAP079A

- (1) Accessory electrical outlet (10A)



1AGARAGAP004A

- (1) Accessory electrical outlet (30A)



# MAINTENANCE

## SERVICE INTERVALS

No.	Items		Indication on hour meter													Interval	Ref. page				
			50	100	150	200	250	300	350	400	450	500	550	600	650				700		
1	Greasing	-	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	71			
2	Engine start system	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	72			
3	Wheel bolt torque	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	73			
4	Brake	Adjust		○		○		○		○		○		○		○	every 100 Hr	76			
5	Fan belt	Adjust		○		○		○		○		○		○		○	every 100 Hr	75			
6	Clutch	Adjust	⊙	○		○		○		○		○		○		○	every 100 Hr	76			
7	Battery condition	Check		○		○		○		○		○		○		○	every 100 Hr	77	*3		
8	Air cleaner element [Single type]	Clean		○		○		○		○		○		○		○	every 100 Hr	74	*1		
		Replace																every 1000 Hr or 1 year	84		
9	Air cleaner element [Double type]	Primary element	Clean		○		○		○		○		○		○		○	every 100 Hr	74	*1	
		Secondary element	Replace																every 1000 Hr or 1 year	84	*4
			Replace																		84
10	Fuel filter element	Clean		○		○		○		○		○		○		○	every 100 Hr	75			
		Replace									○							every 400 Hr	83		
11	Parking brake	Adjust		○		○		○		○		○		○		○	every 100 Hr	76			
12	Engine oil filter	Replace	⊙			○				○				○			every 200 Hr	79			
13	Engine oil	Change	⊙			○				○				○			every 200 Hr	78			
14	Transmission oil filter [HST]	Replace	⊙			○				○				○			every 200 Hr	79			
15	Toe-in	Adjust				○				○				○			every 200 Hr	80			
16	Hydraulic oil filter	Replace	⊙							○							every 400 Hr	83			
17	Transmission fluid	Change								○							every 400 Hr	83			
18	Front axle pivot	Adjust												○			every 600 Hr	84			

No.	Items		Indication on hour meter													Interval	Ref. page			
			50	100	150	200	250	300	350	400	450	500	550	600	650				700	
19	Front axle case oil	Change																every 800 Hr	84	
20	Engine valve clearance	Adjust																every 800 Hr	84	*2
21	Cooling system	Flush																every 2000 Hr or 2 years	85	*5
22	Coolant	Change															85		*5	
23	Fuel line	Check																every 1 year	86	*6
		Replace																every 4 years	87	*2
24	Radiator hose and clamp	Check																every 1 year	86	*6
		Replace																every 4 years	87	*2
25	Power steering oil line	Check																every 1 year	87	*6
		Replace																every 4 years	87	*2
26	Oil cooler line [HST]	Check																every 1 year	87	*6
		Replace																every 4 years	87	*2
27	Fuel system	Bleed																Service as required	88	
28	Clutch housing water	Drain															88			
29	Fuse	Replace															88			
30	Light bulb	Replace															90			
31	Radiator hose and clamp	Replace															90			
32	Fuel line	Replace															90			
33	Oil cooler line [HST]	Replace															90			

(Only the Check Points for Tractors with CAB)

No.	Items	Daily	Indication on hour meter								Interval	Ref. page	
			100	200	300	400	500	600	700	800			
1	Clogging of air conditioner condenser screen	Clean	○										70
2	Tension of air conditioner drive belt	Adjust		○		○		○		○	every 200 Hr		82
3	Clogging of inner air filter	Clean		○		○		○		○	every 200 Hr		81
4	Clogging of fresh air filter	Clean		○		○		○		○	every 200 Hr		81
5	Clogging of air conditioner condenser	Check		○		○		○		○	every 200 Hr		82
6	CAB isolation cushion	Check									every 1 year		87
7	Air conditioner pipes and hoses	Check									every 1 year		87
		Replace									every 4 years		87
8	Washer liquid	Check									service as required		90
9	Amount of refrigerant (gas)	Check											91
10	Air conditioner pipes and hoses	Replace											91

**IMPORTANT :**

- The jobs indicated by ○ must be done after the first 50 hours of operation.
- \*1 Air cleaner should be cleaned more often in dusty conditions than in normal conditions.
- \*2 Consult your local KUBOTA Dealer for this service.
- \*3 When the battery is used for less than 100 hours per year, check the battery condition by reading the indicator annually.
- \*4 Every 1000 hours or every 1 year, whichever comes first.
- \*5 Every 2000 hours or every 2 years, whichever comes first.
- \*6 Replace if any deterioration (crack, hardening, scar, or deformation) or damage occurred.  
However, must be replaced every 4 years regardless of the condition.

## LUBRICANTS, FUEL AND COOLANT

No.	Locations		Capacities			Lubricants	
			STW34	STW37	STW40		
1	Fuel		29.5 L			No. 2-D diesel fuel No. 1-D diesel fuel if temperature is below -10 °C	
2	Coolant	ROPS	6.0 L			Fresh clean soft water with anti-freeze	
		CAB	6.5 L				
3	Engine crankcase (with filter)		5.7 L	6.7 L		• Engine oil: Refer to next page	
						Above 25 °C	SAE30, SAE10W-30 or 15W-40
						-10 to 25 °C	SAE20, SAE10W-30 or 15W-40
						Below -10 °C	SAE10W-30
4	Transmission case		24 L			• KUBOTA UDT or SUPER UDT fluid*	
5	Front axle case [4WD]		4.5 L			• KUBOTA UDT or SUPER UDT fluid* or SAE80-SAE90 gear oil	
6	Greasing		No. of greasing points			Capacity	Type of grease
	Brake pedal shaft		1			Until grease overflows.	Multipurpose Grease NLGI-2 OR NLGI-1(GC-LB)
	Clutch pedal shaft		1				
	Top link		2				
	Lift rod		1				
	Battery terminal		2				
	Cruise control lever		1			moderate amount	Engine oil
	Throttle cable		Oiling				

**NOTE:** \*KUBOTA UDT or SUPER UDT fluid---KUBOTA original transmission hydraulic fluid

**NOTE :**

◆ **Engine Oil:**

- Oil used in the engine should have an American Petroleum Institute (API) service classification and Proper SAE Engine Oil according to the ambient temperatures as shown above:
- With the emission control now in effect, the CF-4 and CG-4 lubricating oils have been developed for use of a low-sulfur fuel on on-road vehicle engines. When an off-road vehicle engine runs on a high-sulfur fuel, it is advisable to employ the "CF or better" lubricating oil with a high Total Base Number (TBN of 10 minimum).
- Refer to the following table for the suitable API classification engine oil according to the engine type (with internal EGR, external EGR or non-EGR) and the fuel (low-sulfur or high-sulfur fuel).

Fuel used	Engine oil classification (API classification)	
	Oil class of engines except external EGR	Oil class of engines with external EGR
High Sulfur Fuel [≥ 0.05% (500 ppm)]	<b>CF</b> (If the "CF-4, CG-4, CH-4 or CI-4" lubricating oil is used with a high-sulfur fuel, change the lubricating oil at shorter intervals. (approximately half))	---
Low Sulfur Fuel [<0.05% (500 ppm)] or Ultra Low Sulfur Fuel [<0.0015% (15 ppm)]	<b>CF, CF-4, CG-4, CH-4 or CI-4</b>	<b>CF or CI-4</b> (Class CF-4, CG-4 and CH-4 engine oils cannot be used on EGR type engines)

EGR: Exhaust Gas Re-circulation

- The CJ-4 engine oil is intended for DPF (Diesel Particulate Filter) type engines, and cannot be used on this tractor.

	except external EGR	with external EGR
Models	STW34, STW37, STW40	---

◆ **Fuel:**

- Cetane number of 45 is minimum. Cetane number greater than 50 is preferred, especially for temperatures below -20 °C or elevations above 1500 m.
- If diesel fuel with sulfur content greater than 0.5% (5000 ppm) sulfur content is used, reduce the service interval for engine oil and filter by 50%.
- NEVER use diesel fuel with sulfur content greater than 0.05% (500 ppm) for EXTERNAL EGR type engine.
- DO NOT use diesel fuel with sulfur content greater than 1.0% (10000 ppm).
- Diesel fuels specified to EN 590 or ASTM D975 are recommended.
- No.2-D is a distillate fuel of lower volatility for engines in industrial and heavy mobile service. (SAE J313 JUN87)
- Since this engine adopts EPA Tier 4 and Interim Tier 4 standards, the use of low sulfur fuel or ultra low sulfur fuel is mandatory in EPA regulated area (North America). Therefore, please use No.2-D S500 or S15 diesel fuel as an alternative to No.2-D, or use No.1-D S500 or S15 diesel fuel as an alternative to No.1-D if outside air temperature is below -10 °C .

◆ **Transmission Oil:**

The oil used to lubricate the transmission is also used as hydraulic fluid. To ensure proper operation of the hydraulic system and to complete lubrication of the transmission, it is important that a multi-grade transmission fluid is used in this system. We recommend the use of **KUBOTA UDT** or **SUPER UDT fluid** for optimum protection and performance. (Consult your local KUBOTA Dealer for further detail.)

Do not mix different brands together.

- Indicated capacities of water and oil are manufacturer's estimate.

# PERIODIC SERVICE



## WARNING

To avoid personal injury or death:

- Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If necessary to work under tractor or any machine elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.

## HOW TO OPEN THE HOOD



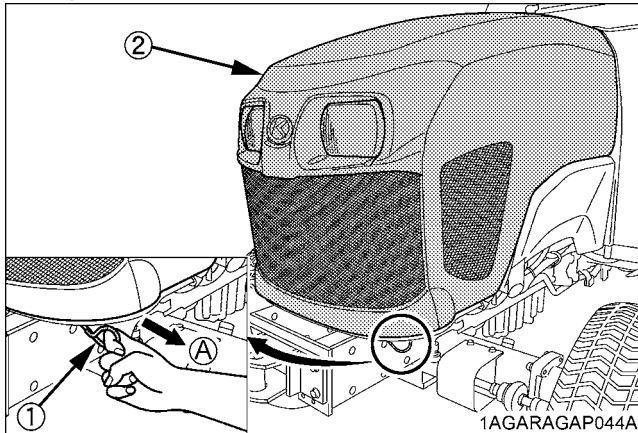
## WARNING

To avoid personal injury or death from contact with moving parts;

- Never open the hood while the engine is running.
- Do not touch muffler or exhaust pipes while they are hot; Severe burns could result.
- Hold the hood with other hand while unlocking release lever.

### ■ Hood

To open the hood, hold the hood and pull the release lever and open the hood.

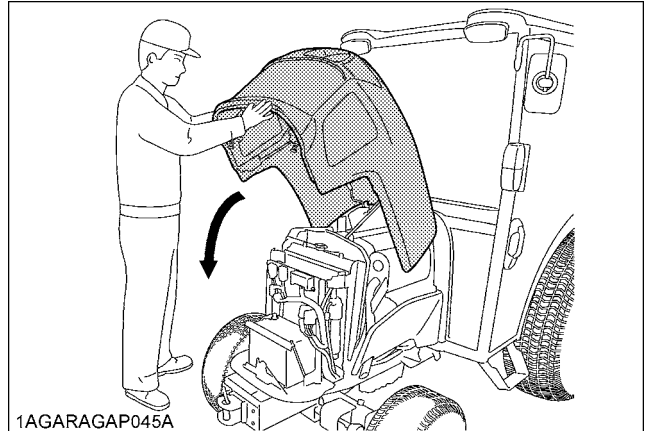


(1) Release lever  
(2) Hood

(A) "PULL"

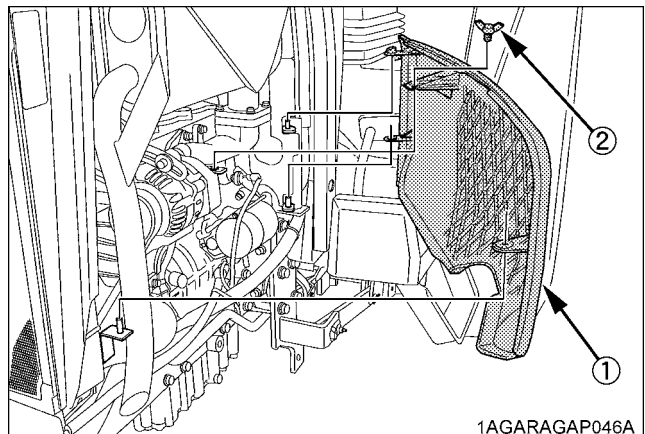
### NOTE :

- To close the hood, push the hood into position using both hands.



### ■ Side Cover

1. Remove the bolt from each of the side covers and detach the side covers.
2. To attach the side covers, insert the bottom pin of each of them, hook them on, and tighten their bolts.

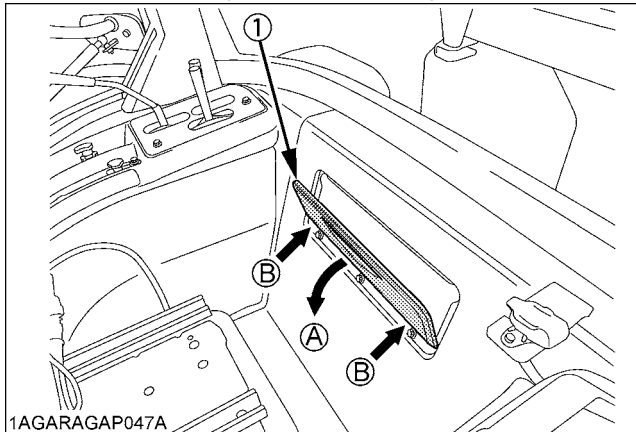


(1) Side cover  
(2) Wing bolt

### ■ Tool Box

The tool box can be opened when the tool box cover is pulled.

To close the cover, push the arrowed points.



1AGARAGAP047A

(1) Tool box cover

(A) "PULL"  
(B) "PUSH"

### DAILY CHECK

For your own safety and maximum service life of the machine, make a thorough daily inspection before operating the machine to start the engine.



### WARNING

To avoid personal injury or death:  
Take the following precautions when checking the tractor.

- Park the machine on firm and level ground.
- Set the parking brake.
- Lower the implement to the ground.
- All residual pressure of the hydraulic system released.
- Stop the engine and remove the key.

### ■ Walk Around Inspection

Look around and under the tractor for such items as loose bolts, trash build-up, oil or coolant leaks, broken or worn parts.

### ■ Checking and Refueling

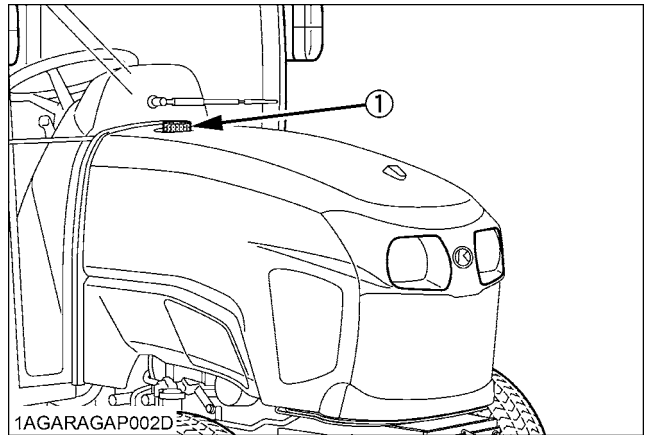


### WARNING

To avoid personal injury or death:

- Do not smoke while refueling.
- Be sure to stop the engine before refueling.

1. Turn the key switch to "ON", check the amount of fuel by fuel gauge.
2. Fill fuel tank when fuel gauge shows 1/4 or less fuel in tank.



1AGARAGAP002D

(1) Fuel tank cap

Fuel tank capacity	29.5 L
--------------------	--------

### IMPORTANT :

- Do not permit dirt or trash to get into the fuel system.
- Be careful not to let the fuel tank become empty, otherwise air will enter the fuel system, necessitating bleeding before next engine start.
- Be careful not to spill during refueling. If a spill should occur, wipe it off at once, or it may cause a fire.
- To prevent condensation (water) accumulation in the fuel tank, fill the tank before parking overnight.

## ■ Checking Engine Oil Level

### WARNING

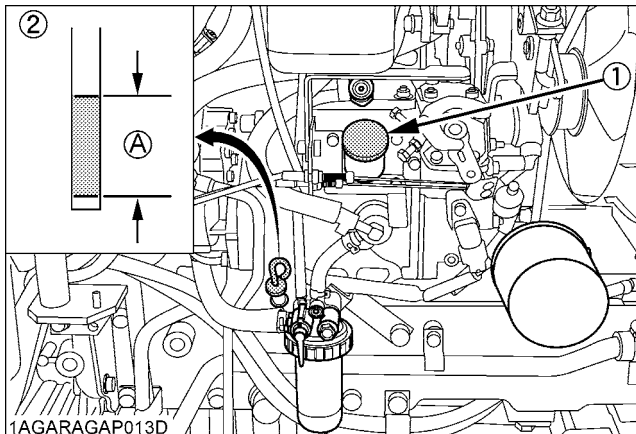
To avoid personal injury or death:

- Be sure to stop the engine before checking the oil level.

1. Park the machine on a flat surface.
2. Check engine oil before starting the engine or 5 minutes or more after the engine has stopped.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the 2 notches.

If the level is too low, add new oil to the prescribed level at the oil inlet.

(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)



(1) Oil inlet (A) Oil level is acceptable within this range.  
(2) Dipstick

### IMPORTANT :

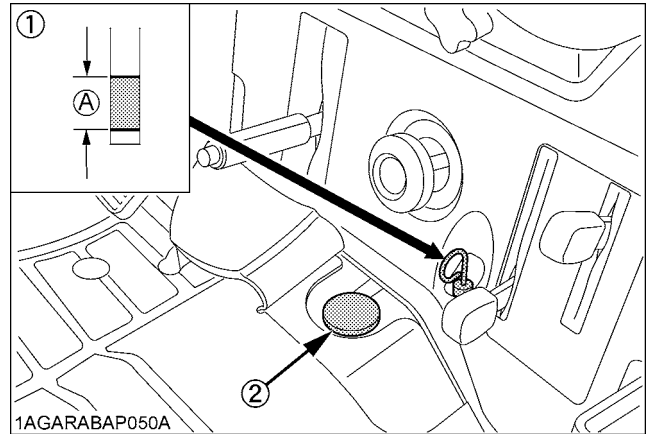
- When using an oil of different maker or viscosity from the previous one, remove all of the old oil. Never mix two different types of oil.
- If oil level is low, do not run engine.

## ■ Checking Transmission Fluid Level

1. Park the machine on a flat surface, lower the implement and shut off engine.
2. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the 2 notches.

If the level is too low, add new oil to the prescribed level at the oil inlet.

(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)



(1) Dipstick (A) Oil level is acceptable within this range.  
(2) Oil inlet

### IMPORTANT :

- If oil level is low, do not run engine.

## ■ Checking Coolant Level

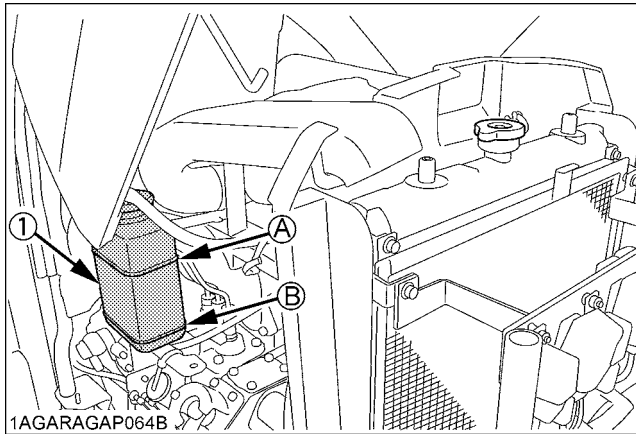
### WARNING

To avoid personal injury or death:

- Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.

1. Check to see that the coolant level is between the "FULL" and "LOW" marks of recovery tank.
2. When the coolant level drops due to evaporation, add soft water only up to the full level.  
In case of leakage, add anti-freeze and soft water in the specified mixing ratio up to the full level.  
(See "Flushing Cooling System and Changing Coolant" in "EVERY 2 YEARS" in "PERIODIC SERVICE" section.)
3. When the coolant level is lower than "LOW" mark of recovery tank, remove the radiator cap and check to see that the coolant level is just below the port. If level is low, add coolant.





(1) Recovery tank

(A) "FULL"

(B) "LOW"

**IMPORTANT :**

- If the radiator cap has to be removed, follow the caution above and securely retighten the cap.
- Use clean, fresh soft water and anti-freeze to fill the radiator.
- If coolant should leak, consult your local KUBOTA Dealer.

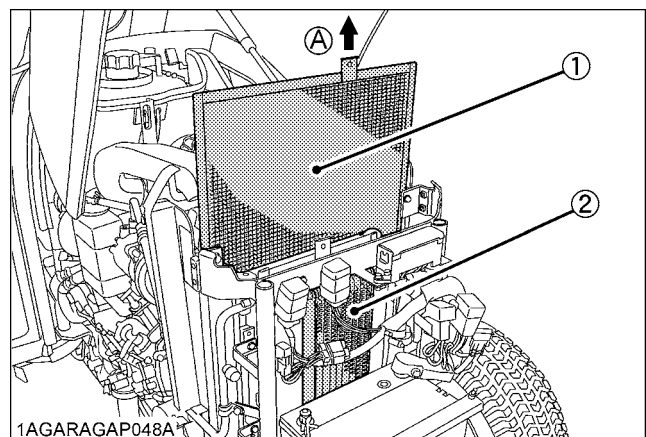
## ■ Cleaning Grill, Radiator Screen and Oil Cooler

**WARNING**

To avoid personal injury or death:

- Be sure to stop the engine before removing the screen.
- Before checking or cleaning the radiator screen, stop the engine and wait long enough until it is cooled down.

1. Check front grill and side screens to be sure they are clean of debris.
2. Detach the screen and remove all foreign materials.



(1) Radiator screen

(2) Oil cooler

(A) "DETACH"

**IMPORTANT :**

- Grill and screen must be clean from debris to prevent engine from overheating and to allow good air intake for the air cleaner.

## ■ Cleaning Air Conditioner Condenser Screen

[CAB Model]

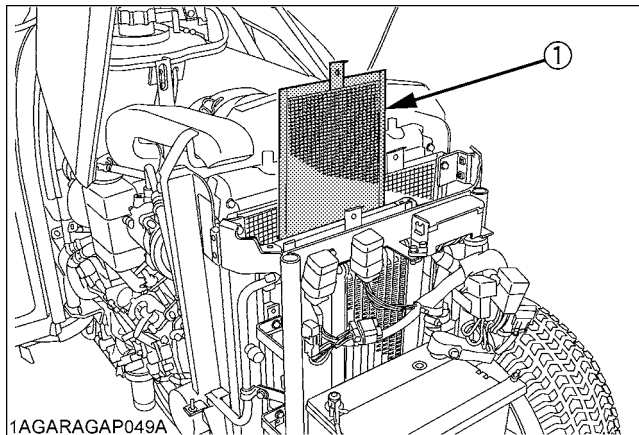


### WARNING

To avoid personal injury or death:

- Be sure to stop the engine before removing the screen.
- The condenser and receiver become hot while the air conditioner is running. Before checking or cleaning them, wait until they cool down enough.

1. Detach the air conditioner condenser screen and remove all foreign materials.



1AGARAGAP049A

(1) Air conditioner condenser screen

### IMPORTANT :

- Grill and screen must be clean from debris to prevent engine from overheating and to allow good air intake for air cleaner.

## ■ Checking Brake Pedals and Clutch Pedal



### WARNING

To avoid personal injury or death:

- Be sure brake pedals have equal adjustment when using locked together. Incorrect or unequal brake pedal adjustment can cause the tractor to swerve or roll-over.

1. Inspect the brake and clutch pedals for free travel, and smooth operation.
2. Adjust if incorrect measurement is found: (See "Adjusting Clutch Pedal" and "Adjusting Brake Pedal" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)

## ■ Checking Gauges, Meter and Easy Checker(TM)

1. Inspect the instrument panel for broken gauge(s), meter(s) and Easy Checker (TM).
2. Replace if broken.

## ■ Checking Head Light, Turn Signal / Hazard Light etc.

1. Inspect the lights for broken bulbs and lenses.
2. Replace if broken.

## ■ Checking Seat Belt and ROPS

1. Always check condition of seat belt and ROPS attaching hardware before operating tractor.
2. Replace if damaged.

## ■ Checking Movable Parts

If any of the movable parts, such as levers and pedals, is not smoothly moved because of rust or sticky material, do not attempt to force it into motion.

In the above case, remove the rust or the sticky material, and apply oil or grease on the relevant spot.

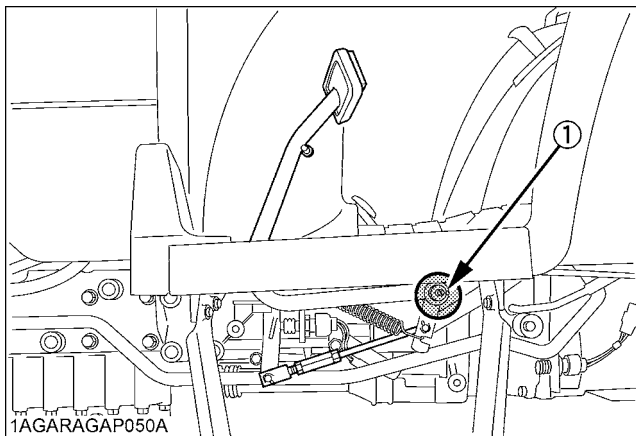
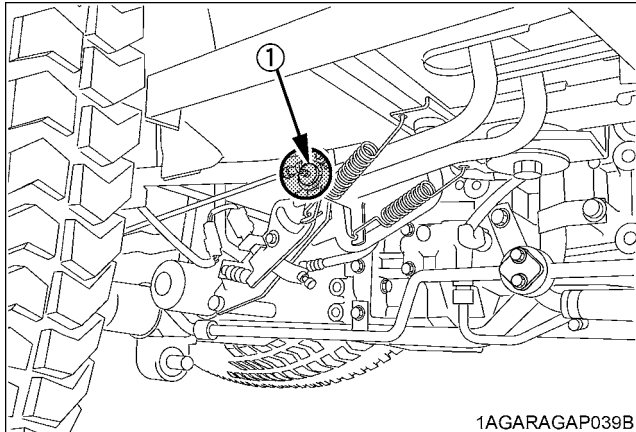
Otherwise, the machine may get damaged.

## EVERY 50 HOURS

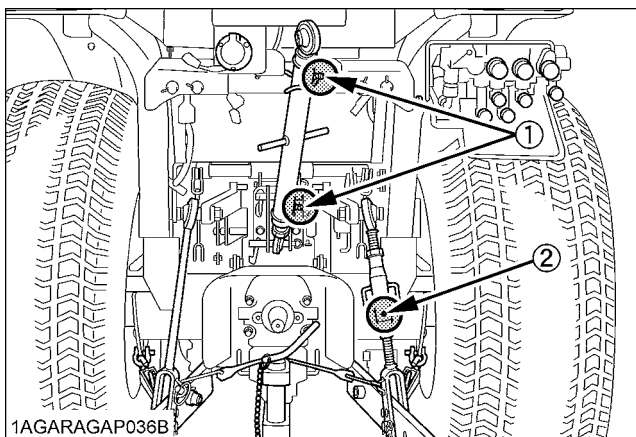
### ■ Lubricating Grease Fittings

Apply a small amount of multipurpose grease to the following points every 50 hours:

If you operated the machine in extremely wet and muddy conditions, lubricate grease fittings more often.

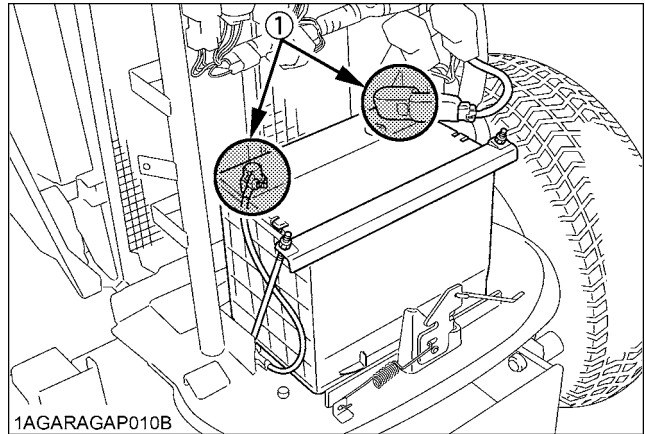


(1) Grease fitting (Pedal shaft)

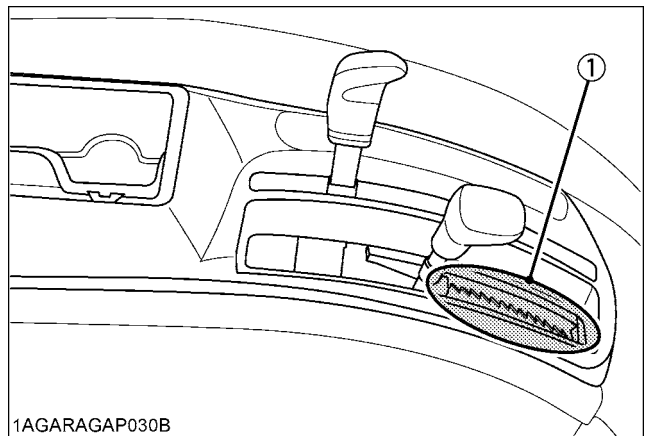


(1) Grease fitting (Top link)

(2) Grease fitting (Lifting rod) [RH]



(1) Battery terminals



(1) Grease fitting (Cruise control lever)

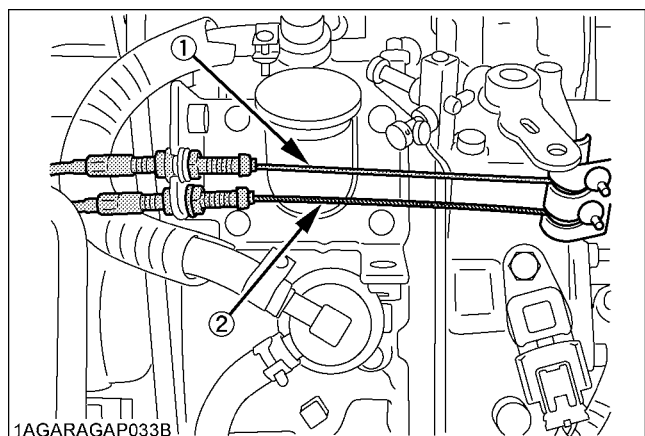
### ■ Oiling



### WARNING

To avoid personal injury or death:

- Be sure to stop the engine and remove the key before oiling.



(1) Hand throttle cable

(2) Accelerator cooperative cable

## ■ Checking Engine Start System



### WARNING

To avoid personal injury or death:

- Do not allow anyone near the tractor while testing.
- If the tractor does not pass the test, do not operate the tractor.

#### ◆ Preparation before testing.

1. Place all control levers in the "NEUTRAL" position.
2. Set the parking brake and stop the engine.

#### ◆ Test : Switch for the speed control pedal.

1. Sit on the operator's seat.
2. Depress the speed control pedal to the desired direction.
3. Depress the clutch pedal fully.
4. Disengage the PTO clutch control switch, and disengage the rear and mid-PTO gear shift levers.
5. Turn the key to "START" position.
6. The engine must not crank.
7. If it cranks, consult your local KUBOTA Dealer for this service.

#### ◆ Test : Switch for the rear PTO gear shift lever.

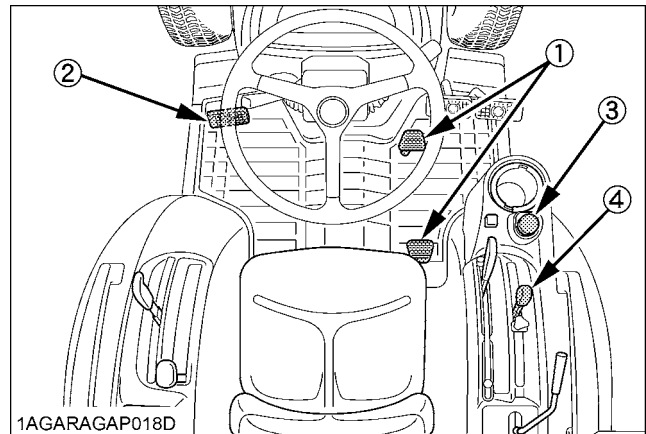
1. Sit on the operator's seat.
2. Engage the rear PTO gear shift lever, and disengage the mid-PTO gear shift lever.
3. Depress the clutch pedal fully.
4. Place the speed control pedal in "NEUTRAL" position.
5. Turn the key to "START" position.
6. The engine must not crank.
7. If it cranks, consult your local KUBOTA Dealer for this service.

#### ◆ Test : Switch for the mid-PTO gear shift lever.

1. Sit on the operator's seat.
2. Disengage the rear PTO gear shift lever, and engage the mid-PTO gear shift lever.
3. Depress the clutch pedal fully.
4. Place the speed control pedal in "NEUTRAL" position.
5. Turn the key to "START" position.
6. The engine must not crank.
7. If it cranks, consult your local KUBOTA Dealer for this service.

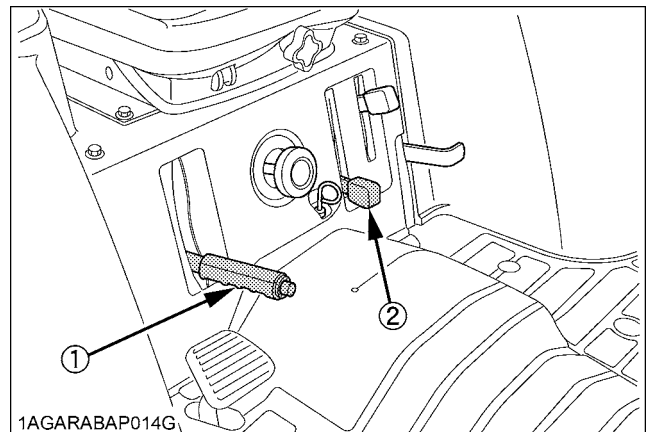
#### ◆ Test : Switch for the clutch pedal.

1. Sit on the operator's seat.
2. Disengage the PTO clutch control switch, and disengage the rear and mid-PTO gear shift levers.
3. Place the speed control pedal in "NEUTRAL" position.
4. Release the clutch pedal.
5. Turn the key to "START" position.
6. The engine must not crank.
7. If it cranks, consult your local KUBOTA Dealer for this service.



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- (1) Speed control pedal
- (2) Clutch pedal
- (3) PTO clutch control switch
- (4) Rear PTO gear shift lever



1AGARABAP014G

- (1) Parking brake lever
- (2) Mid-PTO gear shift lever

## ■ Checking Operator Presence Control



### WARNING

To avoid personal injury or death:

- Do not allow anyone near the tractor while testing.
- If the tractor does not pass the test, do not operate the tractor.

#### ◆ Preparation before testing.

1. Place all control levers in the "NEUTRAL" position.
2. Set the parking brake and stop the engine.

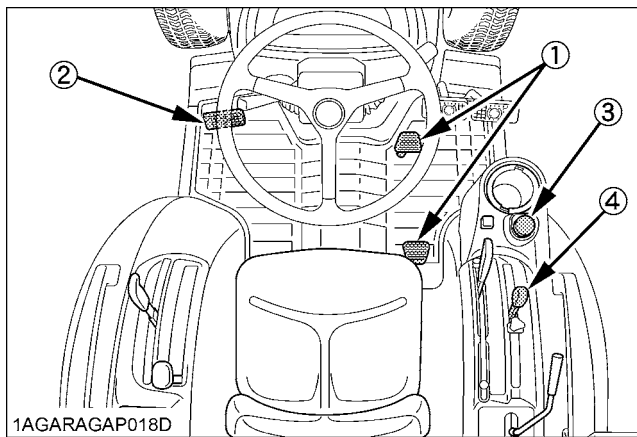
#### ◆ Test: Switch for the operator's seat.

1. Sit on the operator's seat.
2. Start the engine.
3. Engage the mid-PTO gear shift lever.
4. Stand up. (Do not get off the machine.)

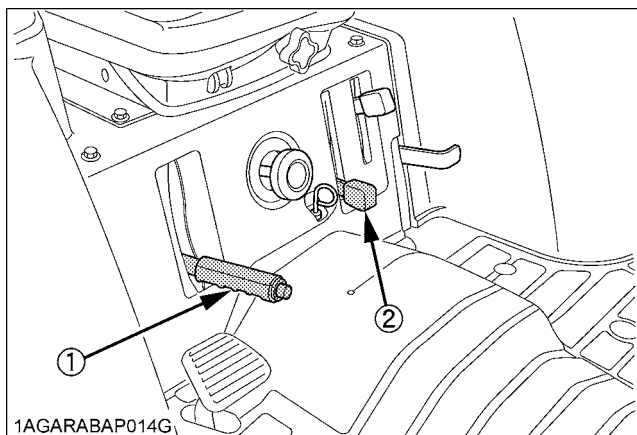
5. The engine must shut off after approximately 1 second.
6. If it does not stop, consult your local KUBOTA Dealer for this service.

◆ **Test: Switch for the parking brake lever.**

1. Sit on the operator's seat.
2. Start the engine.
3. Engage the rear PTO gear shift lever, and disengage the mid-PTO gear shift lever.
4. Release the parking brake.
5. Stand up. (Do not get off the machine.)
6. The engine must shut off after approximately 1 second.
7. If it does not stop, consult your local KUBOTA Dealer for this service.



- (1) Speed control pedal
- (2) Clutch pedal
- (3) PTO clutch control switch
- (4) Rear PTO gear shift lever



- (1) Parking brake lever
- (2) Mid-PTO gear shift lever

■ **Checking Wheel Bolt Torque**

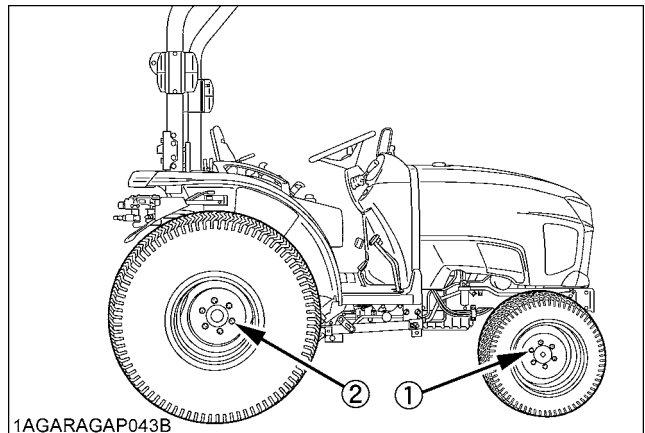


**WARNING**

To avoid personal injury or death:

- Never operate tractor with a loose rim, wheel, or axle.
- Any time bolts and nuts are loosened, retighten to specified torque.
- Check all bolts and nuts frequently and keep them tight.

Check wheel bolts and nuts regularly especially when new. If they are loose, tighten them as follows.



- (1) 85 N-m (9 kgf-m)
- (2) 215 N-m (22 kgf-m)

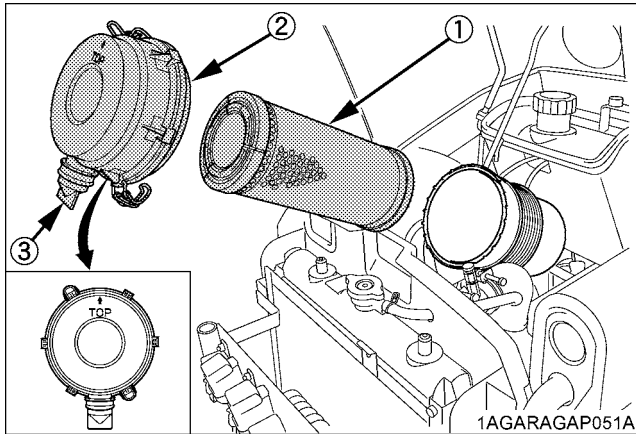
## EVERY 100 HOURS

### ■ Cleaning Air Cleaner Element [Single Element Type]

1. Remove the element.
2. Clean the element:
  - (1) When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm<sup>2</sup>, 30 psi).
  - (2) When carbon or oil adheres to the element, soak the element in detergent for 15 minutes then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not. (referring to the instructions on the label attached to the case.)
3. Replace air cleaner element:  
Once yearly or after every sixth cleaning, whichever comes first.

#### NOTE :

- Check to see if the evacuator valve is blocked with dust.



- (1) Elements  
(2) Cover  
(3) Evacuator valve

#### IMPORTANT :

- The air cleaner uses a dry element, never apply oil.
- Do not run the engine with filter element removed.
- Be sure to refit the cover with the arrow ↑ (on the rear) upright. If the cover is improperly fitted, dust passed by the baffle and directly adheres to the element.

#### ◆ Evacuator Valve

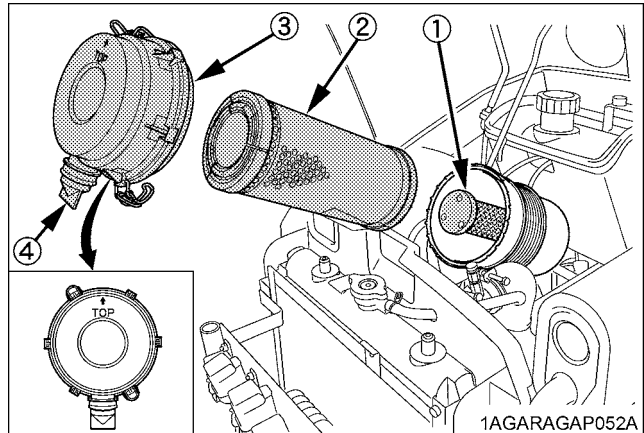
Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

### ■ Cleaning Air Cleaner Primary Element [Double Element Type]

1. Remove the air cleaner cover and primary element.
2. Clean the primary element:
  - (1) When dry dust adheres to the element, blow compressed air from the inside, turning the element. Pressure of compressed air must be under 205 kPa (2.1 kgf/cm<sup>2</sup>, 30 psi).
  - (2) When carbon or oil adheres to the element, soak the element in detergent for 15 minutes then wash it several times in water, rinse with clean water and dry it naturally. After element is fully dried, inspect inside of the element with a light and check if it is damaged or not.
3. Replace air cleaner primary element:  
Once yearly or after every sixth cleaning, whichever comes first.

#### NOTE :

- Check to see if the evacuator valve is blocked with dust.



- (1) Secondary (safety) element  
(2) Primary element  
(3) Cover  
(4) Evacuator valve

#### IMPORTANT :

- The air cleaner uses a dry element, never apply oil.
- Do not run the engine with filter element removed.
- Be sure to refit the cover with the arrow ↑ (on the rear of cover) upright. If the cover is improperly fitted, evacuator valve will not function and dust will adhere to the element.
- Do not touch the secondary element except in cases where replacing is required.  
(See "Replacing Air Cleaner Secondary Element" in "EVERY 1 YEAR" in "PERIODIC SERVICE" section.)

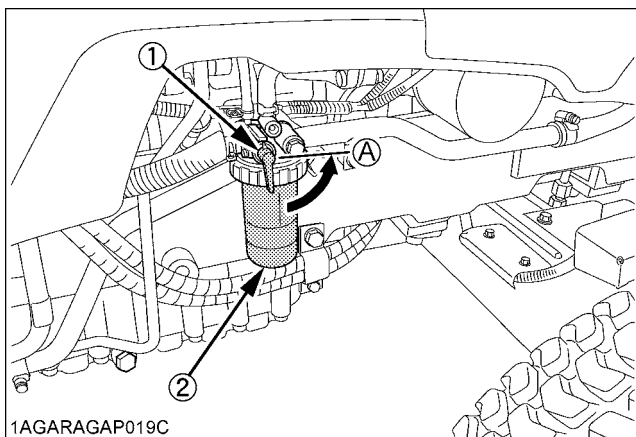
#### ◆ Evacuator Valve

Open the evacuator valve once a week under ordinary conditions - or daily when used in a dusty place - to get rid of large particles of dust and dirt.

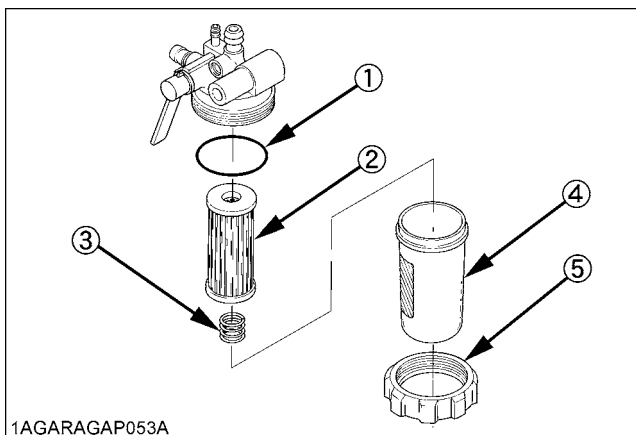
### ■ Cleaning Fuel Filter

This job should not be done in the field, but in a clean place.

1. Close the fuel cock.
2. Unscrew the screw ring and remove the filter bowl, and rinse the inside with kerosene.
3. Take out the element and dip it in the kerosene to rinse.
4. After cleaning, reassemble the fuel filter, keeping out dust and dirt.
5. Bleed the fuel system.  
(See "Bleeding Fuel System" in "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)



(1) Fuel cock (A) "CLOSE"  
(2) Fuel filter bowl



1AGARAGAP053A

- (1) O ring
- (2) Filter element
- (3) Spring
- (4) Filter bowl
- (5) Screw ring

#### IMPORTANT :

- If dust and dirt enters the fuel system, the fuel pump and injection nozzles are subject to premature wear. To prevent this, be sure to clean the fuel filter bowl and element periodically.

### ■ Adjusting Fan Belt Tension



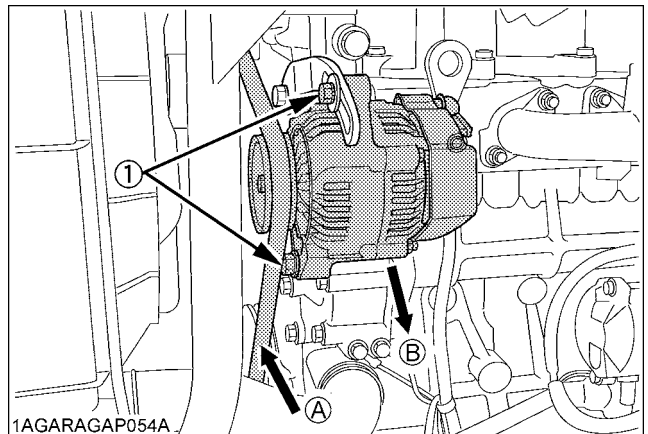
#### WARNING

To avoid personal injury or death:

- Be sure to stop the engine before checking belt tension.

Proper fan belt tension	A deflection of between 10 to 12 mm when the belt is pressed in the middle of the span.
-------------------------	---

1. Stop the engine and remove the key.
2. Apply moderate thumb pressure to belt between pulleys.
3. If tension is incorrect, loosen the alternator mounting bolts and, using a lever placed between the alternator and the engine block, pull the alternator out until the deflection of the belt falls within acceptable limits.
4. Replace fan belt if it is damaged.



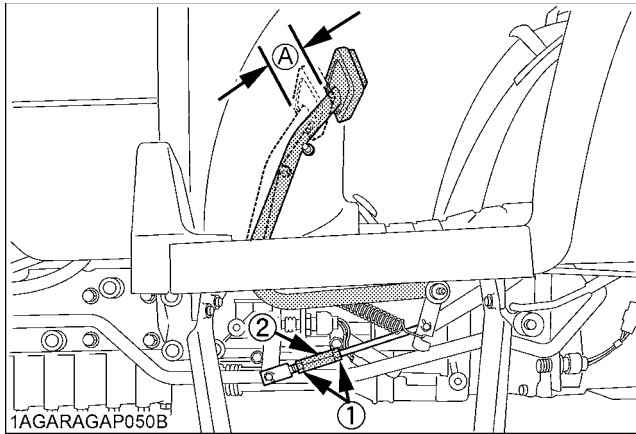
(1) Bolt (A) Check the belt tension (B) To tighten

### ■ Adjusting Clutch Pedal

Proper clutch pedal free travel	20 to 30 mm on the pedal
---------------------------------	--------------------------

#### ◆ Adjusting procedure

1. Stop the engine and remove the key.
2. Slightly depress the clutch pedal and measure free travel at the top of pedal stroke.
3. If adjustment is needed, loosen the lock nut and turn the turnbuckle to adjust the rod length within acceptable limits.
4. Retighten the lock nut.



(1) Lock nut  
(2) Turnbuckle  
(A) "FREE TRAVEL"

### ■ Adjusting Brake Pedal



#### WARNING

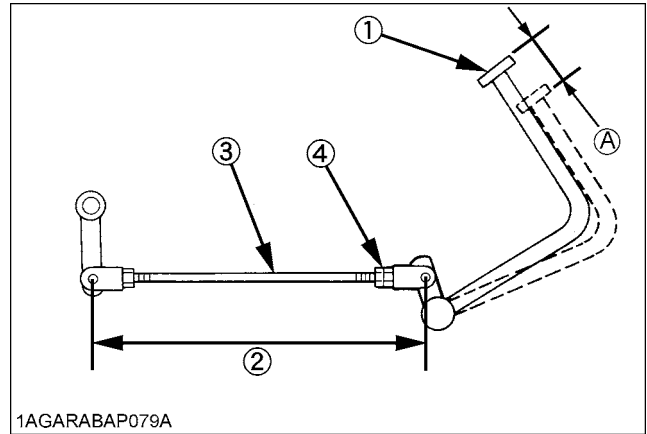
To avoid personal injury or death:

- Stop the engine and chock the wheels before checking brake pedal.

Proper brake pedal free travel	20 to 30 mm on the pedal.
	keep the free travel in the right and left brake pedals equal.

#### ◆ Adjusting procedure

1. Release the parking brake.
2. Slightly depress the brake pedals and measure free travel at top of pedal stroke.
3. If adjustment is needed, loosen the lock nut and turn the brake rod to adjust the rod length within acceptable limits.
4. Retighten the lock nut.



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- (1) Brake pedal  
(2) Length of brake rod  
(3) Brake rod  
(4) Lock nut  
(A) Free travel

### ■ Adjusting Parking Brake Lever



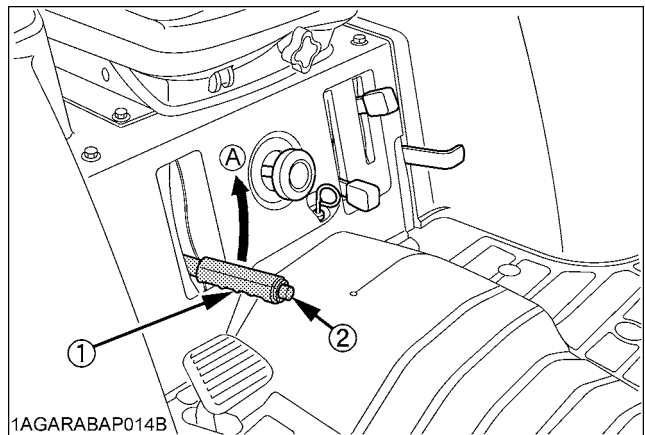
#### WARNING

To avoid personal injury or death:

- Stop the engine and chock the wheels before checking parking brake.

Proper parking brake lever free travel	2 notches (Ratchet sound 2)
--	-----------------------------

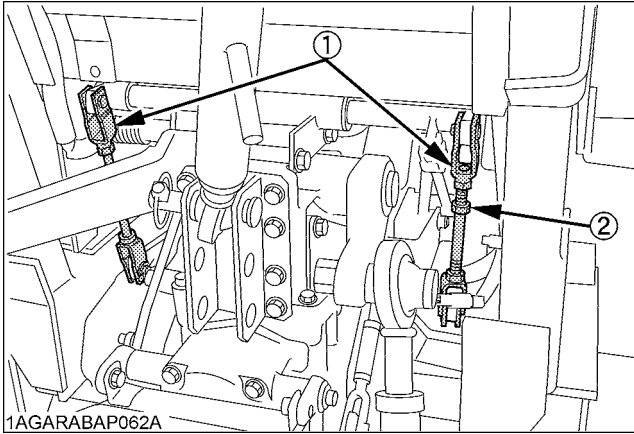
1. Raise the parking brake lever to the parking position while counting the ratchet sound made by the parking brake lever.
2. If adjustment is needed, loosen the lock nut and adjust the parking brake rod length with in acceptable limit.
3. Retighten the lock nut.



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- (1) Parking brake lever  
(2) Release button  
(A) "PULL"





(1) Parking brake rod  
(2) Lock nut

■ Checking Battery Condition

**! DANGER**

To avoid the possibility of battery explosion:  
For the refillable type battery, follow the instructions below.

- Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.

**! WARNING**

To avoid personal injury or death:

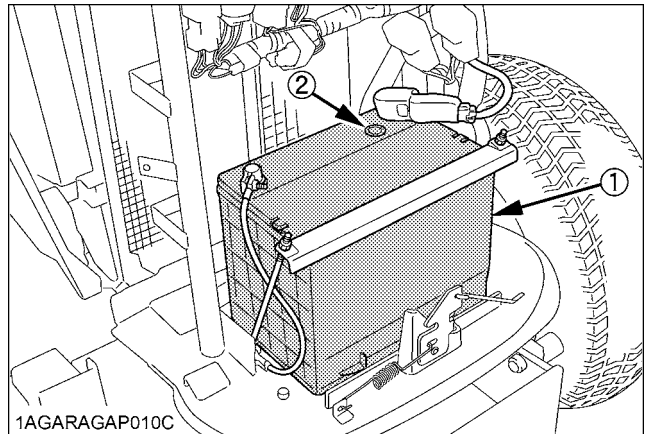
- Never remove the battery cap while the engine is running.
- Keep electrolyte away from eyes, hands and clothes. If you are splattered with it, wash it away completely with water immediately and get medical attention.
- Keep open sparks and flames away from the battery at all times. Hydrogen gas mixed with oxygen becomes very explosive.
- Wear eye protection and rubber gloves when working around battery.

The factory-installed battery is of non-refillable type. If the indicator turns white, do not charge the battery but replace it with new one.

Mishandling the battery shortens the service life and adds to maintenance costs.

The original battery is maintenance free, but needs some servicing.

If the battery is weak, the engine will be difficult to start and the lights will be dim. It is important to check the battery periodically.



(1) Battery  
(2) Indicator

◆ How to read the indicator

Check the battery condition by reading the indicator.

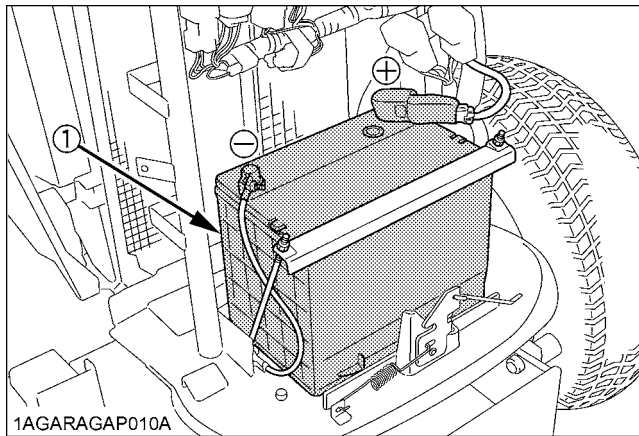
State of indicator display	
Green	Specific gravity of electrolyte and quality of electrolyte are both in good condition.
Black	Needs charging battery.
White	Needs replacing battery.

◆ Battery Charging

**! WARNING**

To avoid personal injury or death:

- When the battery is being activated, hydrogen and oxygen gases in the battery are extremely explosive. Keep open sparks and flames away from the battery at all times, especially when charging the battery.
- When charging the battery, ensure the vent caps are securely in place. (if equipped)
- When disconnecting the cable from the battery, start with the negative terminal first. When connecting the cable to the battery, start with the positive terminal first.
- Never check battery charge by placing a metal object across the posts. Use a voltmeter or hydrometer.



(1) Battery

1. To slow charge the battery, connect the battery positive terminal to the charger positive terminal and the negative to the negative, then recharge in the standard fashion.
2. A boost charge is only for emergencies. It will partially charge the battery at a high rate and in a short time. When using a boost-charged battery, it is necessary to recharge the battery as early as possible. Failure to do this will shorten the battery's service life.
3. The battery is charged if the indicator display turns green from black.
4. When exchanging an old battery for a new one, use battery of equal specification shown in **TABLE 1**.

**TABLE 1**

Battery TYPE	volts (V)	Reserve capacity (min)	CCA (SAE) (A)	Normal Charging Rate (A)
75D26R	12	123	490	6.5

CCA : Cold Cranking Ampere

◆ Direction for Storage

1. When storing the tractor for long periods of time, remove the battery from tractor, adjust the electrolyte to the proper level and store in a dry place out of direct sunlight.
2. The battery self-discharges while it is stored. Recharge it once every 3 months in hot seasons and once every 6 months in cold seasons.

**EVERY 200 HOURS**

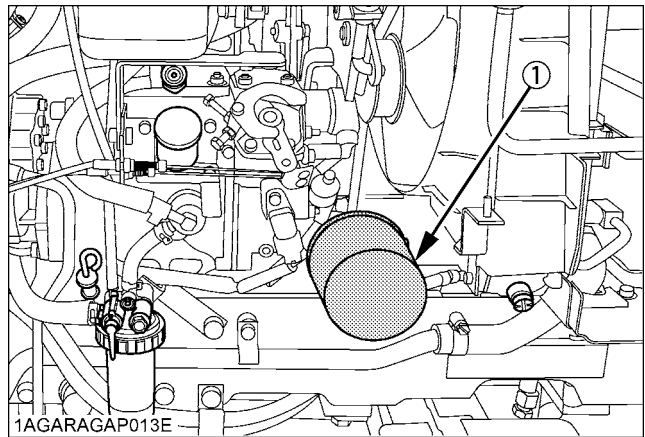
■ Replacing Engine Oil Filter

**! WARNING**

To avoid personal injury or death:

- Be sure to stop the engine before replacing the oil filter cartridge.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. Remove the oil filter.
2. Put a film of clean engine oil on the rubber seal of the new filter.
3. Tighten the filter quickly until it contacts the mounting surface. Tighten filter by hand an additional 1/2 turn only.
4. After the new filter has been replaced, the engine oil normally decreases a little. Make sure that the engine oil does not leak through the seal and be sure to check the oil level on the dipstick. Then, replenish the engine oil up to the prescribed level.



(1) Engine oil filter

**IMPORTANT :**

- To prevent serious damage to the engine, use only a KUBOTA genuine filter.

## ■ Changing Engine Oil

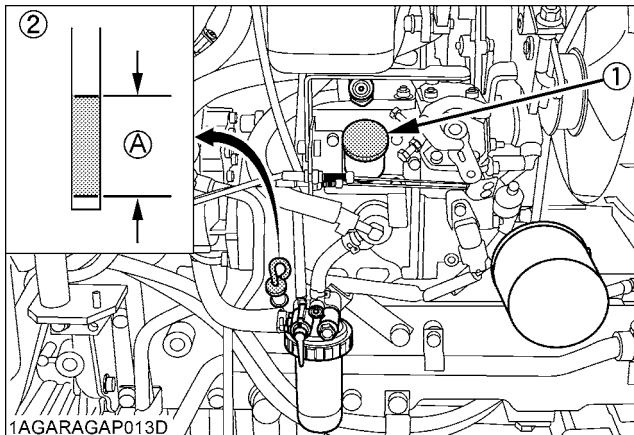
### **WARNING**

To avoid personal injury or death:

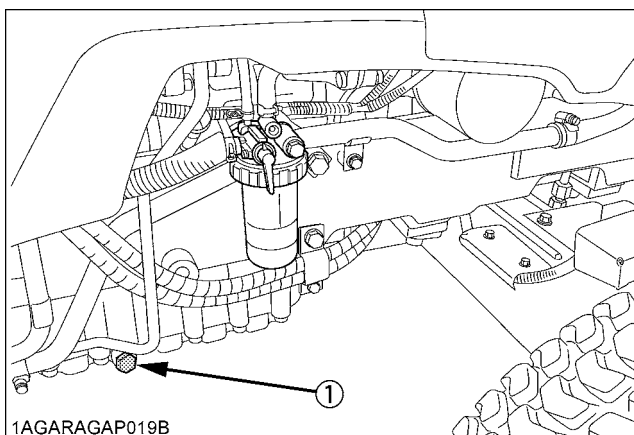
- Be sure to stop the engine before changing the oil.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. To drain the used oil, remove the drain plug at the bottom of the engine and drain the oil completely into the oil pan.
2. After draining reinstall the drain plug.
3. Fill with the new oil up to the upper notch on the dipstick.  
(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)

Oil capacity with filter	STW34	5.7 L
	STW37, STW40	6.7 L



(1) Oil inlet (A) Oil level is acceptable within this range  
(2) Dipstick



(1) Drain plug

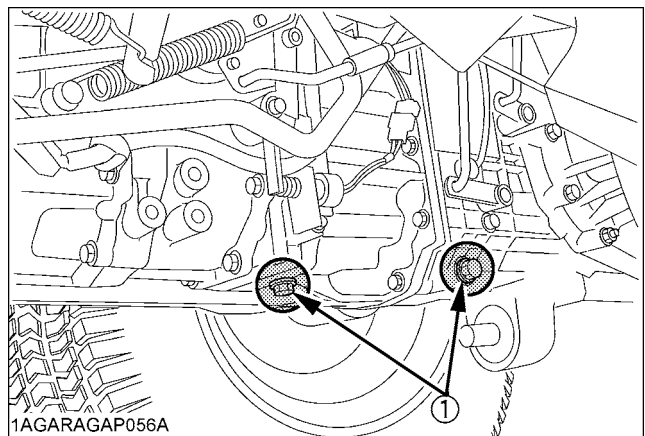
## ■ Replacing Transmission Oil Filter [HST Type]

### **WARNING**

To avoid personal injury or death:

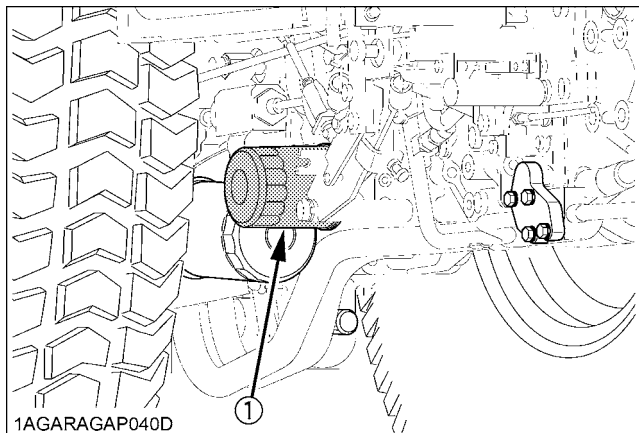
- Be sure to stop the engine before changing the oil filter cartridge.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. Remove the drain plugs at the bottom of the transmission case and drain the oil completely into the oil pan.
2. After draining reinstall the drain plugs.



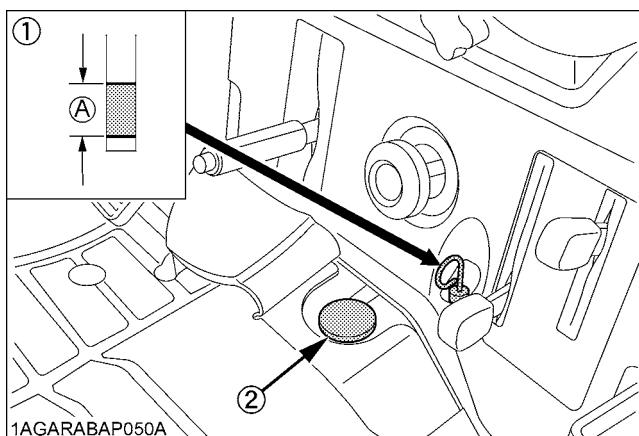
(1) Drain plugs

## 3. Remove the oil filter.



(1) Transmission oil filter [HST Type]

4. Put a film of clean transmission oil on the rubber seal of the new filter.
5. Quickly tighten the filter until it contacts the mounting surface, then, with a filter wrench, tighten it an additional 1 turn only.
6. After the new filter has been replaced, fill the transmission oil up to the upper notch on the dipstick.



(1) Dipstick (A) Oil level is acceptable within this range.  
 (2) Oil inlet

7. After running the engine for a few minutes, stop the engine and check the oil level again, add oil to the prescribed level.
8. Make sure that the transmission fluid doesn't leak past the seal on the filter.

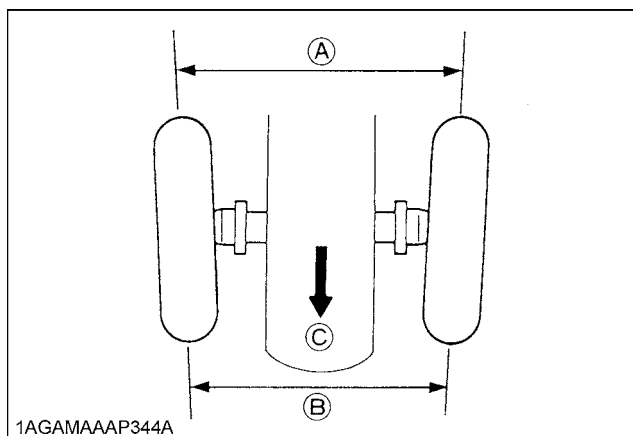
**IMPORTANT :**

- To prevent serious damage to the hydraulic system, use only a KUBOTA genuine filter.
- Do not operate the tractor immediately after changing the transmission fluid.  
Run the engine at medium speed for a few minutes to prevent damage to the transmission.

**Adjusting Toe-in**

Proper toe-in	2 to 8 mm
---------------	-----------

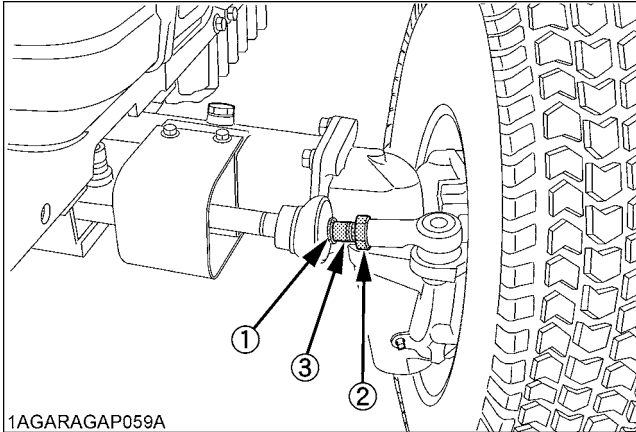
1. Park tractor on a flat place.
2. Turn steering wheel so front wheels are in the straight ahead position.
3. Lower the implement, lock the park brake and stop the engine.
4. Measure distance between tire beads at front of tire, at hub height.
5. Measure distance between tire beads at rear of tire, at hub height.
6. Front distance should be shorter than rear distance.  
If not, adjust tie rod length.



(A) Wheel - to - wheel distance at rear  
 (B) Wheel - to - wheel distance at front  
 (C) "FRONT"

◆ **Adjusting procedures**

1. Detach the snap ring.
2. Loosen the tie-rod nut.
3. Turn the tie-rod joint to adjust the rod length until the proper toe-in measurement is obtained.
4. Retighten the tie-rod nut.
5. Attach the snap ring of the tie-rod joint.



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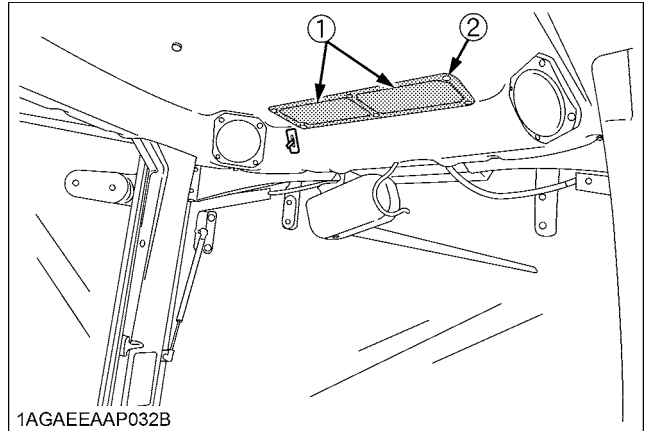
- (1) Snap ring
- (2) Tie-rod nut
- (3) Tie-rod joint

■ **Cleaning Inner Air Filter**

[CAB Model]

Remove the inner filter, and blow air from the direction opposite to the filter's normal air flow.

Pressure of compressed air must be under 205 kPa (2.1 kgf/cm<sup>2</sup>, 30 psi).



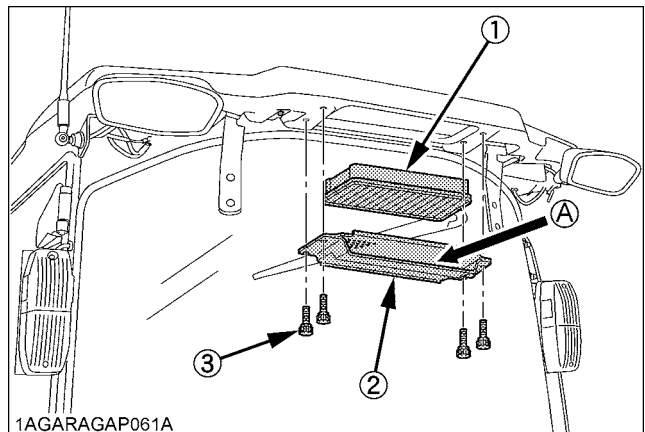
1AGAEAAAP032B

- (1) Inner air filter
- (2) Screw

■ **Cleaning Fresh Air Filter**

[CAB Model]

Remove the knob bolts and pull out filter.



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- (1) Fresh air filter
- (2) Cover
- (3) Knob bolt
- (A) Air inlet port

**NOTE :**

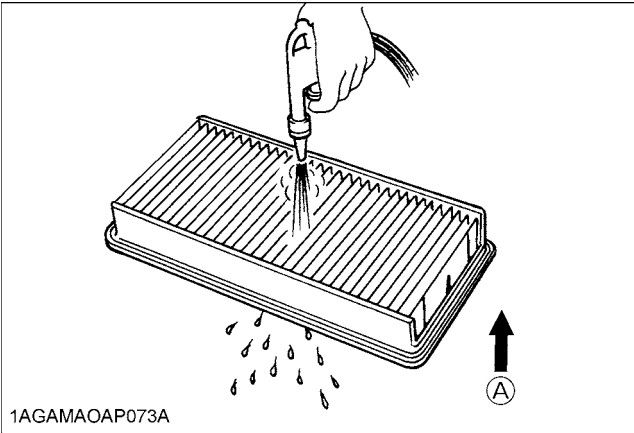
- Attach the filter and cover as the illustration above.

◆ **Cleaning the air filter**

- Normal use
  - Blow air from the opposite direction to the filter's normal air flow.
  - Pressure of compressed air must be under 205 kPa (2.1 kgf/cm<sup>2</sup>, 30 psi).

**IMPORTANT :**

- Do not hit the filter. If the filter becomes deformed, dust may enter into the air-conditioner, which may cause damage and malfunction.



1AGAMAOP073A

(A) "AIR CONDITIONER AIRFLOW"

**NOTE :**

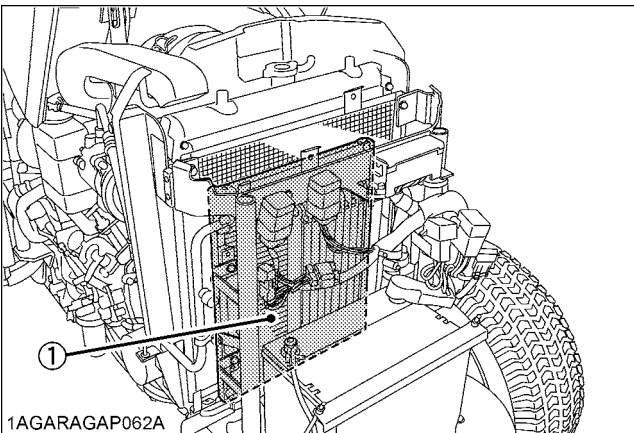
- If the filter is very dirty:  
Dip the filter in lukewarm water with mild dish washing detergent.  
Move it up and down as well as left and right to loosen dirt. Rinse the filter with clean water and let it air-dry.

**IMPORTANT :**

- Do not use gasoline, thinner or similar chemicals to clean the filter as damage to the filter may occur.
- It may also cause an unpleasant odor in the CAB when the system is used next.

**■Checking Air Conditioner Condenser [CAB Model]**

Check air conditioner condenser to be sure it is clean of debris.



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(1) Air conditioner condenser

**■Adjusting Air-Conditioner Belt Tension [CAB Model]**

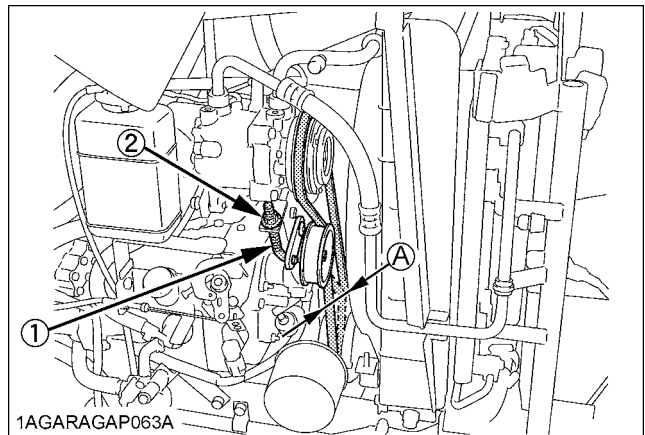
**⚠ WARNING**

To avoid personal injury or death:

- Be sure to stop the engine before checking belt tension.

Proper air-conditioner belt tension	A deflection of between 10 to 12 mm when the belt is pressed (98 N [10 kgf]) in the middle of the span.
-------------------------------------	---

1. Stop the engine and remove the key.
2. Apply moderate thumb pressure to belt between pulleys.
3. If tension is incorrect, loosen the lock nut and turn the adjusting bolt to adjust the belt tension within acceptable limits.
4. Replace air-conditioner belt if it is damaged.



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(1) Adjusting bolt  
(2) Lock nut

(A) Check the belt tension

## EVERY 400 HOURS

### ■ Changing Transmission Fluid / Replacing Hydraulic Oil Filter

#### ◆ Cleaning Magnetic Filter

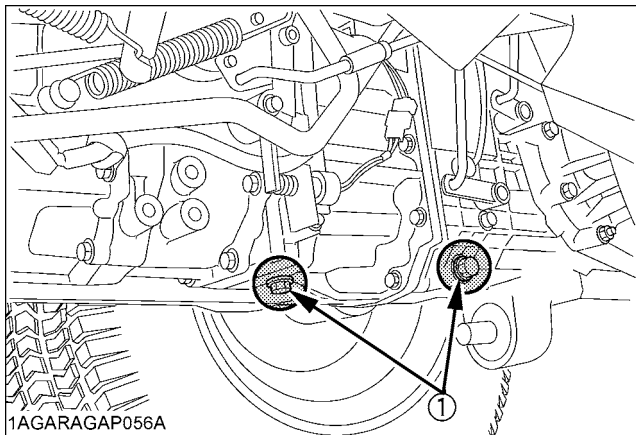


### WARNING

To avoid personal injury or death:

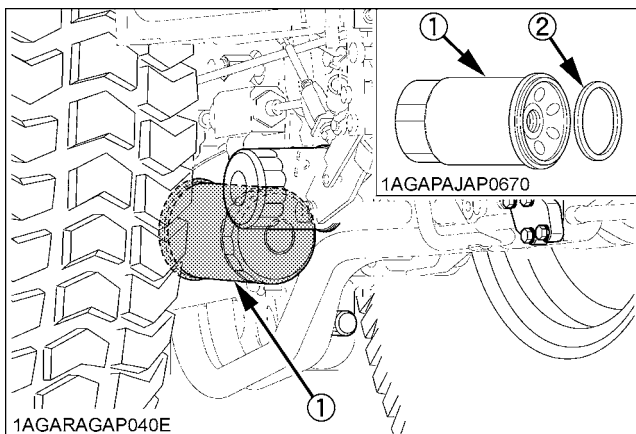
- Be sure to stop the engine before changing the oil filter cartridge.
- Allow engine to cool down sufficiently, oil can be hot and can burn.

1. Remove the drain plugs at the bottom of the transmission case and drain the oil completely into the oil pan.
2. After draining reinstall the drain plugs.



(1) Drain plugs

3. Remove the oil filter.
4. Wipe off metal filings from the magnetic filter with a clean rag.

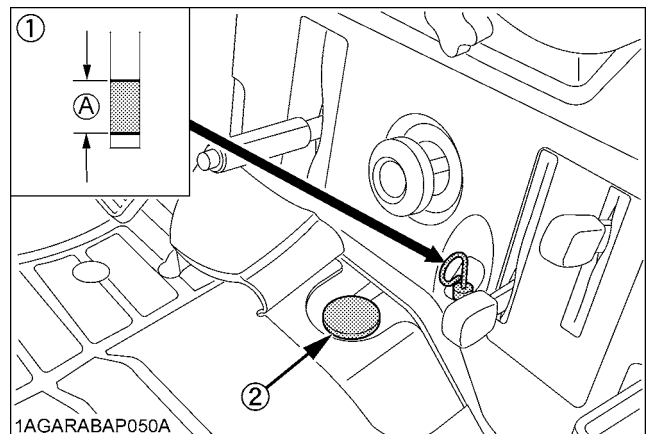


(1) Hydraulic oil filter  
(2) Magnetic filter (Wipe off metal filings)

5. Put a film of clean transmission oil on the rubber seal of the new filter.

6. Quickly tighten the filter until it contacts the mounting surface, then tighten it by hand an additional 1/2 turn only.
7. Fill with the new KUBOTA SUPER UDT fluid up to the upper notch on the dipstick.  
(See "LUBRICANTS" in "MAINTENANCE" section.)
8. After running the engine for a few minutes, stop the engine and check the oil level again, add oil to the prescribed level.
9. Make sure that the transmission fluid doesn't leak past the seal on the filter.

Oil Capacity	24 L
--------------	------



(1) Dipstick (A) Oil level is acceptable within this range.  
(2) Oil inlet

#### IMPORTANT :

- To prevent serious damage to the hydraulic system, use only a KUBOTA genuine filter.
- Do not operate the tractor immediately after changing the transmission fluid.  
Run the engine at medium speed for a few minutes to prevent damage to the transmission.

### ■ Replacing Fuel Filter Element

(See "Cleaning Fuel Filter" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)

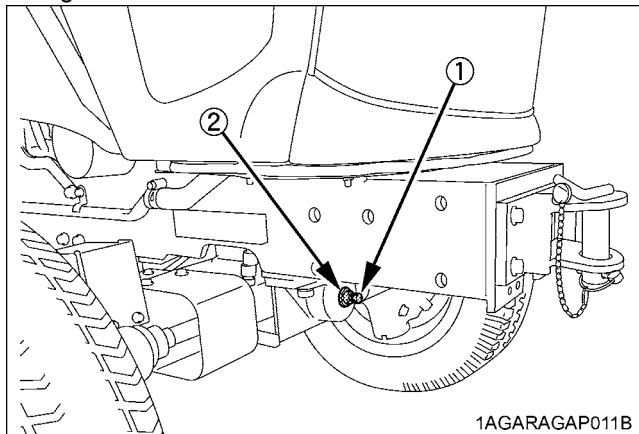
## EVERY 600 HOURS

### ■ Adjusting Front Axle Pivot

If the front axle pivot pin adjustment is not correct, front wheel vibration can occur causing vibration in the steering wheel.

#### ◆ Adjusting procedure

Loosen the lock nut, screw-in the adjusting screw until seated, then tighten the screw with an additional 1/6 turn. Re-tighten the lock nut.



- (1) Adjusting screw  
(2) Lock nut

## EVERY 800 HOURS

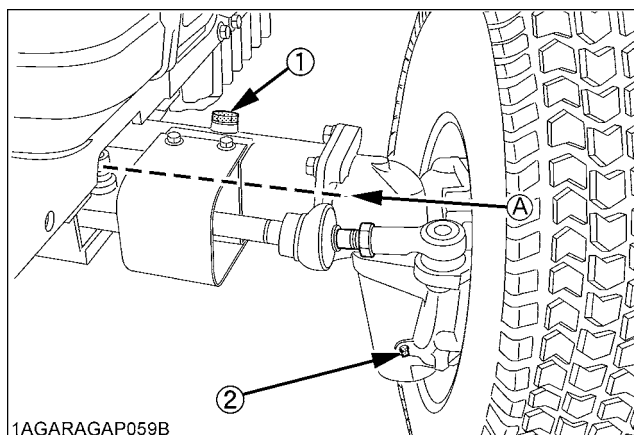
### ■ Changing Front Axle Case Oil

- To drain the used oil, remove the right and left drain plugs and filling plug at the front axle case and drain the oil completely into the oil pan.
- After draining reinstall the drain plugs.
- Fill with the new oil.  
(See "LUBRICANTS, FUEL AND COOLANT" in "MAINTENANCE" section.)
- After filling reinstall the filling plug.

Oil capacity	4.5 L
--------------	-------

#### NOTE :

- Make sure the oil level is at the center of the front axle.



- (1) Filling plug  
(2) Drain plug

(A) Oil level

### ■ Adjusting Engine Valve Clearance

Consult your local KUBOTA Dealer for this service.

## EVERY 1000 HOURS or 1 YEAR

### ■ Replacing Air Cleaner Primary Element and Secondary Element

(See "Cleaning Air Cleaner Primary Element" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)



## EVERY 2000 HOURS or 2 YEARS

### ■ Flushing Cooling System and Changing Coolant

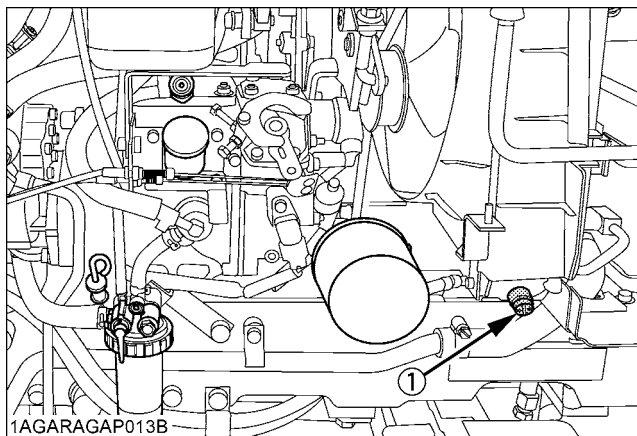
#### **WARNING**

To avoid personal injury or death:

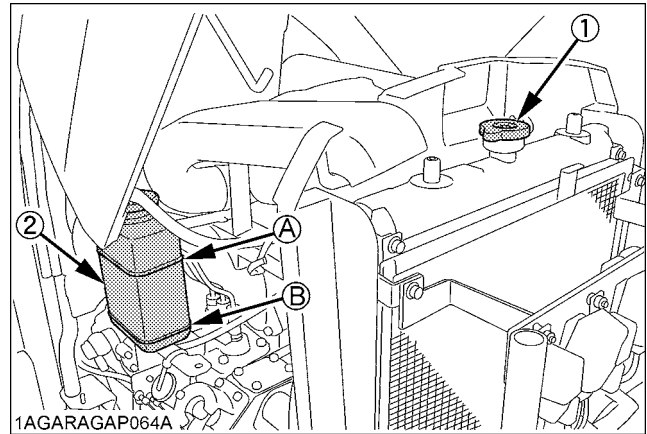
- Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely.

1. Stop the engine, remove the key and let it cool down.
2. To drain the coolant, open the radiator drain plug and remove radiator cap. The radiator cap must be removed to completely drain the coolant.
3. After all coolant is drained, reinstall the drain plug.
4. Fill with clean soft water and cooling system cleaner.
5. Follow directions of the cleaner instruction.
6. After flushing, fill with clean soft water and anti-freeze until the coolant level is just below the radiator cap. Install the radiator cap securely.
7. Fill with coolant up to the "FULL" mark of recovery tank.
8. Start and operate the engine for few minutes.
9. Stop the engine, remove the key and let cool.
10. Check coolant level of recovery tank and add coolant if necessary.
11. Properly dispose of used coolant.

Coolant capacity	ROPS	6.0 L
	CAB	6.5 L



(1) Drain plug



- (1) Radiator cap (A) "FULL"  
 (2) Recovery tank (B) "LOW"

#### **IMPORTANT :**

- Do not start engine without coolant.
- Use clean, fresh soft water and anti-freeze to fill the radiator and recovery tank.
- When mixing the anti-freeze with water, the anti-freeze mixing ratio is 50%.
- Securely tighten radiator cap. If the cap is loose or improperly fitted, water may leak out and the engine could overheat.

#### **NOTE :**

- On cab type machines, coolant circulates through the heater. This means that one more liter or so of coolant is required.

In changing coolant, pour coolant up to the filler port of the recovery tank. Turn ON the heater (shift the temperature control dial toward WARM), and run the engine for a while in order to warm coolant. Then stop the engine.

When coolant has cooled down, some of the coolant in the recovery tank is sucked. Now the recovery tank is appropriately filled with coolant.

### ■ Anti-Freeze

#### **WARNING**

To avoid personal injury or death:

- When using anti-freeze, put on some protection such as rubber gloves (Anti-freeze contains poison).
- If it is swallowed, seek immediate medical help. Do NOT make a person throw up unless told to do so by poison control or a health care professional. Use standard first aid and CPR for signs of shock or cardiac arrest. Call your local Poison Control Center or your local emergency number for further assistance.
- When anti-freeze comes in contact with the skin or clothing, wash it off immediately.
- Do not mix different types of Anti-freeze.

The mixture can produce chemical reaction causing harmful substances.

- **Anti-freeze is extremely flammable and explosive under certain conditions. Keep fire and children away from anti-freeze.**
- **When draining fluids from the engine, place some container underneath the engine body.**
- **Do not pour waste onto the ground, down a drain, or into any water source.**
- **Also, observe the relevant environmental protection regulations when disposing of anti-freeze.**

Always use a 50/50 mix of long-life coolant and clean soft water in KUBOTA engines.

Consult your local KUBOTA Dealer concerning coolant for extreme conditions.

1. Long-life coolant (hereafter LLC) comes in several types. Use ethylene glycol (EG) type for this engine.
2. Before employing LLC-mixed cooling water, fill the radiator with fresh water and empty it again. Repeat this procedure 2 or 3 times to clean up the inside.
3. Mixing the LLC  
Premix 50% LLC with 50% clean soft water. When mixing, stir it up well, and then fill into the radiator.
4. The procedure for the mixing of water and anti-freeze differs according to the make of the anti-freeze and the ambient temperature. Refer to SAE J1034 standard, more specifically also to SAE J814c.

Vol % Anti-freeze	Freezing Point	Boiling Point*
	°C	°C
50	-37	108

\* At  $1.013 \times 10^5$  Pa (760 mmHg) pressure (atmospheric).

A higher boiling point is obtained by using a radiator pressure cap which permits the development of pressure within the cooling system.

5. Adding the LLC
  - (1) Add only water if the mixture reduces in amount by evaporation.
  - (2) If there is a mixture leak, add the LLC of the same manufacturer and type in the same mixture percentage.
    - \* Never add any long-life coolant of different manufacturer. (Different brands may have different additive components, and the engine may fail to perform as specified.)
6. When the LLC is mixed, do not employ any radiator cleaning agent. The LLC contains anticorrosive agent. If mixed with the cleaning agent, sludge may build up, adversely affecting the engine parts.
7. KUBOTA's genuine long-life coolant has a service life of 2 years. Be sure to change the coolant every 2 000 hours or every 2 years whichever comes faster.

#### NOTE :

- The above data represent industry standards that necessitate a minimum glycol content in the concentrated anti-freeze.

## EVERY 1 YEAR

### ■ Checking Fuel Line

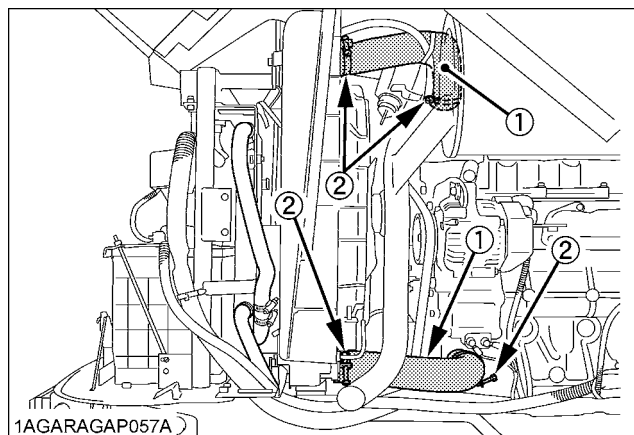
1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.

### ■ Checking Radiator Hose and Clamp

Check to see if radiator hoses are properly fixed every year.

1. If hose clamps are loose or water leaks, tighten bands securely.
2. Replace hoses and tighten hose clamps securely, if radiator hoses are swollen, hardened or cracked.

Replace hoses and hose clamps every 4 years or earlier if checked and found that hoses are swollen, hardened or cracked.



- (1) Radiator hoses  
(2) Clamp bands

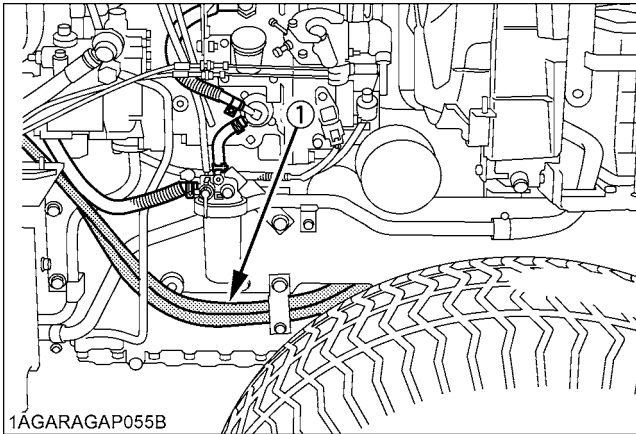
### ◆ Precaution at Overheating

Take the following actions in the event the coolant temperature is nearly or more than the boiling point, what is called "Overheating"

1. Park the tractor in a safe place and keep the engine unloaded idling.
2. Don't stop the engine suddenly, but stop it after about 5 minutes of unloaded idling.
3. Keep yourself well away from the machine for further 10 minutes or while the steam blows out.
4. Check that there are no dangers such as burns. Get rid of the causes of overheating according to the manual, see "TROUBLESHOOTING" section, and then, start again the engine.

### ■ Checking Power Steering Line

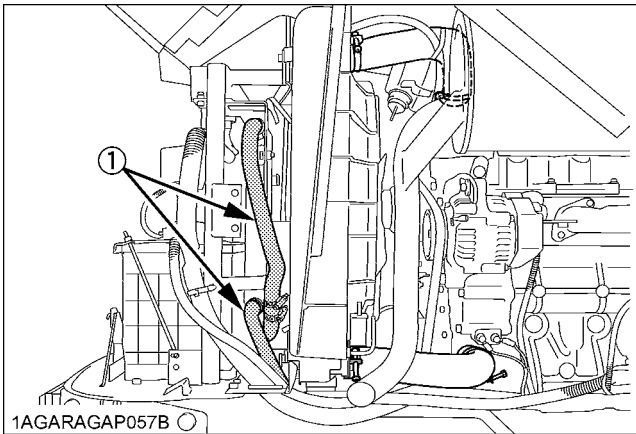
1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.



(1) Power steering pressure hoses

### ■ Checking Oil Cooler Line

1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, replace or repair them at once.



(1) HST oil line

### ■ Checking Air-Conditioner Pipe and Hose

[CAB Model]

1. Check to see that all lines and hose clamps are tight and not damaged.
2. If hoses and clamps are found worn or damaged, consult your local KUBOTA Dealer for this service.

### ■ Checking CAB Isolation Cushion

[CAB Model]

Check the cushion for any breakage or fatigue. Replace them if they are deteriorated.

## EVERY 4 YEARS

### ■ Replacing Radiator Hose (Water pipes)

Consult your local KUBOTA Dealer for this service.

### ■ Replacing Fuel Hose

Consult your local KUBOTA Dealer for this service.

### ■ Replacing Oil Cooler Line [HST Type]

Consult your local KUBOTA Dealer for this service.

### ■ Replacing Power Steering Hose

Consult your local KUBOTA Dealer for this service.

### ■ Replacing Air Conditioner Hose

[CAB Model]

Consult your local KUBOTA Dealer for this service.

## SERVICE AS REQUIRED

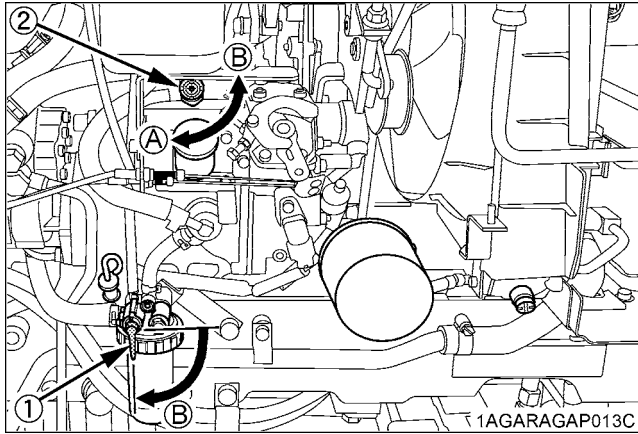
### ■ Bleeding Fuel System

Air must be removed:

1. When the fuel filter or lines are removed.
2. When the tank is completely empty.
3. After the tractor has not been used for a long period of time.

#### ◆ Bleeding procedure is as follows:

1. Fill the fuel tank with fuel, and open the fuel cock.



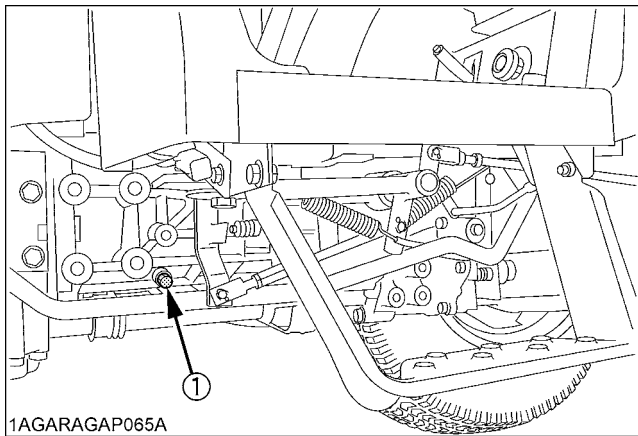
- (1) Fuel cock  
 (2) Air vent cock  
 (A) "CLOSE"  
 (B) "OPEN"

2. Open the air vent cock on the fuel injection pump.
3. Start the engine and run for about 30 seconds, and then stop the engine.
4. Close the air vent cock.

#### IMPORTANT :

- Always close the air vent cock except for bleeding fuel lines.  
 Otherwise, engine runs irregularly or stalls frequently.

### ■ Draining Clutch Housing Water



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- (1) Water drain plug

### ■ Replacing Fuse

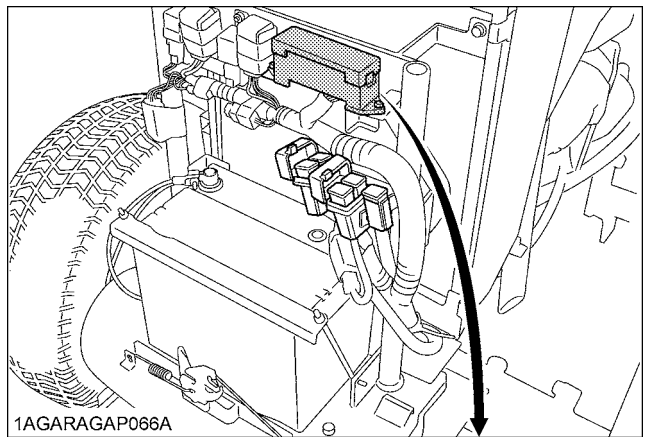
The tractor electrical system is protected from potential damage by fuses.

A blown fuse indicates that there is an overload or short somewhere in the electrical system.

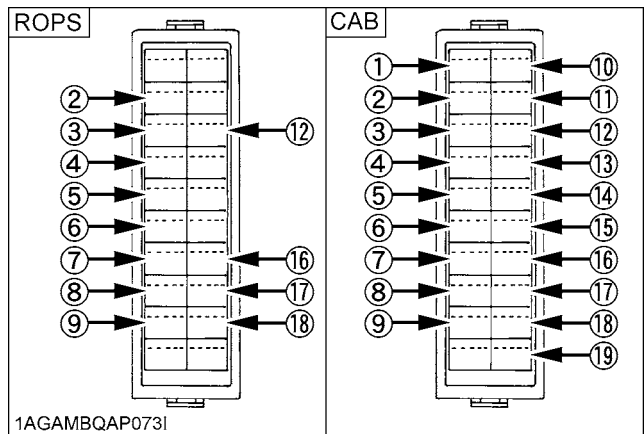
If any of the fuses should blow, replace with a new one of the same capacity.

#### IMPORTANT :

- Before replacing a blown fuse, determine why the fuse blew and make any necessary repairs. Failure to follow this procedure may result in serious damage to the tractor electrical system. Refer to the "TROUBLESHOOTING" section of this manual or your local KUBOTA Dealer for specific information dealing with electrical problems.



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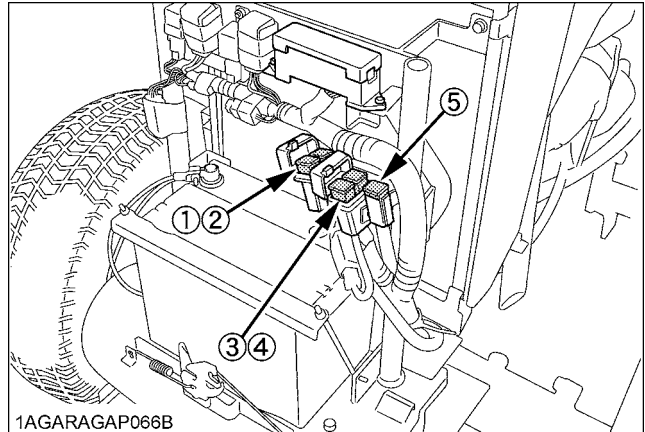
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◆ Protected circuit

Fuse No.	Capacity (A)	Protected circuit	ROPS	CAB
(1)	15	Work light	---	○
(2)	ROPS 10A	Electrical outlet	○	○
	CAB 30A			
(3)	5	Lamp relay	○	○
(4)	5	Key stop	○	○
(5)	10	Controller (Ignition)	○	○
(6)	10	Alternator	○	○
(7)	10	Brake lamp	○	○
(8)	10	Beacon lamp	○	○
(9)	15	Hazard light	○	○
(10)	7.5	Air conditioner compressor	---	○
(11)	15	Wiper	---	○
(12)	30	Starter	○	○
(13)	20	Defogger	---	○
(14)	5	Radio (Battery)	---	○
(15)	20	Air conditioner blower	---	○
(16)	30	Head light	○	○
(17)	5	Meter panel (Battery)	○	○
(18)	5	Controller (Battery)	○	○
(19)	7.5	Radio (ACC)	---	○

■ Replacing Slow-Blow Fuses

The slow-blow fuses are intended to protect the electrical cabling. If any of them has blown out, be sure to pinpoint the cause. Never use any substitute, use only a KUBOTA genuine part.



[ROPS model]

No.	Capacity (A)	Protected circuit
1	40	Glow
2	40	Key stop
3	40	Key switch
4	50	Main

[CAB model]

No.	Capacity (A)	Protected circuit
1	40	Glow
2	40	Key stop
3	30	Electrical outlet
4	50	Key switch
5	80	Main

**■ Replacing Light Bulb**

1. Head light and rear combination lights :  
Take the bulb out of the light body and replace with a new one.
2. Other lights :  
Detach the lens and replace the bulb.

Light	Capacity
Head light	45W / 40W
Tail light	5W
Brake stop light	21W
Turn signal / Hazard light	21W
Front position light	5W
Dome light	5W
Work light (if equipped)	35W
Number plate light	10W

**■ Replacing Radiator Hose (Water pipes)**

Replace the hoses and clamps.  
(See "Checking Radiator Hoses and Clamps" in "EVERY 1 YEAR" in "PERIODIC SERVICE" section.)

**■ Replacing Fuel Lines**

Consult your local KUBOTA Dealer for this service.

**■ Replacing Oil Cooler Line [HST Type]**

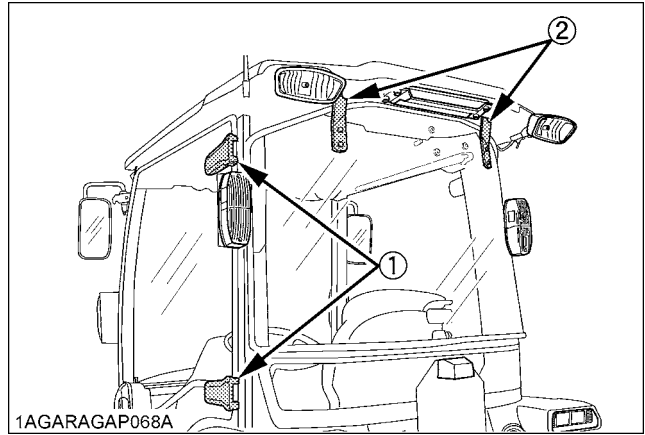
Consult your local KUBOTA Dealer for this service.

**■ Replacing Air Conditioner Hose**

Consult your local KUBOTA Dealer for this service.

**■ Lubricating Points**

[CAB Model]

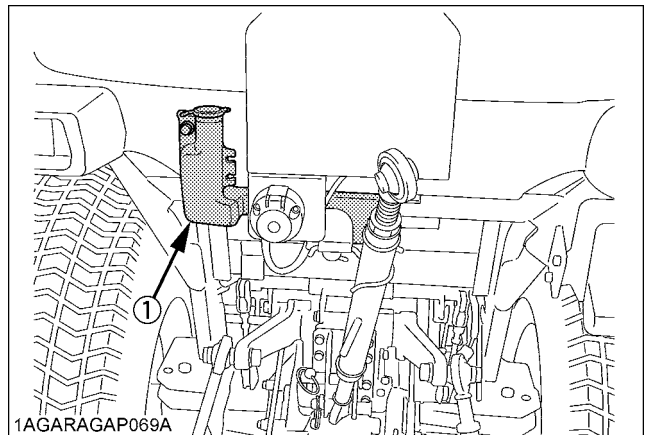


- (1) Door hinge
- (2) Rear window hinge

**■ Adding Washer Liquid**

[CAB Model]

Add a proper amount of automobile washer liquid.



- (1) Washer liquid tank

Washer tank capacity	1.2 L
----------------------	-------

**■ Checking the Amount of Refrigerant (gas)**  
[CAB Model]



**WARNING**

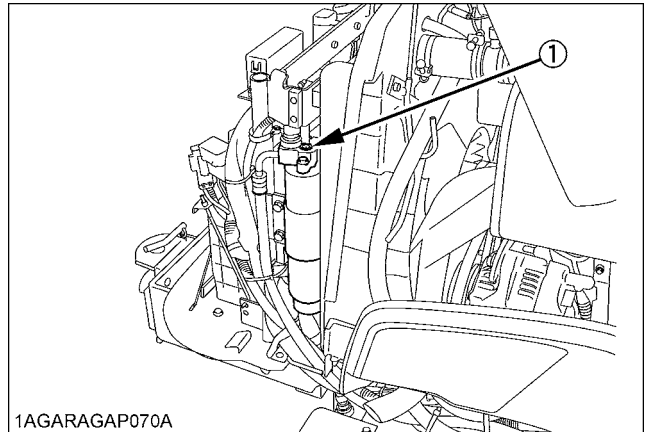
To avoid personal injury or death:

- Liquid contact with eyes or skin may cause frostbite.
- In the event of a leakage, wear safety goggles. Escaping refrigerant can cause severe injuries to eyes.
- In contact with a flame, R134a refrigerant gives a toxic gas.
- Do not disconnect any part of the refrigeration circuit of the air conditioning system. Consult your local KUBOTA Dealer for assistance and service.

A shortage of refrigerant impairs the air-conditioner performance. Check the following points. If it is indicated that the amount of refrigerant is extremely low, ask your dealer to inspect and charge.

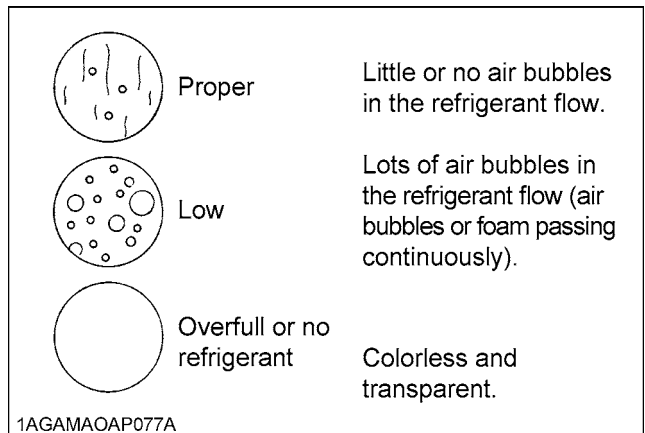
**◆ Checking procedure**

1. Run the air-conditioner in the following conditions.
  - Engine speed: About 1500 rpm
  - Temperature control dial: Maximum cooling position
  - Fan switch: Highest blow (HI)
  - Air-conditioner switch: ON
2. Look into the sight glass to see if the refrigerant is flowing through its circuit.



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(1) Sight glass



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**◆ Fluorinated greenhouse gases**

Air conditioner gas contains fluorinated greenhouse gases.

Industrial designation	Quantity (kg)	CO <sub>2</sub> equivalent (ton)	GWP
HFC-134a	0.68	0.97	1430

(Global Warning Potential: GWP)

**IMPORTANT :**

- Charge only with R134a not R12 refrigerant (gas).

# STORAGE



## WARNING

To avoid personal injury or death:

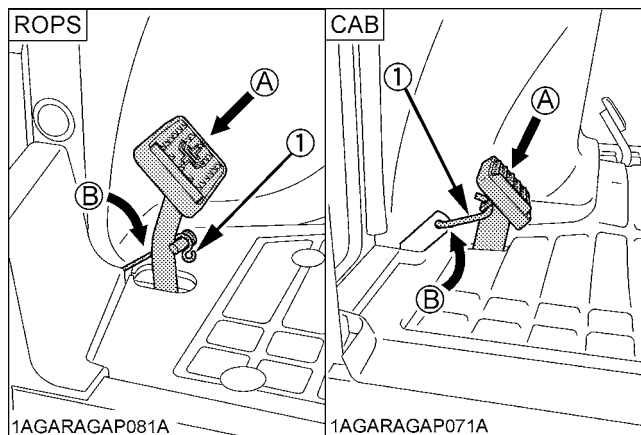
- Do not clean the machine while the engine is running.
- To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.
- When storing, remove the key from the key switch to avoid unauthorized persons from operating the tractor and getting injured.

## TRACTOR STORAGE

If you intend to store your tractor for an extended period of time, follow the procedures outlined below.

These procedures will insure that the tractor is ready to operate with minimum preparation when it is removed from storage.

1. Check the bolts and nuts for looseness, and tighten if necessary.
2. Apply grease to tractor areas where bare metal will rust also to pivot areas.
3. Detach the weights from the tractor body.
4. Inflate the tires to a pressure a little higher than usual.
5. Change the engine oil and run the engine to circulate oil throughout the engine block and internal moving parts for about 5 minutes.
6. Keep the clutch disengaged. If the clutch is left engaged for a long period of time, the clutch plate may rust, making clutch disengagement impossible at the next operation.



(1) Lock plate

(A) "DEPRESS"  
(B) "HOOK TO LOCK"

7. With all implements lowered to the ground, coat any exposed hydraulic cylinder piston rods with grease.

8. Remove the battery from the tractor. Store the battery following the battery storage procedures. (See "Checking Battery Condition" in "EVERY 100 HOURS" in "PERIODIC SERVICE" section.)
9. Keep the tractor in a dry place where the tractor is sheltered from the elements. Cover the tractor.
10. Store the tractor indoors in a dry area that is protected from sunlight and excessive heat. If the tractor must be stored outdoors, cover it with a waterproof tarpaulin. Jack the tractor up and place blocks under the front and rear axles so that all 4 tires are off the ground. Keep the tires out of direct sunlight and extreme heat.

### IMPORTANT :

- When washing the tractor, be sure to stop the engine. Allow sufficient time for the engine to cool before washing.
- Cover the tractor after the muffler and the engine have cooled down.

## REMOVING THE TRACTOR FROM STORAGE

1. Check the tire air pressure and inflate the tires if they are low.
2. Jack the tractor up and remove the support blocks from under the front and rear axles.
3. Install the battery. Before installing the battery, be sure it is fully charged.
4. Check the fan belt tension.
5. Check all fluid levels (engine oil, transmission/hydraulic oil, engine coolant and any attached implements).
6. Start the engine. Observe all gauges. If all gauges are functioning properly and reading normal, move the tractor outside. Once outside, park the tractor and let the engine idle for at least 5 minutes. Shut the engine off and walk around tractor and make a visual inspection looking for evidence of oil or water leaks.
7. With the engine fully warmed up, release the parking brake and test the brakes for proper adjustment as you move forward. Adjust the brakes as necessary.



# TROUBLESHOOTING

## ENGINE TROUBLESHOOTING

If something is wrong with the engine, refer to the table below for the cause and its corrective measure.

Trouble		Cause	Countermeasure
Engine is difficult to start or won't start.		<ul style="list-style-type: none"> <li>No fuel flow.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fuel tank and the fuel filter. Replace filter if necessary.</li> </ul>
		<ul style="list-style-type: none"> <li>Air or water is in the fuel system.</li> </ul>	<ul style="list-style-type: none"> <li>Check to see if the fuel line coupler bolt and nut are tight.</li> <li>Bleed the fuel system (See "Bleeding Fuel System" in "SERVICE AS REQUIRED" in "PERIODIC SERVICE" section.)</li> </ul>
		<ul style="list-style-type: none"> <li>In winter, oil viscosity increases, and engine revolution is slow.</li> </ul>	<ul style="list-style-type: none"> <li>Use oils of different viscosities, depending on ambient temperatures.</li> <li>Use engine block heater. (Option)</li> </ul>
		<ul style="list-style-type: none"> <li>Battery becomes weak and the engine does not turn over quick enough.</li> </ul>	<ul style="list-style-type: none"> <li>Clean battery cables &amp; terminals.</li> <li>Charge the battery.</li> <li>In cold weather, always remove the battery from the engine, charge and store it indoors. Install it on the tractor only when the tractor is going to be used.</li> </ul>
Insufficient engine power.		<ul style="list-style-type: none"> <li>Insufficient or dirty fuel.</li> <li>The air cleaner is clogged.</li> </ul>	<ul style="list-style-type: none"> <li>Check the fuel system.</li> <li>Clean or replace the element.</li> </ul>
Engine stops suddenly.		<ul style="list-style-type: none"> <li>Insufficient fuel.</li> </ul>	<ul style="list-style-type: none"> <li>Refuel.</li> <li>Bleed the fuel system if necessary.</li> </ul>
Exhaust fumes are colored.	Black	<ul style="list-style-type: none"> <li>Fuel quality is poor.</li> <li>Too much oil.</li> <li>The air cleaner is clogged.</li> </ul>	<ul style="list-style-type: none"> <li>Change the fuel and fuel filter.</li> <li>Check the proper amount of oil.</li> <li>Clean or replace the element.</li> </ul>
	Blue white	<ul style="list-style-type: none"> <li>The inside of exhaust muffler is damp with fuel.</li> <li>Injection nozzle trouble.</li> <li>Fuel quality is poor.</li> </ul>	<ul style="list-style-type: none"> <li>Heat the muffler by applying load to the engine.</li> <li>Check the injection nozzle.</li> <li>Change the fuel and fuel filter.</li> </ul>
Engine overheats		<ul style="list-style-type: none"> <li>Engine overloaded</li> </ul>	<ul style="list-style-type: none"> <li>Shift to lower gear or reduce load.</li> </ul>
		<ul style="list-style-type: none"> <li>Low coolant level</li> </ul>	<ul style="list-style-type: none"> <li>Fill cooling system to the correct level; check radiator and hoses for loose connections or leaks.</li> </ul>
		<ul style="list-style-type: none"> <li>Loose or defective fan belt</li> </ul>	<ul style="list-style-type: none"> <li>Adjust or replace fan belt.</li> </ul>
		<ul style="list-style-type: none"> <li>Dirty radiator core or grille screens</li> </ul>	<ul style="list-style-type: none"> <li>Remove all trash.</li> </ul>
		<ul style="list-style-type: none"> <li>Coolant flow route corroded</li> </ul>	<ul style="list-style-type: none"> <li>Flush cooling system.</li> </ul>

If you have any questions, consult your local KUBOTA Dealer.

# OPTIONS

Consult your local KUBOTA Dealer for further details.

- Secondary element  
For double air cleaner
  - Front end weights  
For front ballast
  - Mounting Kit (Front end weights)  
To mount Front end weights
  - Rear Wheel Weights  
For rear ballast
  - 540 / 1000 rpm PTO Speed Kit
  - Rear wiper
  - Exhaust Extension Adaptor  
To change the exhaust direction
  - Accelerator cooperative KIT
-

# APPENDICES

## MAXIMUM MASSES

### ■ Maximum Permissible Load of The Tire

#### Tire combination 1.

(unit : kg)

	Front tire	Rear tire	Technically permissible maximum laden mass	Tractor payload
Tire size	6.00-12	9.5-22	-	-
Maximum permissible load of the tire	325	690	-	-
Maximum axle load	650	1 380	2 030	780-925
Minimum limit percentages	32%	68%	100%	-

#### Tire combination 2.

(unit : kg)

	Front tire	Rear tire	Technically permissible maximum laden mass	Tractor payload
Tire size	24x8.50-14	13.6-16	-	-
Maximum permissible load of the tire	425	800	-	-
Maximum axle load	850	1 600	2 400	755-900
Minimum limit percentages	33%	65%	100%	-

### ■ Trailer Load Capacity

	Height above ground h [mm]		Distance from the vertical plane passing through the axis of the rear axle c [mm]	Maximum static vertical load / technically permissible mass on the coupling point S [daN(kg)]
	Front tire	24x8.50-14		
Front tire	6.00-12	24x8.50-14		
Rear tire	9.5-22	13.6-16		
Drawbar	355	350	505	500

### Drawbar

(unit : kg)

	Permissible towable masses	Total technically permissible mass of the tractor-trailer combination
Unbraked towable mass	1 500	3 900
Independently braked towable mass	3 500	5 900
Inertia-braked towable mass	3 500	5 900
Towable mass when fitted with hydraulic or pneumatic braking	5 000	7 400

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## **KUBOTA Corporation is ...**

Since its inception in 1890, KUBOTA Corporation has grown to rank as one of the major firms in Japan.

To achieve this status, the company has through the years diversified the range of its products and services to a remarkable extent. Nineteen plants and 16 000 employees produce over 1 000 different items, large and small.

All these products and all the services which accompany them, however, are unified by one central commitment. KUBOTA makes products which, taken on a national scale, are basic necessities. Products which are indispensable. Products which are intended to help individuals and nations fulfill the potential inherent in their environment. KUBOTA is the Basic Necessities Giant.

This potential includes water supply, food from the soil and from the sea, industrial development, architecture and construction, and transportation.

Thousands of people depend on KUBOTA's know-how, technology, experience and customer service. You too can depend on KUBOTA.